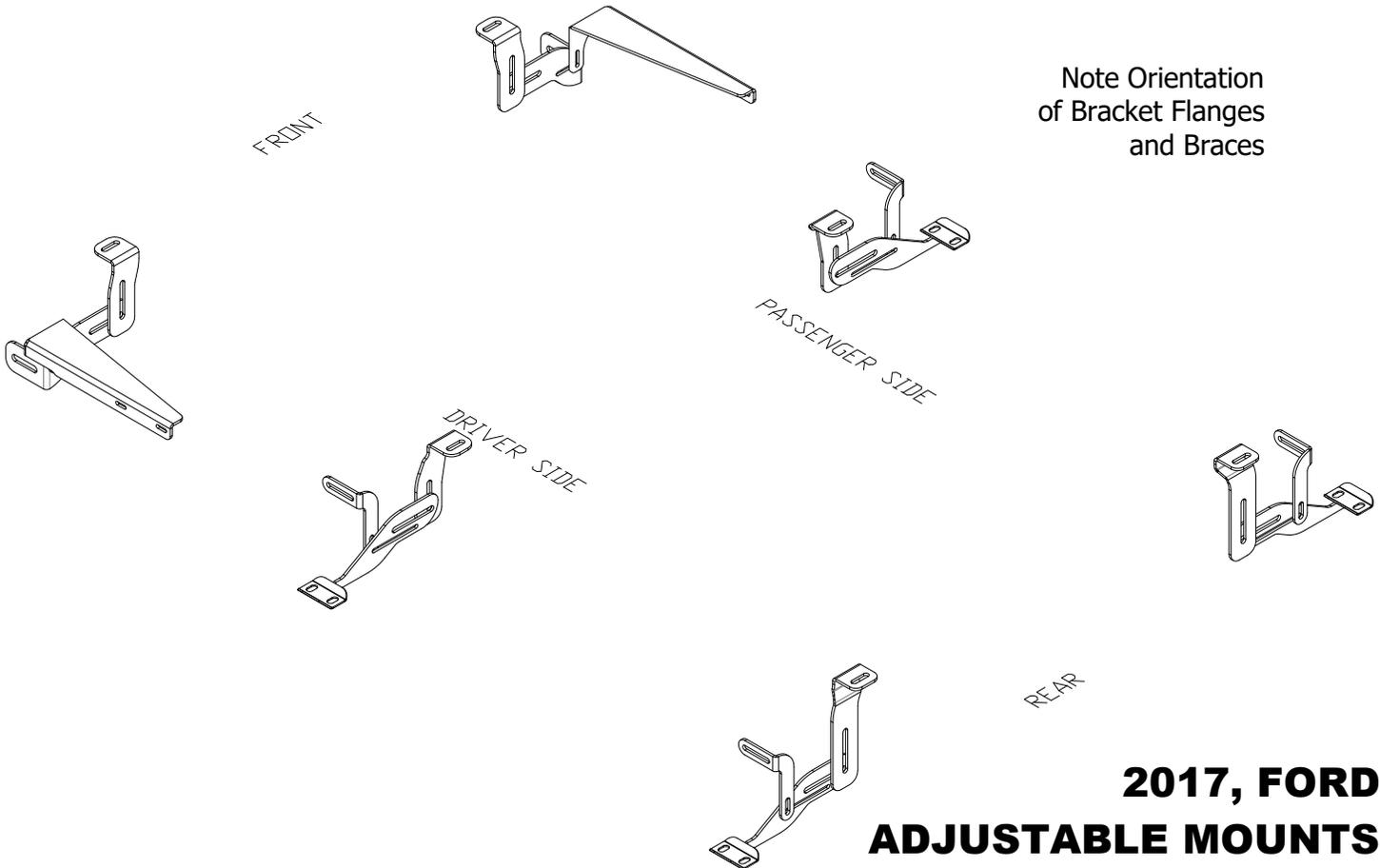




**2017, FORD SUPERDUTY CREW CAB, SHORT BOX  
PART #760073**

KIT CONTAINS:			PARTS BAG #760952 CONTAINS:		
Qty	Part #	Description	Qty	Part #	Description
1	Assembled	Front Driver Side Bracket	8	014012	3/8"-16UNC x 1-1/2" Pltd Capscrew
1	Assembled	Front Passenger Side Bracket	2	014021	5/8"-11NC x 2" SS Capscrew
1	Assembled	Middle Driver Side Bracket	8	018046	3/8" Pltd Flat Washer
1	Assembled	Middle Passenger Side Bracket	2	018045	5/8" Pltd Flat Washer
1	Assembled	Rear Driver Side Bracket	8	024006	3/8" Helicoil Pltd Lock Washer
1	Assembled	Rear Passenger Side Bracket	2	024003	5/8" Helicoil SS Lock Washer
19'	080407	Bulb Seal	8	025029	M8-1.25" Serrated Flange Pltd Nut



- Step 1** Start on the driver's side.
- Step 2** Remove front cab mount bolt and install the preassembled front bracket with the factory bolt. (See diagram for orientation). Then install the front long brace to the pinch weld factory screws with two supplied M8 serrated flange nuts.
- Step 3** Remove rear cab mount bolt and install preassembled rear bracket with the factory bolt. (See diagram for orientation). Then install the upright brace to the pinch weld factory screw with one supplied M8 serrated flange nut.
- Step 4** Lay assembled board on the rear saddle bracket and use a jack stand to support the front end of the board. Make sure the board is secure and will not fall. Now loosely secure the front end of the board to front bracket with a 5/8" x 2" capscrew, a 5/8" lock washer, and a 5/8" flat washer.
- Step 5** Remove any plastic wrap around the bracket saddles.
- Step 6** Secure the rear end of the board to the rear bracket with two 3/8" x 1-1/2" capscrews, two 3/8" lock washers and two 3/8" flat washers from the bottom of the saddle slotted hole to the bottom clinch nut of the board.
- Step 7** Remove the middle cab bolt and install the pre-assembled middle bracket with the factory bolt (See diagram for orientation). Then install the upright brace to the pinch weld factory screw with one supplied M8 serrated flange nut.
- Step 8** Level the board by adjusting the saddle bracket up or down until the board is levelled from front to back, then secure all other bolts.
- Step 9** Repeat on the passenger side.

*Strip board of any plastic covering, check all nuts and bolts for tightness and repeat procedure for the opposite side.*