



GATORBACK MUDFLAPS

2015-19, Ford F-150

Rear Mount Bracket with or w/o Flare

(To be used with Rubber or Stainless Offset Mud Flaps)

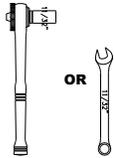
Mounting Diagram & Instructions

Part #GB759543

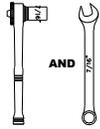
IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

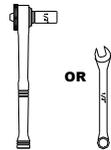
TOOLS REQUIRED:



10mm open or socket wrench



7/16" open and socket wrench



3/8" open or socket wrench



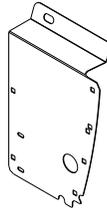
Push Pin Removal Tool



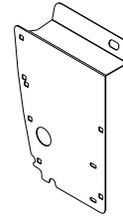
#2 Robertson Screwdriver
(truck w/o Flare only)

BRACKETS

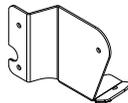
(1) Mount Bracket, Rear, DS
Part #759531



(1) Mount Bracket, Rear, PS
Part #759532



(1) Brace, Rear, DS
Part # 759535



(1) Brace, Rear, PS
Part # 759536



(2) Strip Washer, Rear
Part # 759519



Used for Rubber Mud Flap Installations Only.

PARTS BAG #759539

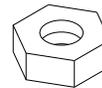
a) (8) Capscrew, Zinc Plt
1/4" - 20UNC x 1"
Part #014010



b) (12) Screw, Sheet Metal
SS, #12 x 1-1/2" HWH
Part # 010045



c) (8) Nut, Hex
Zinc, 1/4" - 20UNC
Part # 025021



d) (12) Nut, Expansion
Nylon, Natural #12
Part #054059



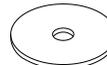
e) (18) Washer, Flat
Alum., 0.281" x 1"
Part #018052



f) (12) Washer, Flat
SS, 0.281" x 1"
Part # 018028



g) (8) Washer, Nylon
1" OD x 0.318" ID
Part # 054061



h) (8) Washer, Lock
Zinc, 1/4" Helicoil Spring
Part # 024009



FOR USE WITH BRACKET ON APPLICATION WITHOUT FLARES

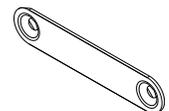
i) (4) Screw, Sheet Metal
SS, #10-12x1-1/4", SD
Part # 010017



j) (4) Nylon Washer
0.375 OD x .188 ID
Part # 054041



k) (2) Washer Plate
Rear
Part #759549



Note

Aluminum Washer will appear duller and will be lighter in weight than the mirror finish stainless steel washers included.



*****Note*****

All Gatorback Mudflaps come with a hardware bag that, when using this bracket kit, can be disposed of. All hardware needed for this install is included with this bracket kit.

RUBBER FLAP INSTALLATION:

1. Start on driver's side.
2. Cut the supplied full size template outline.
3. Lay the cut template onto the front of the mud flap. (See diagram #2).
4. Cut the same size as the slotted holes on the template through the rubber flap.
5. Install the mud flap to the bracket with a strip washer, four sheet metal screws, four stainless steel washers, and four large nylon washers through the bracket holes #7 to #10, two sheet metal screws and two stainless steel washers on hole #5 and #6 through the bracket holes #11 and #12. Loosely secure at this point.
6. Square the flap with the tire while putting pressure against the wheel well and tighten all six sheet metal screws on the flap.
7. Repeat procedure for passenger side.

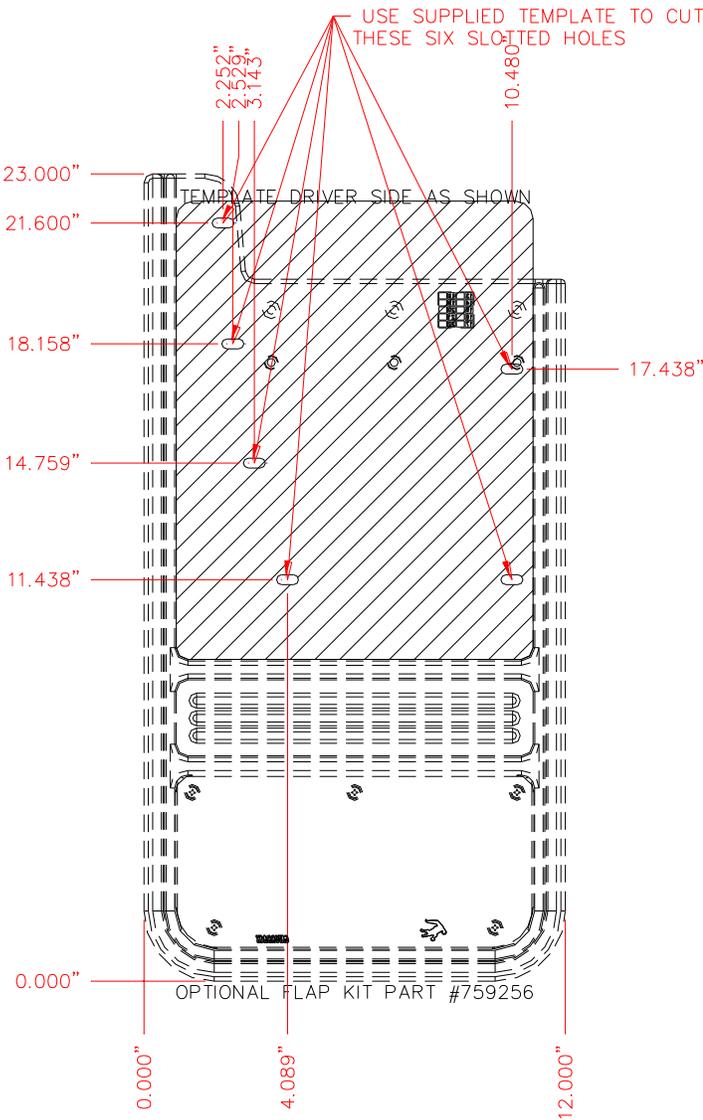


DIAGRAM # 2

Drilling Diagram for Truck w/ Flare

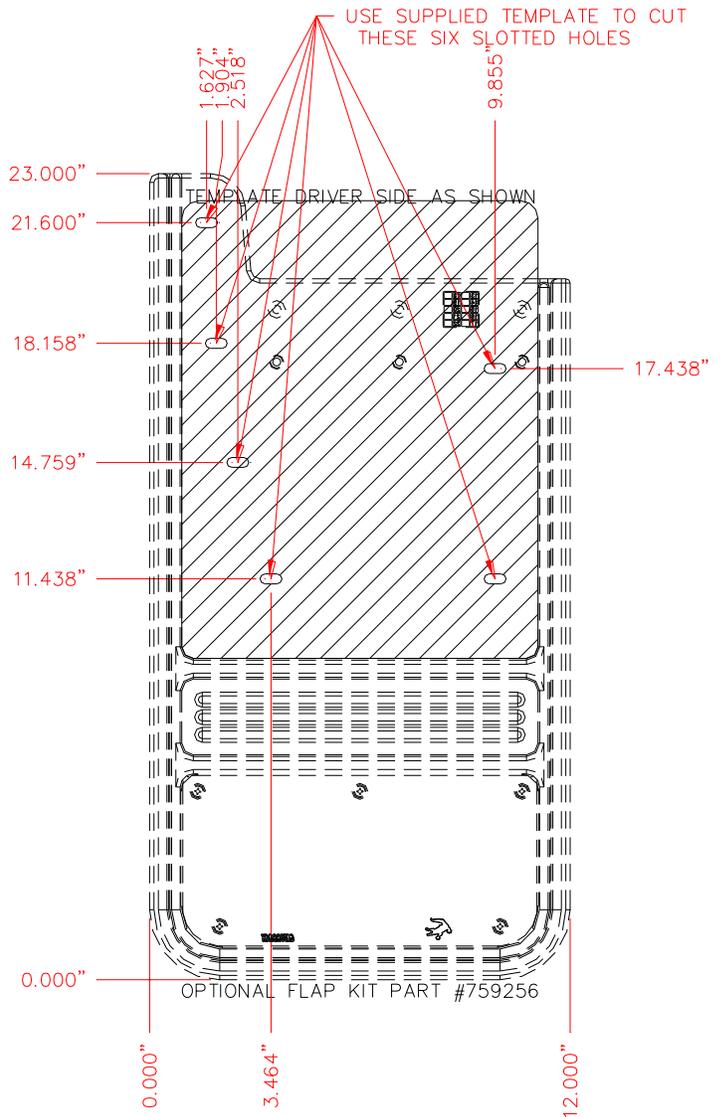


DIAGRAM # 2

Drilling Diagram for Truck w/o Flare



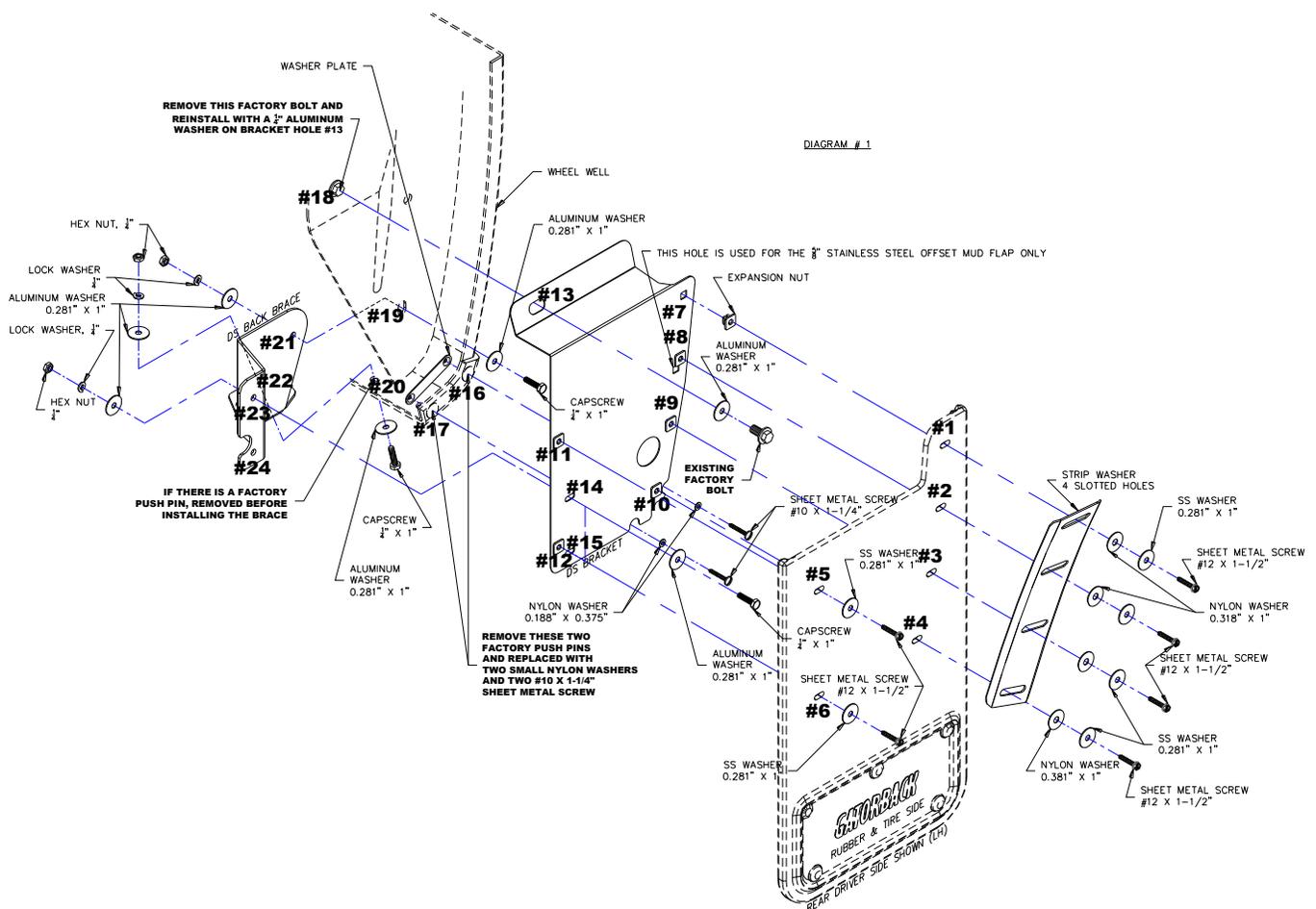
For installation tutorial video visit: <https://www.truckhardware.ca/installation>

INSTALLATION OF BRACKET WITHOUT FLARE ON RUBBER MUD FLAPS ONLY:

For ease of installation, it is suggested that the wheel be removed.

1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Fasten the back brace hole #22 on top of the factory hole #20 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Loosely secure at this point. ***Note*** If there is a factory push pin on hole #20, remove before installing the brace.
3. Fasten the back brace hole #21 to the back of the factory hole #19 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Now tighten the screw on the factory hole #20 to the back brace hole #21.
4. Snap the expansion nuts into each square hole #7 to #12 of the bracket.
5. Remove the factory bolt on hole #18 and reinstall with an aluminum washer on the bracket hole #13 through the factory hole #18 after the bracket is installed.
6. Remove the two factory push pins #16 and #17 and replace with two small nylon washers and two #10 x 1-1/4" sheet metal screws and a washer plate behind the wheel well flange (after the bracket is tucked in between the wheel well flange and the wheel liner) and the other end of the bracket holes #14 and #15 are bolted to the back brace holes #23 and #24 with four aluminum washers, two capscrews, two lock washers and two hex nuts (See Diagram #1).

✓ Check all fasteners for tightness. Repeat procedure on the passenger side.



**** NOTICE ****

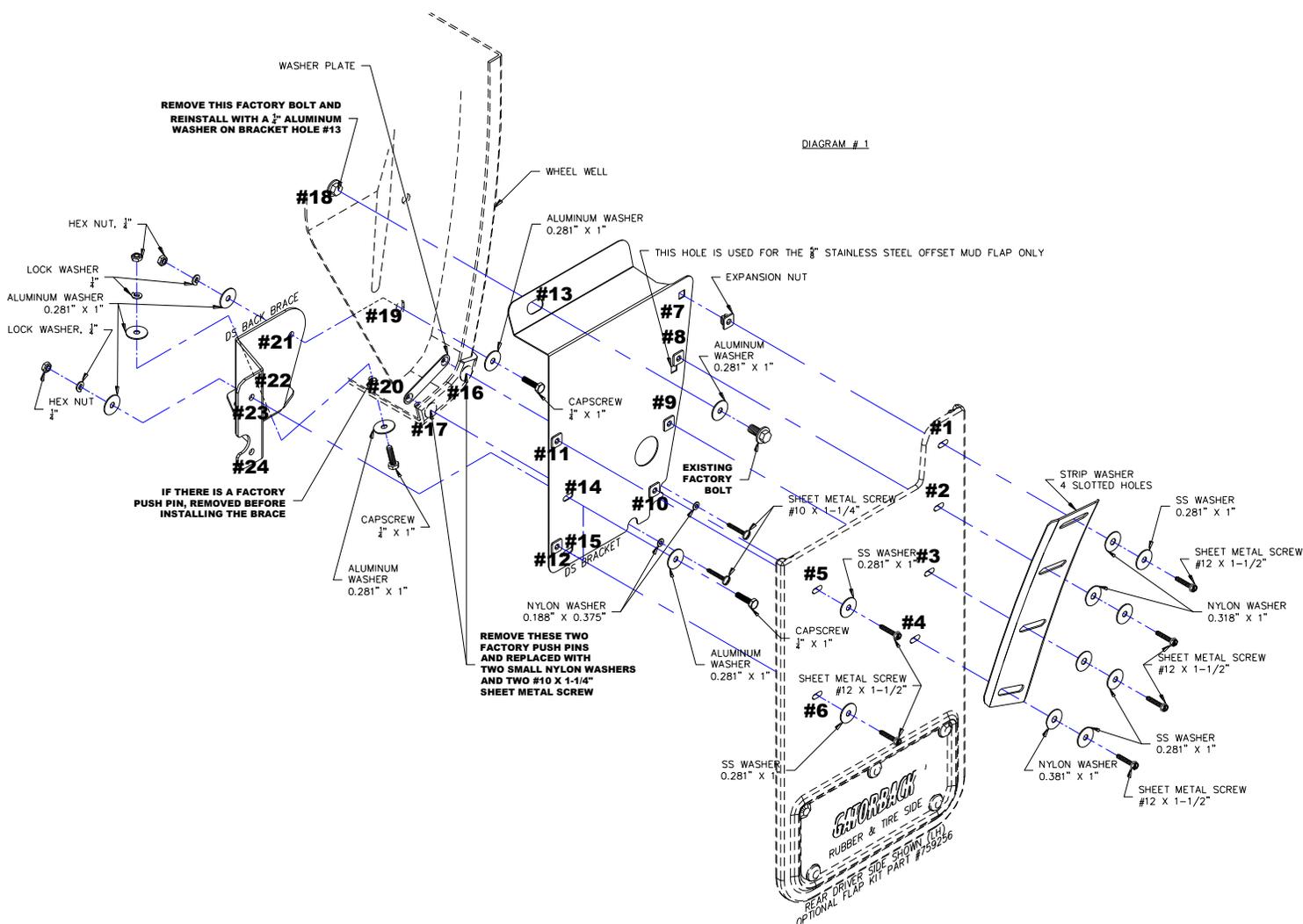
These instructions and enclosed parts have been provided in response to the Ford 2015 F150 SVE Bulletin. Any deviation of the installation and/or hardware may result in premature corrosion. The manufacturer and/or Dealer Distributor are not responsible for negligent use or installation.

INSTALLATION OF BRACKET WITH FLARE FOR RUBBER MUD FLAPS ONLY:

For ease of installation, it is suggested that the wheel be removed.

1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Fasten the back brace hole #20 on top of the factory hole #18 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Loosely secure at this point. ***Note*** If there is a factory push pin on hole #18, remove before installing brace.
3. Fasten the back brace hole #19 to the back of the factory hole #17 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Now tighten the screw on the factory hole #18 to the back brace hole #20.
4. Snap the expansion nuts into each square hole #7 to #12 of the bracket.
5. Remove the factory bolt on hole #16 and reinstall with an aluminum washer on the bracket hole #13 through the factory hole #16 after the bracket is installed.
6. Tuck the bracket in between the (wheel flare flange and the body wheel well) and the other end of the bracket hole #14 and #15 are bolted to the back brace holes #21 and #22 with four aluminum washers, two capscrews, two lock washers and two hex nuts (See Diagram Below)

✓ Check all fasteners for tightness. Repeat procedure on the passenger side.



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STAINLESS STEEL FLAP INSTALLATION:

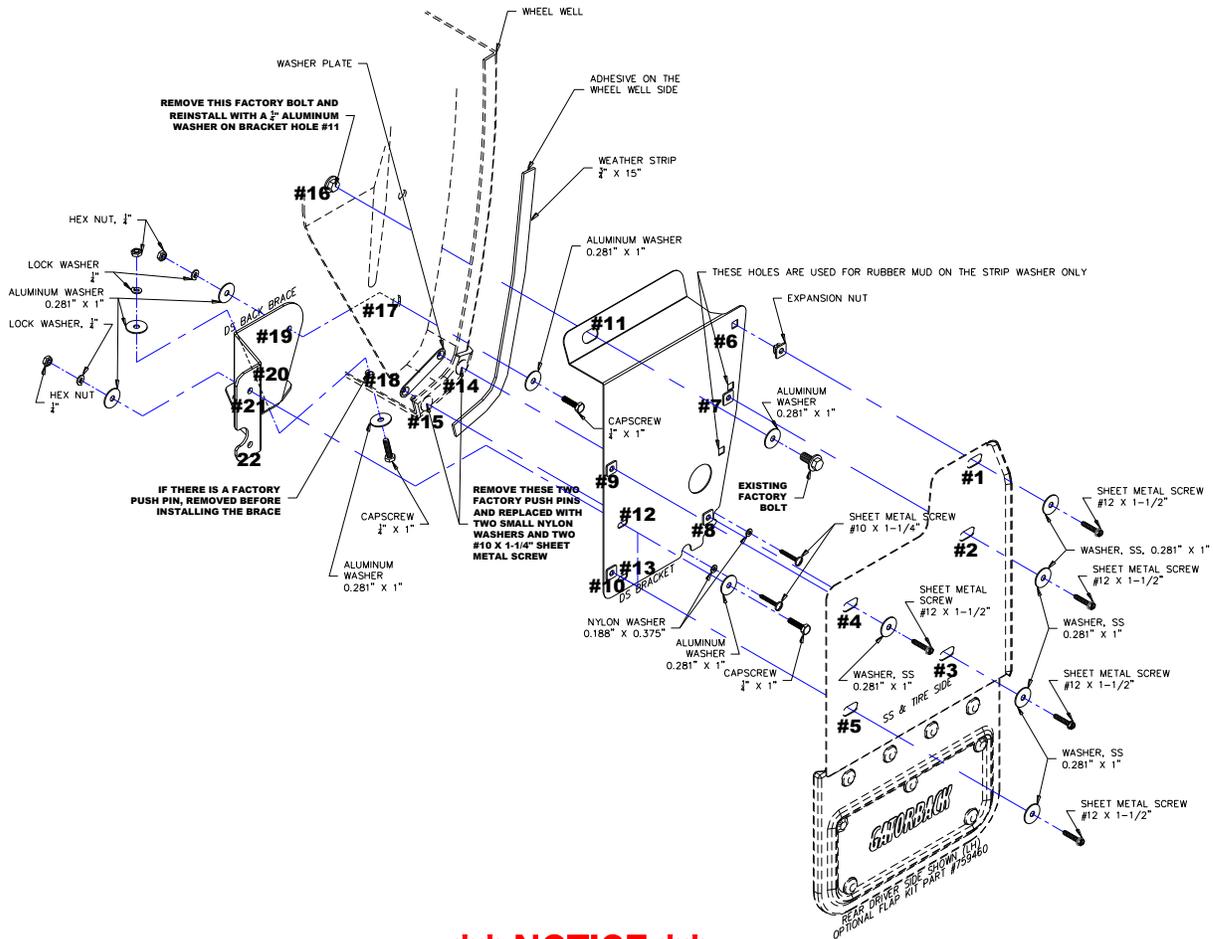
1. Before you install your mud flap set, see the diagram and parts list for all necessary parts. Cut protective plastic and peel away from stainless steel. Start on driver's side.
2. Cut the weather strip approximately 15" long and apply the adhesive side on the center of the wheel flare and the same position as the mud flap panel where there is contact with the wheel well.
3. Install the mud flap to the bracket with five stainless steel washers and five sheet metal screws on holes #1 to #5 through the bracket holes #6 to #10. Loosely secure at this point.
4. Square the flap with the tire while putting pressure against to the wheel flare and tighten the five sheet metal screws on the flap.
5. Repeat the procedure for the passenger side.

INSTALLATION OF BRACKET WITHOUT FLARE FOR STAINLESS STEEL OFFSET FLAPS ONLY:

For ease of installation, it is suggested that the wheel be removed.

1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Fasten the back brace hole #20 on top of the factory hole #18 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Loosely secure at this point. ***Note*** If there is a factory push pin on hole #18, remove before installing the brace.
3. Fasten the back brace hole #19 to the back of the factory hole #17 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Now tighten the screw on the factory hole #18 to the back brace hole #20.
4. Snap the expansion nuts into each square hole #6 to #10 of the bracket
5. Remove the factory bolt on hole #16 and reinstall with an aluminum washer on the bracket hole #11 through the factory hole #16 after the bracket is installed.
6. Remove the two factory push pins #14 and #15 and replace with two small nylon washers, two #10x1-1/4" sheet metal screws and a washer plate behind the wheel well flange (after the bracket is tucked in between the wheel well flange and the wheel liner) and the other end of the bracket holes #12 and #13 are bolted to the back brace hole #21 and #22 with four aluminum washers, two capscrews, two lock washers and two hex nuts (See Diagram Below)

✓ Check all fasteners for tightness. Repeat procedure on the passenger side.



**** NOTICE ****

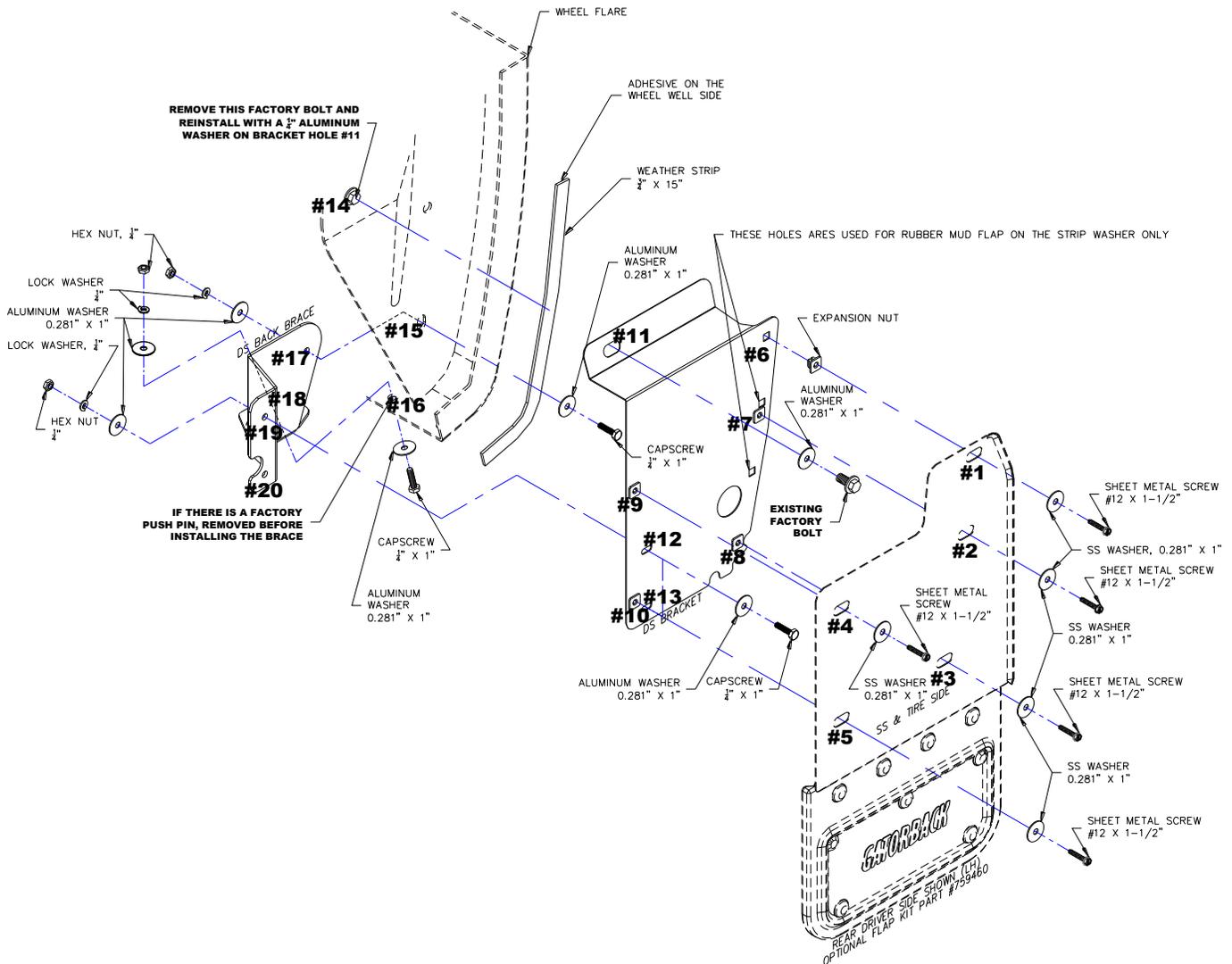
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INSTALLATION OF BRACKET WITH FLARE FOR STAINLESS STEEL OFFSET MUD FLAPS ONLY:

For ease of installation, it is suggested that the wheel be removed.

1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Fasten the back brace hole #18 on top of the factory hole #16 with two aluminum washers, a cap screw, a lock washer, and a hex nut. Loosely secure at this point. ***Note*** If there is a factory push pin on hole #16, remove before installing brace.
3. Fasten the back brace hole #17 to the back of the factory hole #15 with two aluminum washers, a cap screw, a lock washer, and a hex nut. Now tighten the screw on the factory hole #16 to the back brace hole #18.
4. Snap the expansion nuts into each square hole #6 to #10 of the bracket
5. Remove the factory bolt on hole #14 and reinstall with an aluminum washer on the bracket hole #11 through the factory hole #14 after the bracket is installed.
6. Tuck the bracket in between the (wheel flare flange and the body wheel well) and the other end of the bracket hole #12 and #13 are bolted to the back brace holes #19 and #20 with four aluminum washers, two caps crews, two lock washers and two hex nuts (See Diagram Below)

✓ Check all fasteners for tightness. Repeat procedure on the passenger side.



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