



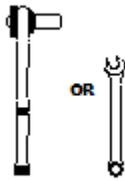
2005-2021 Nissan Frontier
Mud Flap Set, Front
Mounting Diagram & Instructions
Kit# GCR53F

IMPORTANT:

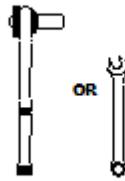
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



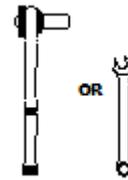
TOOLS REQUIRED-



*5/16" Open Wrench or
Socket Wrench*



*3/8" Open Wrench or
Socket Wrench*



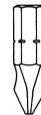
*7/16" Open Wrench or
Socket Wrench*



*Electric or Rechargeable
Drill*



*1/4" Drill
Bit*



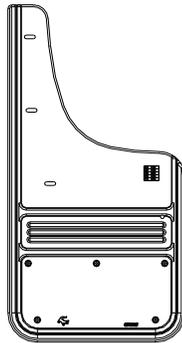
*Phillips Head
Bit*



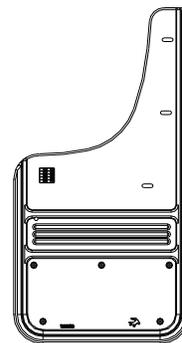
Vice Grips

FLAPS

*(1) Flap Assembly,
Front, DS*

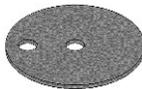


*(1) Flap Assembly
Front, PS*



PARTS BAG # 768189

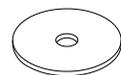
a) (6) Washer, Flat
0.203" x 1.5", Blk Oxid.
Part #018080



b) (4) Washer, Flat
0.281" x 1", Blk Oxid.
Part # 018069



c) (8) Washer, Flat
0.203" x 0.781" SS
Part # 018018



d) (4) Screw, Machine
18-8SS, 10-24x1, Hex Hd
Part #012022



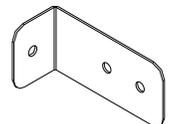
e) (6) Screw, Sheet Metal, SS
#10-12 x 1-1/4" Phillips Head
Part # 010027



f) (2) Capscrew
1/4"-20 x 1", Blk Oxid.
Part # 014073



g) (2) "L" Bracket
Front
Part #768187



g) (4) Washer, Lock
18-8SS, Helicoil
Part #024001



h) (2) Washer, Lock
1/4", Helicoil, SS
Part #024000



i) (4) Nut, Hex
#10-24, SS
Part #025003

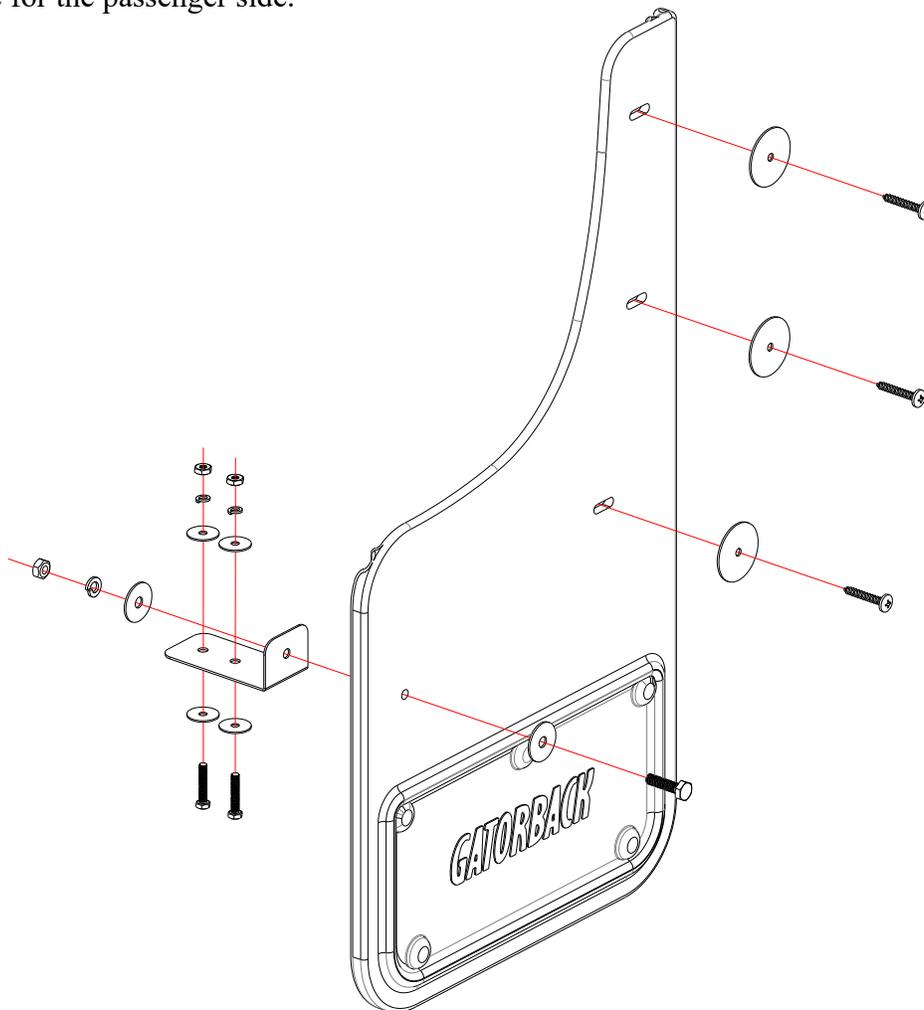


j) (2) Nut, Hex
1/4-20, SS
Part #025000



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the three factory screws from the inner fender well, and one factory screw from the bottom side of the fender in order to remove the factory guard.
3. Reinstall the factory screw in the bottom of the fender.
4. Install "L" bracket on the innermost mud flap hole using a cap screw (014073) and flat washer (018069), and secure with a flat washer (018069), lock washer (024000), and hex nut (025000).
5. Install remaining mud flap holes to the factory fender holes using a screw (010027) and washer (018080). Loosely secure at this time.
6. Using a bubble level or square, ensure that the flap is square.
7. Tighten all fasteners.
8. Clamp the "L" bracket to the factory liner as shown in the installation video, and drill a 1/4" hole through each of the holes in the bracket into the factory liner.
9. Install the bracket through one of holes to the liner using a machine screw (012022) and washer (018018), and secure using a washer (018018), lock washer (024001) and hex nut (025003). Remove vice grips and repeat the procedure for remaining hole.
10. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.



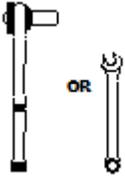


2005-2021 Nissan Frontier
Mud Flap Set, Rear
Mounting Diagram & Instructions
Kit# GCR53R

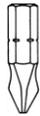
IMPORTANT:

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TOOLS REQUIRED-



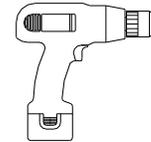
7/16" Open Wrench or
Socket Wrench



Phillips Head
Bit



Push Pin
Removal Tool



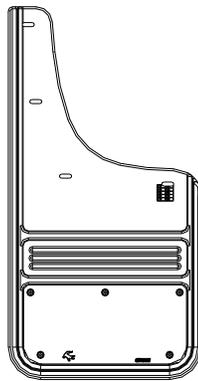
Electric or Rechargeable
Drill



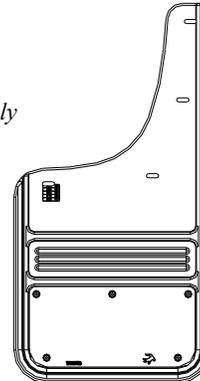
1/4" Drill
Bit

FLAPS

(1) Flap Assembly,
Rear, DS

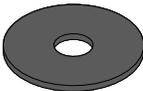


(1) Flap Assembly
Rear, PS



PARTS BAG # 768190

a) (8) Washer, Flat
0.281" x 1", Blk Oxid.
Part #018069



b) (6) Screw, SM
#10-12 x 1-1/4", SS
Part # 010027



c) (4) Capscrew
1/4" x 20 x 1", Blk Oxid.
Part #014073



d) (6) Washer, Flat
0.203" x 1" Blk Oxid.
Part #018070



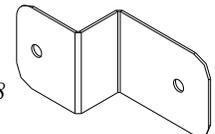
e) (4) Nut, Hex
1/4"-20, SS
Part # 025000



f) (4) Washer, Lock
Helicoil, SS
Part #024000



g) (2) Brace
Rear
Part #768188

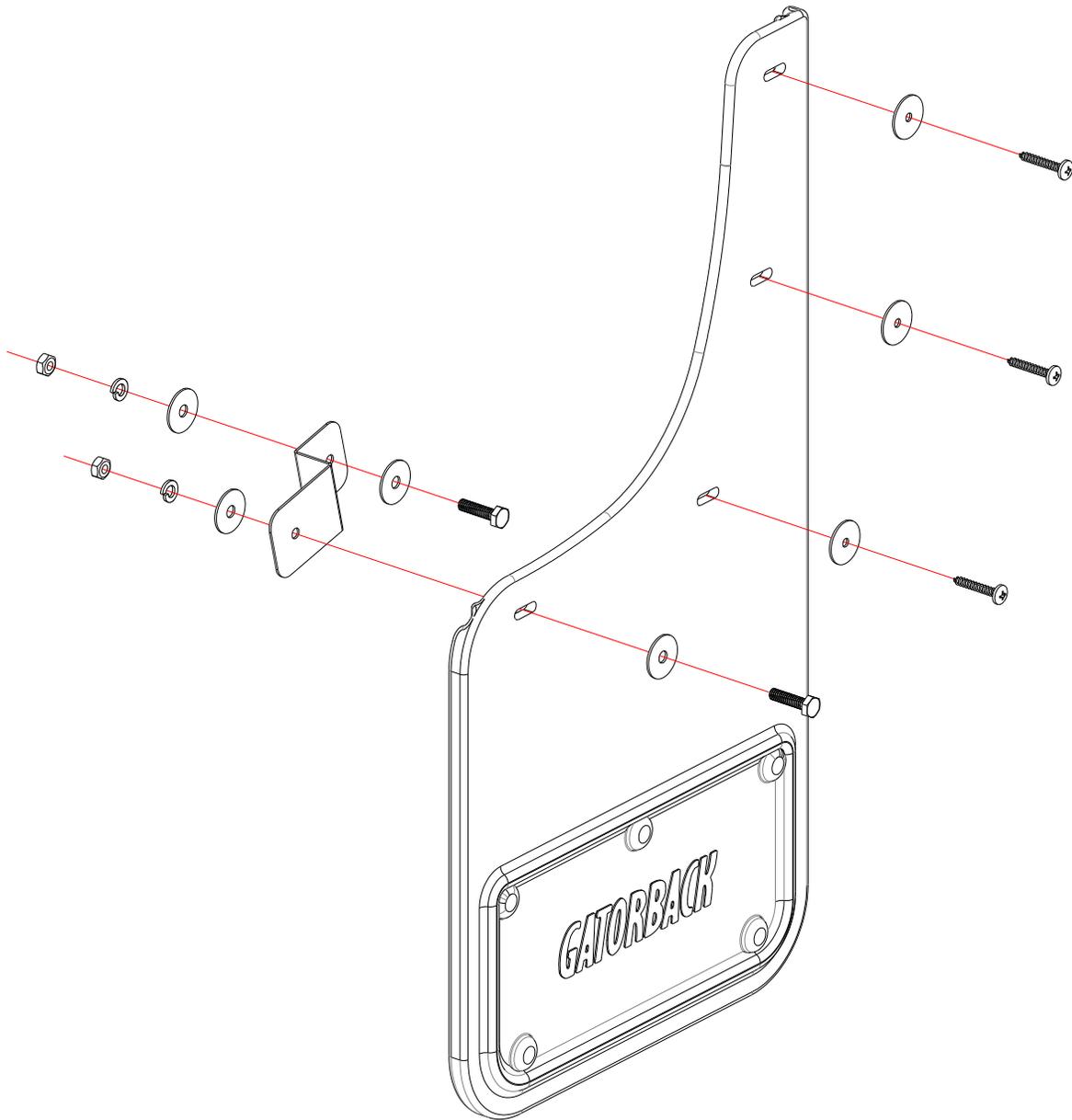


INSTALLATION (For ease of installation it is suggested that the wheel be removed)

2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on driver's side.
2. Remove the factory screws and push pin from the inner wheel well, and the underside of the fender.
3. Remove the factory guard.
3. Reinstall the factory screw on the underside of the fender.



4. Install the bracket through the innermost mud flap hole using a capscrew (014073) and flat washer (018069), and secure using a flat washer (018069), lock washer (024000), and hex nut (025000).
5. Install the bracket to the inner most factory hole using a capscrew (014073) and flat washer (018069) and secure using a flat washer (018069), lock washer (024000), and hex nut (025000).
6. Secure remaining 3 mud flap holes to factory fender holes using a sheet metal screw (010027) and flat washer (018070).
7. Using a bubble level or square, ensure that the flap is square.
8. Secure all fasteners.
9. Repeat procedure for the passenger's side.



Please check out our YouTube channel to see an install video for this application.

