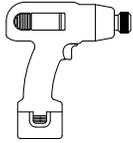


FRONT: Part #700394

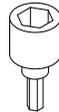
TOOLS REQUIRED (Power Tools) OR (Manual Tools):



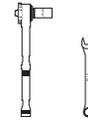
Impact Driver



7/32" Allen Driver



9/16" Socket Driver

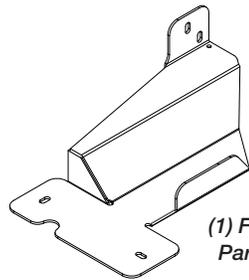


9/16" Open Wrench
or Socket Wrench

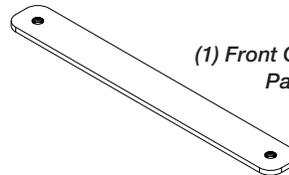


7/32" Allen Key

GUARDS & BRACKETS



(1) Front Guard
Part #702486



(1) Front Guard Mount Strip
Part #702483

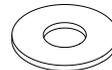
PARTS BAG: #702487



a) (1) Self Threading Screw
Part #014075



b) (2) Button Head Capscrew
Part #014077



c) (3) Flat Washer
Part #018046



d) (3) Helicoil Locking Washer
Part #024006

INSTALLATION INSTRUCTIONS

1. Review instructions & ensure all parts are included prior to install
2. Detach the cable clip from the inner frame on the passenger side
3. Use the supplied thread cutting screw to pre tap the existing hole where the cable clip was removed



4. Insert the mount plate into the transmission mount access hole. Slide it in until the two mount holes align with factory holes in the cross member



5. Loosely secure the front of the guard to the mount plate holes using 2x flat washers (c), 2x lockwashers (d), & 2x button head screws (b)



6. Loosely secure guard to the previously tapped hole with a flat washer (c), lock washer (d) & self threading screw (a)
*Please note: use left hole for 17-22 SD & hole on right for 23-C SD



7. Check the alignment & tighten all fasteners

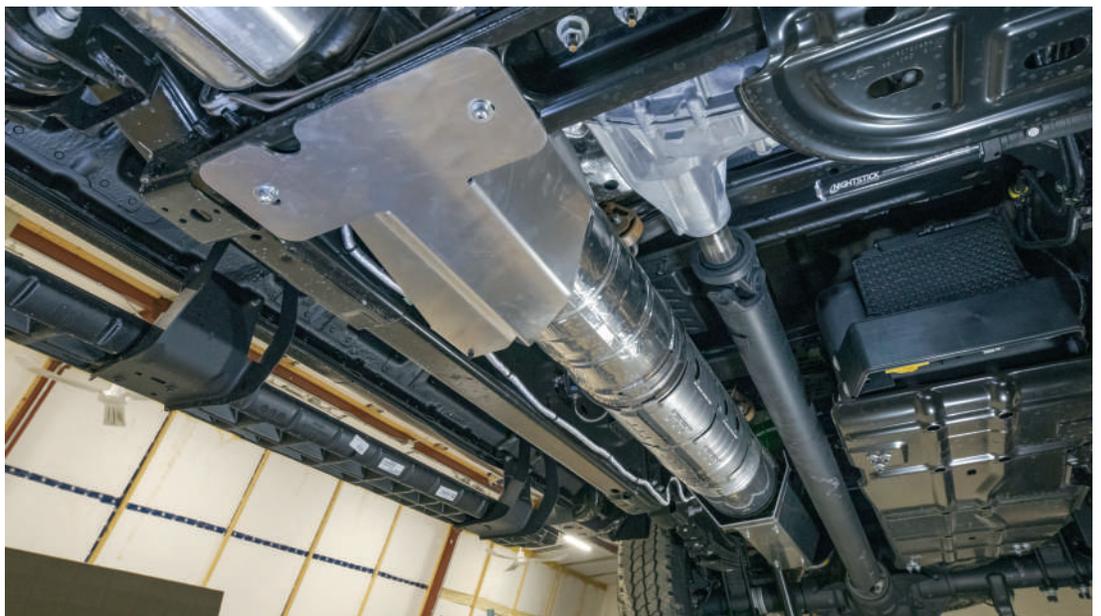
8. Secure the factory sensor cable/clip assembly on front guard pin hole



BEFORE/AFTER: Front

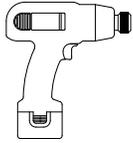


F250/F350 Diesel Particulate
Filter Guard install completed



REAR: Part #700392

TOOLS REQUIRED (Power Tools) OR (Manual Tools):



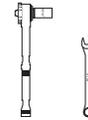
Impact Driver



7/32" Allen Driver



9/16" Socket Driver

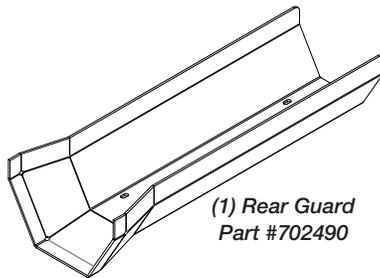


9/16" Open Wrench
or Socket Wrench

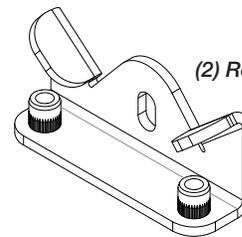


7/32" Allen Key

GUARDS & BRACKETS



(1) Rear Guard
Part #702490

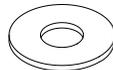


(2) Rear Guard Mount Bracket
Part #702492

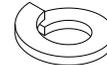
PARTS BAG: #702493



b) (4) Button Head Capscrew
Part #014076



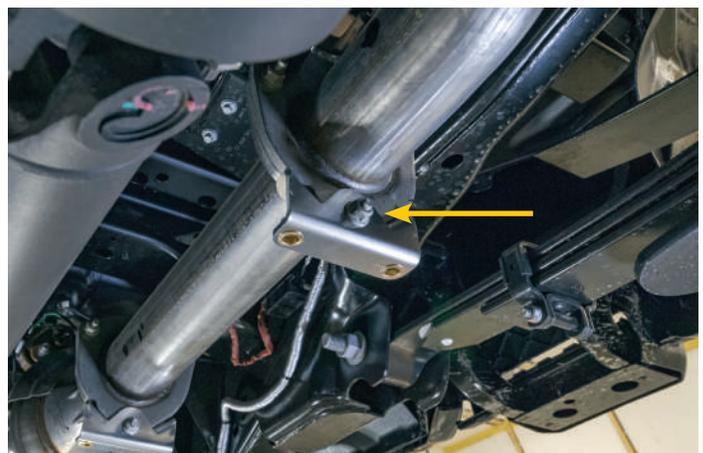
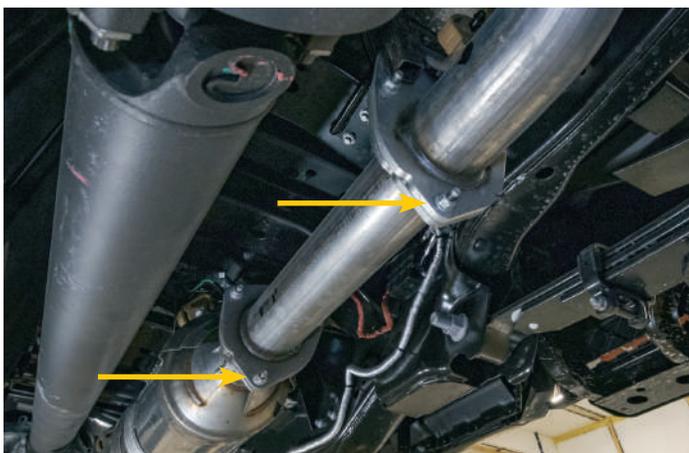
c) (4) Flat Washer
Part #018046



d) (4) Helicoil Locking Washer
Part #024006

INSTALLATION INSTRUCTIONS

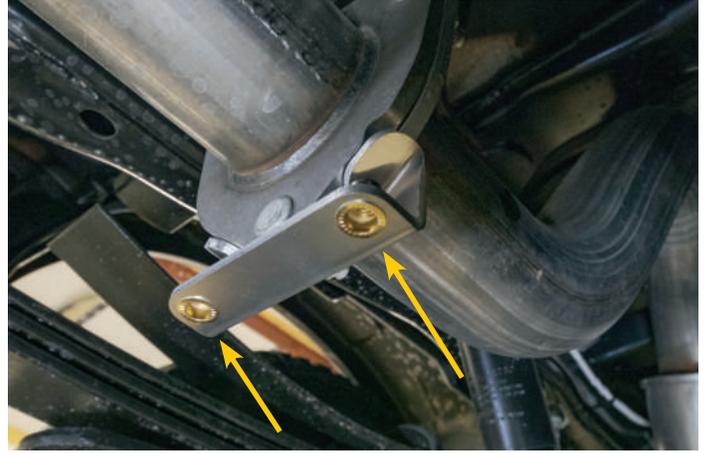
1. Review instructions & ensure all parts are included prior to install
2. Remove 2 factory serrated flange nuts on the exhaust pipe flange mount. Set aside for later reinstallation
3. Loosely secure mount brackets with the factory serrated flange nuts removed in Step 2



4. Push the guard mounts up against the factory flange mounts & then tighten the factory serrated flange nut



5. Secure guard to the bottom of the mount brackets shown here



6. Secure Rear Guard to the brackets installed in Step 3 using 4 Flat Washers (b), 4 lock washers (c) & button head screws (a)



BEFORE/AFTER: Rear



Full image of completed installation



Please see our YouTube Channel to see an install video for this application

