



# GATORBACK MUDFLAPS

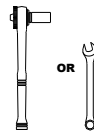
2018-24 Expedition, 18-23 Navigator  
Mud Flap Set, Front  
Mounting Diagram & Instructions  
766351/766436/766440/766528/766567/770682

### IMPORTANT:

**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**



### TOOLS REQUIRED-



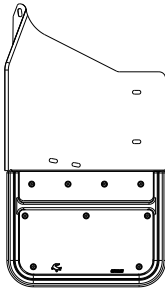
Socket or Open Wrench



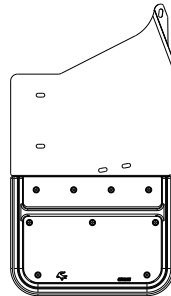
Push Pin Removal Tool

### FLAPS

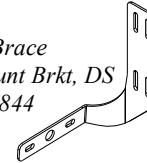
(1) Flap Assembly, Front, DS



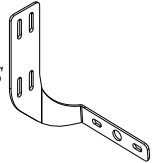
(1) Flap Assembly, Front, PS



(1) Back Brace Front Mount Brkt, DS  
Part #759844



(1) Back Brace Front Mount Brkt, PS  
Part #759845



### PARTS BAG # 766350

**a)** (6) Washer, Flat  
0.281" x 1", 18ga, SS  
Part #018028



**b)** (2) Washer, Nylon  
0.318" x 1" x 0.04"  
Part #054061



**c)** (4) Washer, Flat, SS  
0.203" x 0.781" 20ga  
Part #018018



**d)** (4) Washer, Lock  
18-8, SS, 1/4"  
Part #024000



**e)** (4) Nut, Hex  
1/4"-20 SS,  
Part #025000



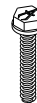
**f)** (4) Nut, Serrated  
M6-1.00P  
Part #025025



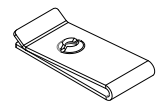
**g)** (4) Bolt, Carriage, SS  
1/4" x 20UNC x 1/2"  
Part #014004



**h)** (4) Screw, Sht Metal, SS  
M4.2-1 x 28mm  
Part #016041



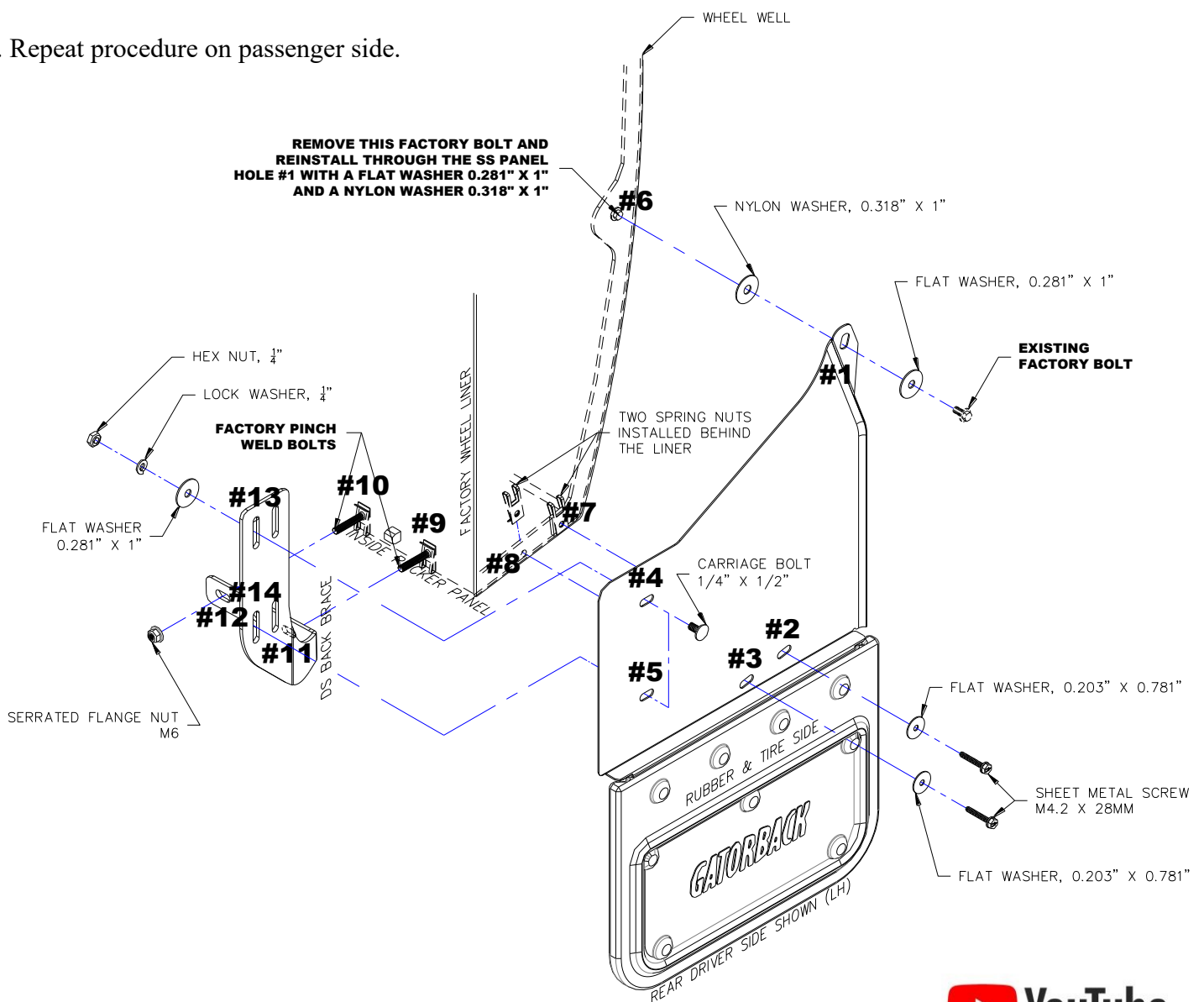
**i)** (4) Spring Nut  
#28, 9/16" Reach  
Part #028004



### INSTALLATION (For ease of installation it is suggested that the wheel be removed)

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
2. Peel the protective frisket away from the upper panel to allow room to install the bracket. Using the outer holes of the bracket (#13 & #14), loosely install the bracket through holes #4 & #5 using (2) carriage bolts #014004, (2) stainless steel washers #018028, (2) lock washers #024000, and (2) hex nuts #025000.
3. Remove the factory screw (#6) and push pins located on the inner fender (#7 & #8). Pull out a portion of the fabric liner so it rests on the outside of the fender. Leave it outside to act as a protective barrier from the mud flap.

4. Lift the fabric liner to expose the two bottom holes that contained the plastic push pins (#7 & #8) and carefully install a spring nut #028004 onto each hole.
5. Finish removing the protective frisket from the upper panel of the mud flap and move it into place to be installed. Tightly install the bracket to the inner factory bolts #9 & #10 through holes #11 & #12, using (2) serrated flange Nuts #025025. \*Note\* We recommend pushing the flap and bracket as far back as possible to provide the best clearance.
6. Loosely attach the mud flap to the fender through holes #2 & #3 into the sprint nuts #7 & #8 using (2) sheet metal screws #016041 and (2) flat washers #018018.
7. Loosely reinstall the upper factory screw through hole #1 using (1) flat washer #018028 and (1) nylon washer #054061.
8. Using a bubble level or square, ensure that the mud flap is level. Viewing the truck from the back, the outer edge of the mud flap should appear parallel to the tires.
9. Carefully tighten all screws, including the inner bracket machine carriage bolts. Double check that the mud flap is still level.
10. Repeat procedure on passenger side.



Please check out our YouTube channel to see an install video for this application.

