PRECISION GRILL INSERTS
INSTALLATION INSTRUCTIONS
Ford F150 Summer Grill Insert, 4 Bars (2015 Platinum)
Kit # 371939

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#371928 PARTS BAG CONTENTS

(4) Clip, "C", 2''	Part #371098
(11) Clip, "L", 0.688''	Part #370682
(15) Locknut, #8-32	Part #016002
(15) Thumb Screw, #8-32	Part #016009

Stainless Steel Parts

(1) Top Grill	Part #371924
(1) Middle PS Grill	Part #371925
(1) Middle DS Grill	Part #371926
(1) Bottom Grill	Part #371927

Diagram #1

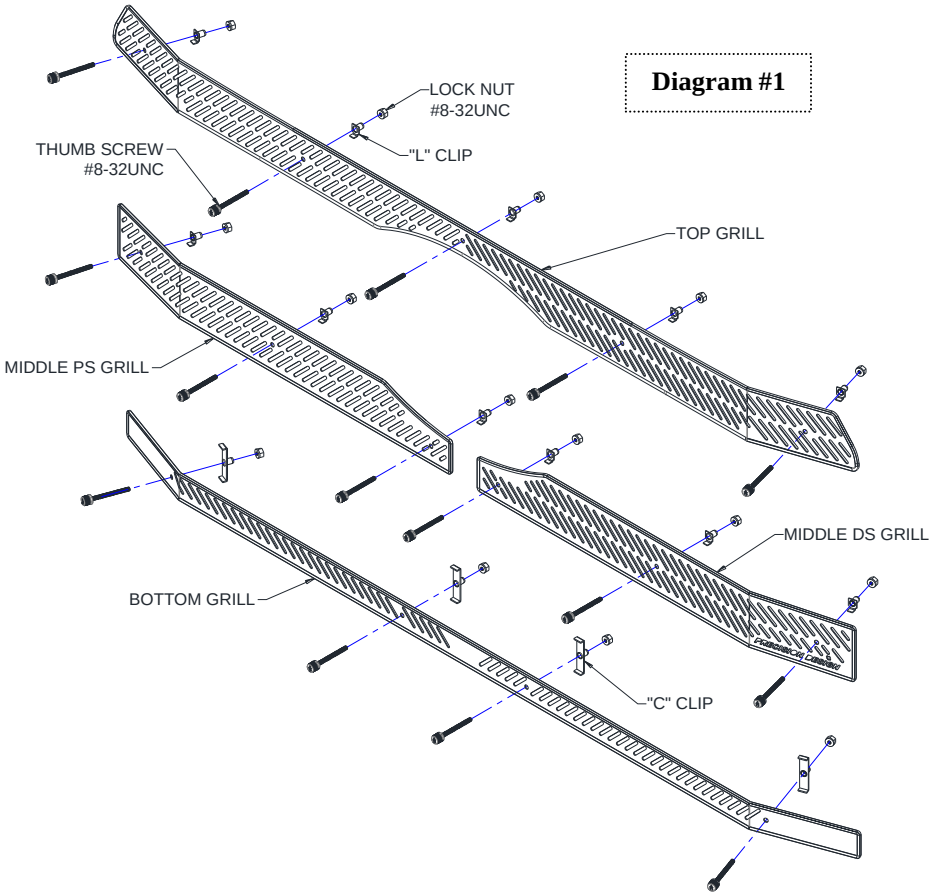
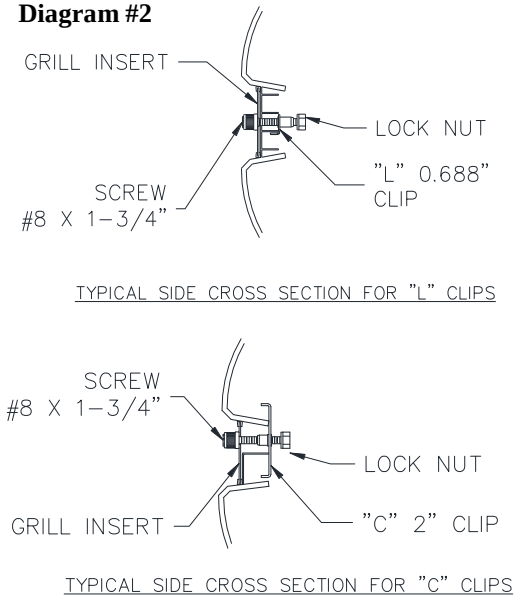


Diagram #2



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- Before you install your Precision Grill Insert, see the diagrams and parts list for necessary parts.
- Your Grill Insert has been cleaned and the edge trimming applied. It is ready to install as Diagram indicates.
- Thread the thumbscrews through the grill inserts onto the clip, just far enough to allow the locknut to fit fully onto the thumbscrew. Use (11) "L" clip on top & middle grills and (4) "C" clip on bottom grill. Back the clip up against the locknut. This will allow you to manipulate the clip easier.
- Position your grill insert using the thumbscrew/clip assembly through the truck grill bar.
- Pull the screw assembly out until clip engages the truck grill bar. See Diagram #2. Maintain a slight pull on the thumbscrew and turn clockwise. Finger tighten until snug.
- Precision Grill Inserts are designed to fit your truck. If they do not fit perfectly, they are installed incorrectly.

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*Ford **Winter** Grill Insert available from your dealer – Part No. 371940*

PRECISION DESIGN & MANUFACTURING INC.