



## TAILGATE LETTERS

Before you install your Tailgate Letters, open the package and confirm the contents.

The recommended surface temperature for applying 3M tape is between 16-43°C (60-110°F).

***Note:** Always perform a 'Dry Fit' before peeling the 3M tape and applying the Tailgate Letters to the truck, to ensure placement and fitment of the letters .*

Surface must be cleaned with Isopropyl or an alcohol base cleaner and free of any oils or dirt/dust prior to applying your Tailgate Letters with 3M tape. Use of an adhesion promoter is also recommended.

Peel back a portion of the tape and align with the corresponding letter on the tailgate. Once in place and aligned, push firmly on the peeled portion on the letter and proceed to remove the rest of the tape. Repeat this process for each letter.

Once all of the letters have been installed, peel protective frisket from all letters.

Using a clean cloth to avoid scratching the stainless steel, gently clean the edges of the letters with Isopropyl or alcohol based cleaner where the laser cut the frisket. Finish by cleaning the letters with a glass cleaner.

**Tailgate Letters are manufactured with the finest stainless steel.**

**With proper maintenance and cleaning, your Tailgate Letters will look great for years to come!**

Please check out our YouTube channel to see an install video for this application.

