



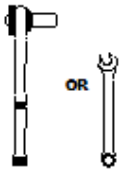
# 2020-C Lincoln Aviator Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR403F

## IMPORTANT:

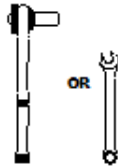
**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**



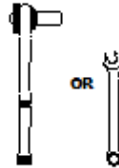
## TOOLS REQUIRED-



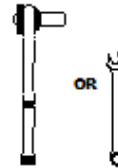
5/16" Open Wrench or  
Socket Wrench



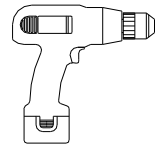
3/8" Open Wrench or  
Socket Wrench



7/16" Open Wrench or  
Socket Wrench



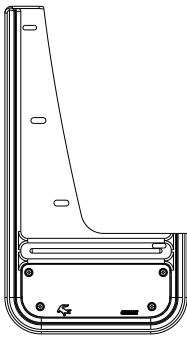
10mm Open Wrench or  
Socket Wrench



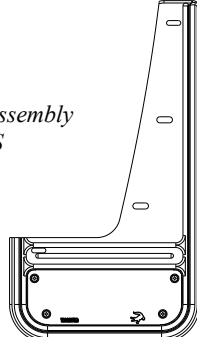
Electric or Rechargeable  
Drill

## FLAPS

(1) Flap Assembly,  
Front, DS



(1) Flap Assembly  
Front, PS



(1) Brace  
Front, DS  
Part #768438



(1) Brace  
Front, PS  
Part #768439

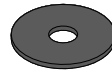


## PARTS BAG # 768440

**a)** (2) Washer, Offset  
0.281" x 1.5", Blk Oxid.  
Part #018080



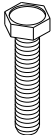
**b)** (4) Washer, Flat  
0.281" x 1", Blk Oxid.  
Part #018069



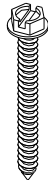
**c)** (4) Washer, Flat  
0.203" x 0.781" SS  
Part #018018



**d)** (2) Screw, Machine  
18-SS, 10-24x1, Hex Hd  
Part #012022



**e)** (2) Screw, Sheet Metal, SS  
1/4" Hex Head #8-15 x 1.5"  
Part #016047



**f)** (4) Capscrew  
1/4"-20UNC x 3/8" Blk Oxid.  
Part #014069



**g)** (2) Spacer, Nylon  
1/2" x 0.257" x 0.5"  
Part #054063



**g)** (2) Washer, Lock  
18-SS, Helicoil  
Part #024001



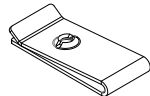
**h)** (2) Nut, Hex  
#10-24, SS  
Part #025003



**i)** (4) Spring Nut  
1/4"-20UNC Ext. 27/32" Reach  
Part #028011



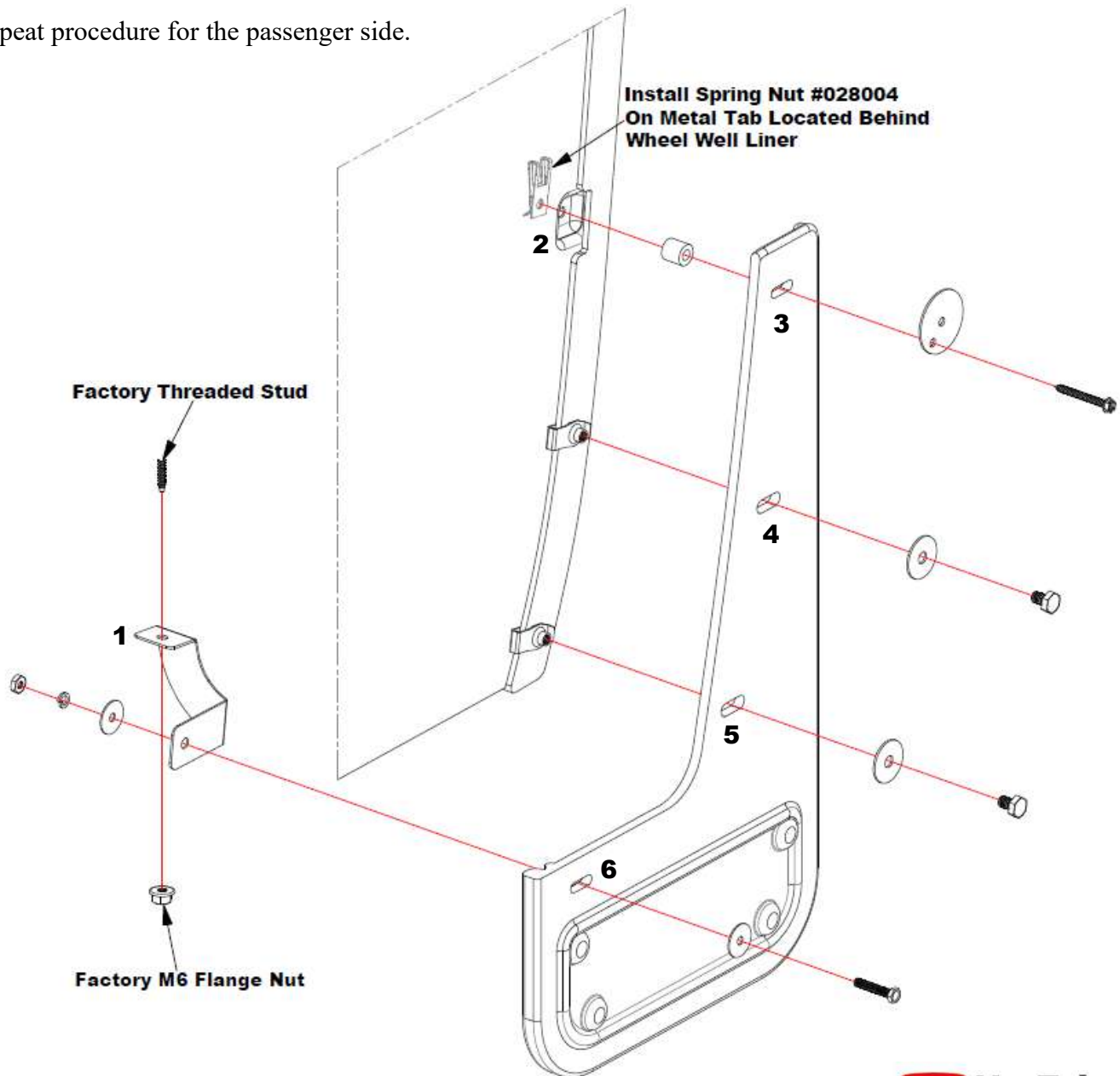
**j)** (2) Spring Nut  
#8, 9/16" Reach  
Part #028004



## INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- Remove the factory M6 flange nut from the factory threaded stud and secure the brace through hole #1 to the stud by reinstalling the M6 flange nut over the brace.

3. Remove the factory push pin retainer from the inner fender well on hole #2.
4. Gently pull the liner away to install spring nut (028004) on recessed factory tab #2, which previously contained the factory push pin.
5. Install uppermost mud flap hole #3 to the factory hole #2 through spacer (054063) and spring nut (028004) using a sheet metal screw (016047) and an offset washer (018080). Note: Ensure that the outside hole of the washer is used.
6. Mark the fender well through mud flap holes #4 & #5 to use as a guide to install spring nuts (028006).
7. Install mud flap holes #4 & #5 to spring nuts (028006) using a cap screw (014069) and flat washer (018069)
8. Using a square or bubble level, ensure that the mud flap is level. Tighten all fasteners.
9. Install brace on the mud flap hole #6 using a machine screw (012022) and flat washer (018018), and secure with a flat washer (018018), lock washer (024001), and hex nut (025003).
10. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.





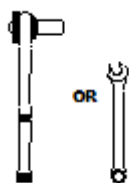
## 2020-C Lincoln Aviator Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR403R

### IMPORTANT:

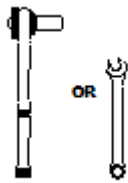
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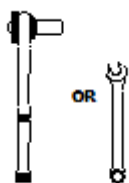
### TOOLS REQUIRED-



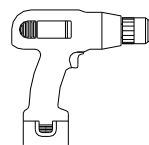
5/16" Open Wrench or  
Socket Wrench



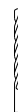
3/8" Open Wrench or  
Socket Wrench



7/16" Open Wrench or  
Socket Wrench



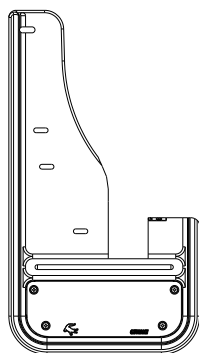
Electric or Rechargeable  
Drill



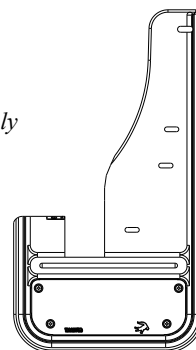
1/4" Drill  
Bit

### FLAPS

(1) Flap Assembly,  
Rear, DS



(1) Flap Assembly  
Rear, PS

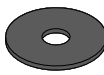


### PARTS BAG # 768441

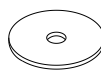
**a)** (6) Washer, Flat  
0.203" x 1" Blk Oxid.  
Part #018070



**b)** (2) Washer, Flat  
0.281" x 1", Blk Oxid.  
Part # 018069



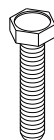
**c)** (4) Washer, Flat  
0.203" x 0.781" SS  
Part # 018018



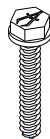
**d)** (6) Washer Flat  
HDPE, 5/16"x1"x1/4"  
Part #018036



**d)** (2) Screw, Machine  
18-SS, 10-24x1, Hex Hd  
Part #012022



**e)** (6) Bolt, SS Blk w/logo  
M4.2 x 1" Hex Head  
Part # 016041



**f)** (2) Capscrew  
1/4"-20UNC x 3/8" Blk Oxid.  
Part # 014069



**g)** (2) Washer, Lock  
18-8SS, Helicoil  
Part #024001



**h)** (2) Nut, Hex  
#10-24, SS  
Part #025003



**i)** (2) Spring Nut  
1/4"-20UNC Ext. 27/32" Reach  
Part #028011

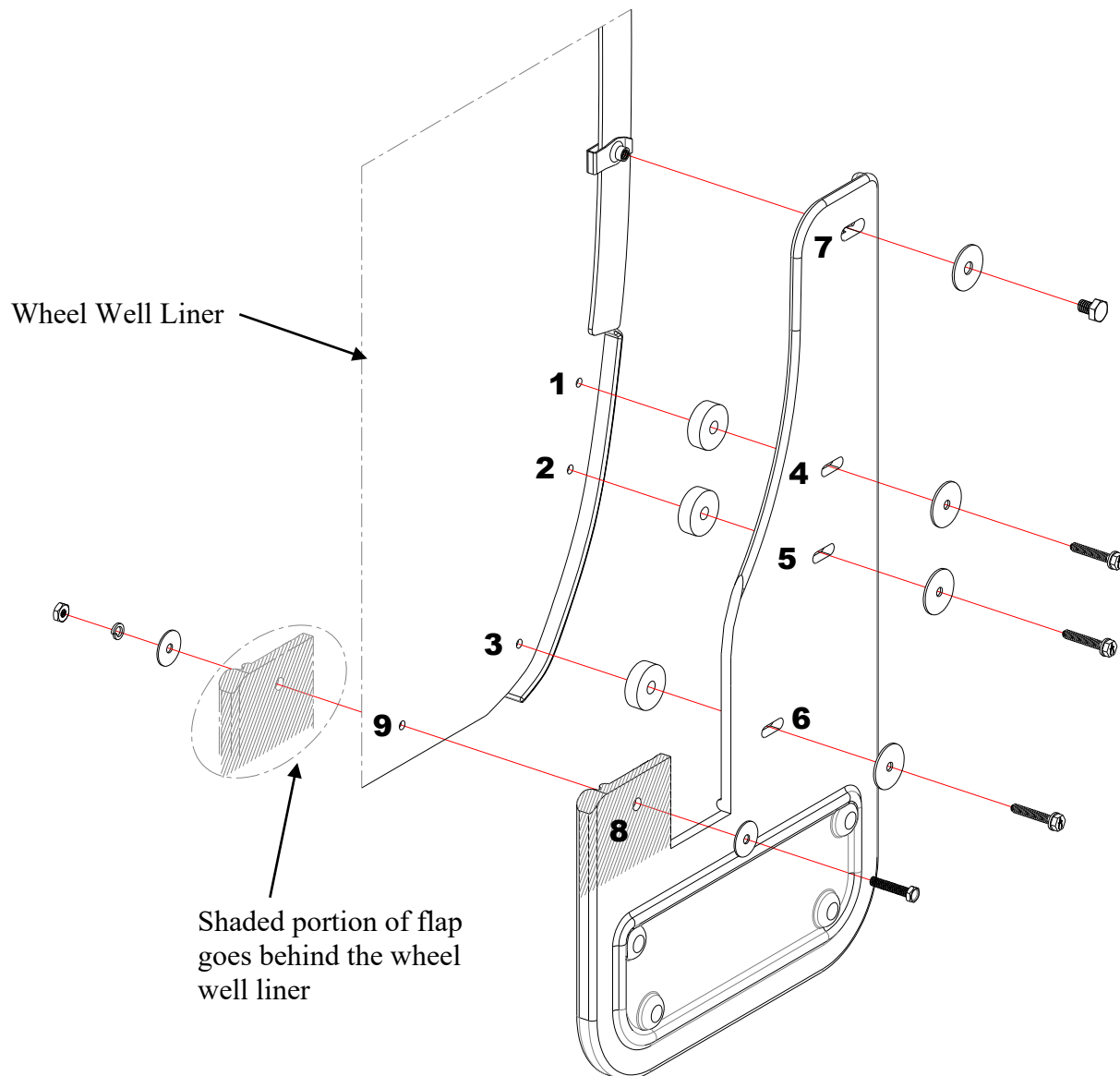


### INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- Remove the 3 factory screws from the inner fender well holes #1 to #3.



3. Ensuring the inner most part of the flap (see shaded area of flap in Diagram) is tucked behind the plastic liner, install mud flap holes #4 to #6 to the factory holes #1 to #3 using 3 HDPE washers (018036) as spacers between the flap and the liner. Secure using 3 bolts (016041) and 3 flat washers (018070).
4. Mark the fender well through the uppermost mud flap hole #7 to use as a guide. Install spring nut (028004) on fender well over the mark.
5. Install uppermost mud flap hole through spring nut (028006) using a cap screw (014069) and flat washer (018069)
6. Using a square or bubble level, ensure that the flap is square.
7. Hold the mud flap firmly to the liner and drill a ¼" hole through the mud flap ear to create hole #8 and factory liner to create hole #9. Install the mud flap to the liner using a machine screw (012022) and flat washer (018018) and secure with a flat washer (018018) a lock washer (024001) and hex nut (025003).
8. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.

