



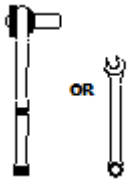
2019-2020 Chev Silverado 1500
Mud Flap Set, Front
Mounting Diagram & Instructions
Kit# GCS28F
TO BE USED WITH COLOUR MATCH PLUGS – SOLD SEPARATELY

IMPORTANT:

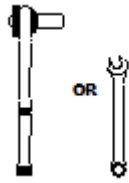
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



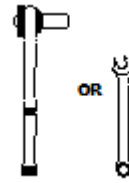
TOOLS REQUIRED-



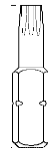
5/16" Open Wrench or
Socket Wrench



7/16" Open Wrench or
Socket Wrench



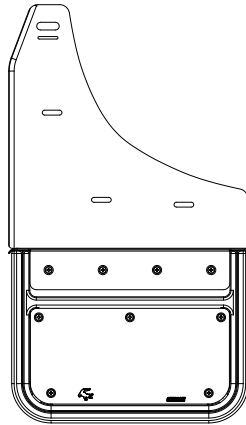
10mm Open Wrench or
Socket Wrench



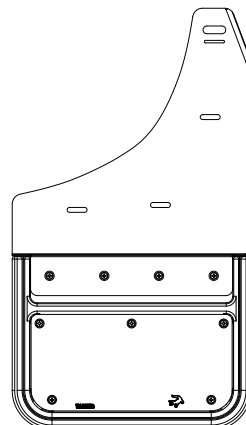
T15 Torx
Bit

FLAPS

(1)Flap Assy
Rear, DS

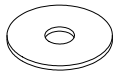


(1)Flap Assy
Rear, PS

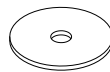


PARTS BAG # 769086

a) (2) Washer, Flat
0.281" x 1", 18g, SS
Part #018028



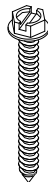
b) (6) Washer, Flat
0.203" x 1", 18g, SS
Part #018031



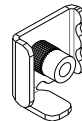
c) (2) Capscrew, SS
1/4"-20UNC x 3/8"
Part #014068



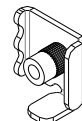
d) (6) Sheet Metal. Screw, SS
1/4" Hex Washer Hd, #8-18 x 1"
Part # 016054



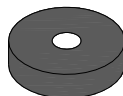
e) (1) Mount Clip, DS
w/Clinch Nut
Part # 767068



f) (1) Mount Clip, PS
w/Clinch Nut
Part #767069

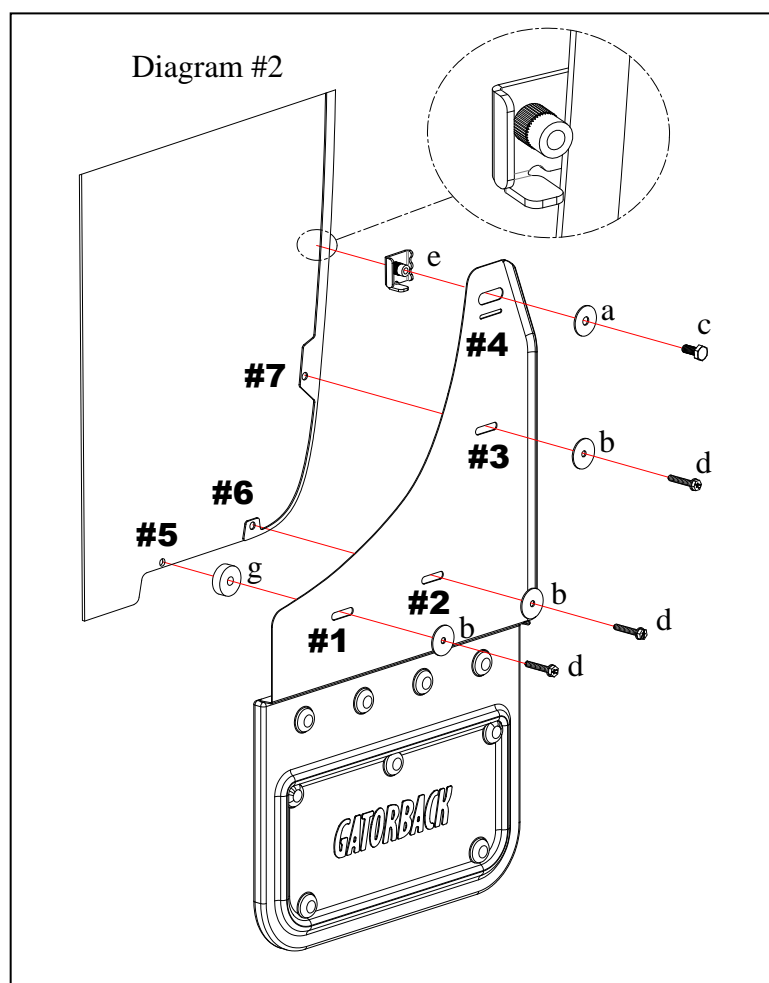
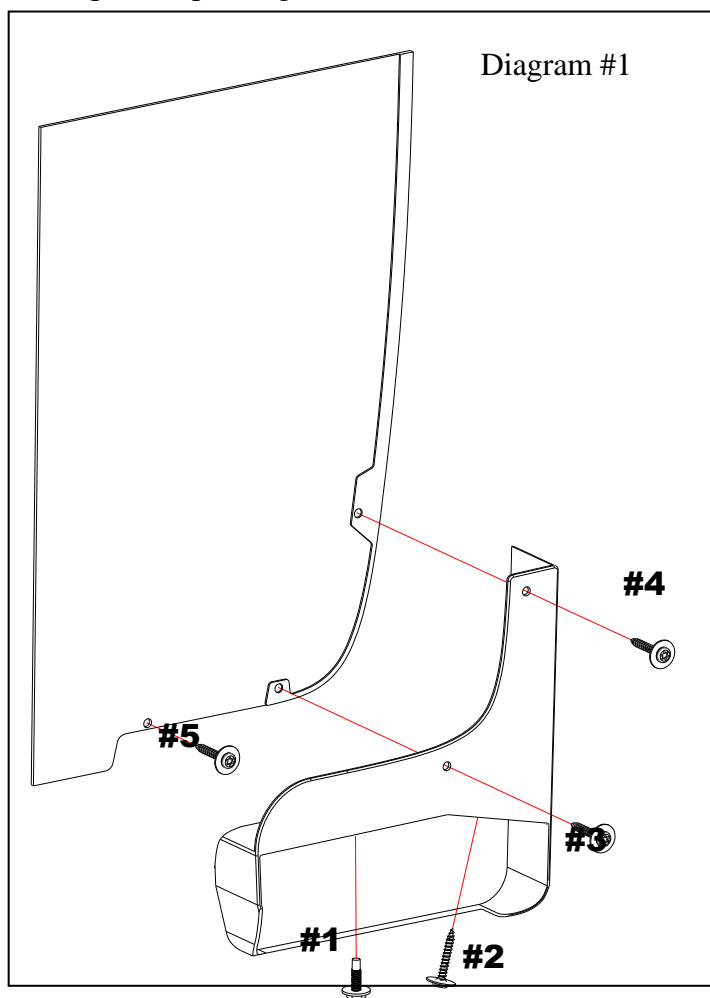


g) (2) Rubber Washer
1/4"ID x 1"OD x 1/4"
Part #080677



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove 4 factory screws from holes #1 to #4 as shown in Diagram #1. *Removal process may vary dependent on the factory guard style.*
3. Push liner back to expose clip on inside of factory guard. Pinch clip on inside of guard and pull back to remove. If 3M tape has been used to install the factory guard, use alcohol on a clean microfiber cloth to remove.
NOTE: You will see a hole in the side of the body. Colour match plugs are sold separately so that you can select the correct colour for your truck, and seamlessly cover this factory oversight.
4. Reinstall factory bolt on underside of the fender.
5. Remove factory screw from hole #5 and factory u-clip from hole #7 in Diagram #1.
6. Push the factory liner back to install colour match plugs (sold separately) into holes on outside of the fender.
7. Put liner back into place.
8. As shown in diagram #2, install mount clip (e) on hole #4 using supplied bolt (c) and washer (a).
9. Secure the mud flap through hole #1 to hole #5 using supplied bolt (d), washer (b), and rubber spacer (g) and the same through hole #3 to hole #7.
10. Secure mud flap through hole #2 to hole #6 using supplied bolt (d) and washer (b). Loosely secure at this point.
11. Slide mount clip behind the lip of the fender to secure.
12. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners on holes #1 to #4.
13. Repeat on passenger side.



Please check out our YouTube channel to see an install video for this application.





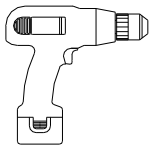
2019-2020 Chev Silverado 1500
Mud Flap Set, Rear
Mounting Diagram & Instructions
Kit# GCS28R

IMPORTANT:

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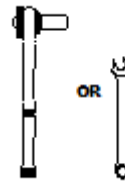
TOOLS REQUIRED-



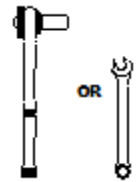
Electric or Rechargeable Drill



1/4" Drill Bit



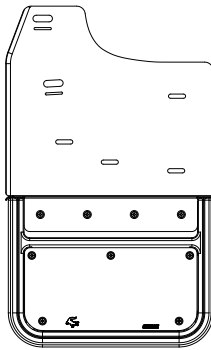
5/16" Open Wrench or Socket Wrench



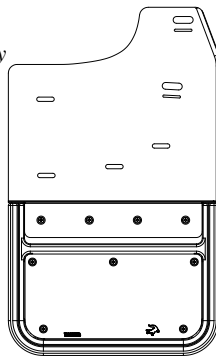
7/16" Open Wrench or Socket Wrench

FLAPS

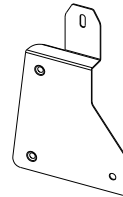
(1) Flap Assy Rear, DS Part #



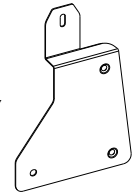
(1) Flap Assy Rear, PS Part #



(1) Bracket Rear, DS Part #767066

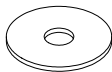


(1) Bracket Rear, PS Part #767067

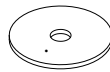


PARTS BAG #769087

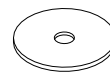
a) (4) Washer, Flat 0.281" x 1", 18g, SS Part #018028



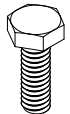
b) (8) Washer, Flat 0.203" x 1", 18g, SS Part #018031



c) (6) Washer Flat 0.203" x 0.885", Nylon Part #054080



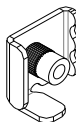
d) (4) Capscrew, SS 1/4"-20UNC x 3/4" Part #014034



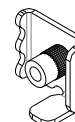
e) (8) Sheet Metal Screw, SS 1/4" Hex Washer Hd, #8-18 x 1" Part # 016054



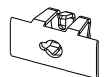
f) (2) Mount Clip, DS w/Clinch Nut Part # 767068



g) (2) Mount Clip, PS w/Clinch Nut Part #767069



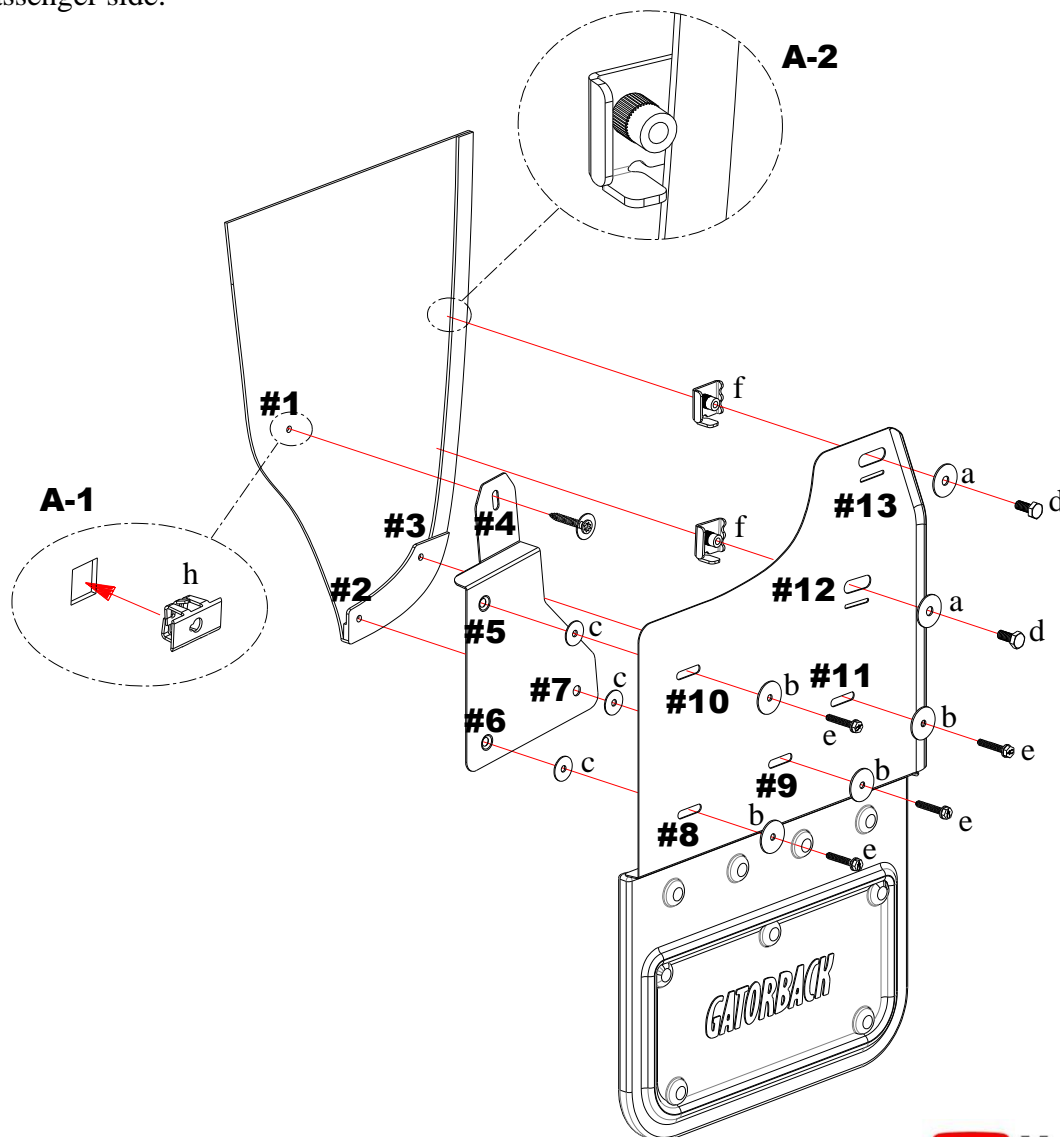
h) (2) Rad Grill Nut #8 Thread, Zinc Pltd Part # 016049



Note: Part #016049 is used only on vehicles without factory liner

INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on driver's side.
2. Remove factory screws from factory guard. *Removal process may vary dependent on the factory guard style.* If 3M tape has been used to install the factory guard, use alcohol on a clean microfiber cloth to remove.
3. For vehicles **with** liners, remove factory screw from hole #1.
4. For vehicles **without** liners, install clip (h) into hole #1 as shown in Diagram A-1.
5. Install mount clips (f) on holes #12 & #13 using supplied bolts (d) and washers (a) See Diagram A-2.
6. Loosely install the bracket through hole #4 into hole #1 using a previously removed factory screw. (For trucks without liners, reuse factory screw from hole #3.)
7. Loosely secure the mud flap through hole #8 to bracket hole #6 using supplied bolt (e), flat washer (b) and nylon washer (c).
8. Loosely install clips (f) behind fender lip.
9. Loosely secure mud flap hole #10 to the bracket hole #5 using supplied bolt (e), flat washer (b) and nylon washer (c).
10. Loosely install mud flap through hole #9 through bracket hole #7 to factory hole #2 using supplied bolt (e), flat washer (b) and nylon washer (c).
11. Loosely secure mud flap hole #11 to factory hole #3 using supplied bolt (e) and washer (b)
12. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten all fasteners.
13. Repeat on passenger side.



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