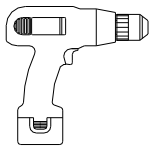
2020-25 Escape
Mud Flap Set, Front
Mounting Diagram & Instructions

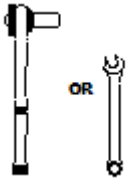
IMPORTANT:
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

NBD NO BODY DRILL

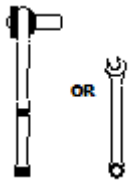
TOOLS REQUIRED-



Electric or Rechargeable Drill



5/16" Open Wrench or Socket Wrench



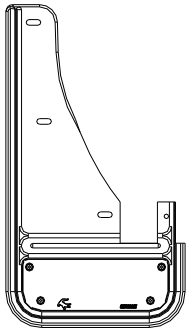
3/8" Open Wrench or Socket Wrench



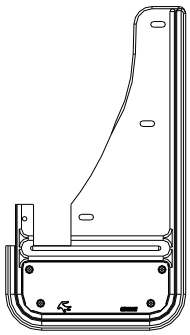
Push Pin Removal Tool

FLAPS

(1)Flap Assembly, Front, DS

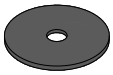


(1)Flap Assembly Front, PS

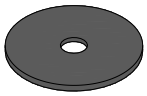


PARTS BAG #768531

a) *(2) Washer, Flat 0.203" x 1",Blk Oxid. Part #018070*



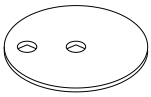
b) *(4) Washer, Flat 0.203" x 1.5", Blk Oxid. Part # 018072*



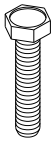
c) *(2) Washer, Flat 0.203" x 0.781" SS Part # 018018*



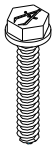
d) *(2) Washer, Offset 0.281: x 1.5", Blk Ox Part #018080*



e) *(2) Screw, Machine 18-SS,10-24x1,Hex Hd Part #012022*



f) *(6) SS Bolt, Hex Flange M4.2 x 1", Black Part # 016041*



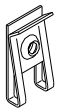
g) *(2) Washer, Lock 18-8SS, Helicoil Part #024001*



h) *(2) Nut, Hex #10-24, SS Part #025003*



i) *(6) Spring Nut #8,9/16"Reach Part #028004*



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the 3 factory push pins from the inner fender well on holes #1 to #3.
3. Gently pull the liner away to install spring nuts (i) on recessed factory tabs, which previously contained the factory push pins.

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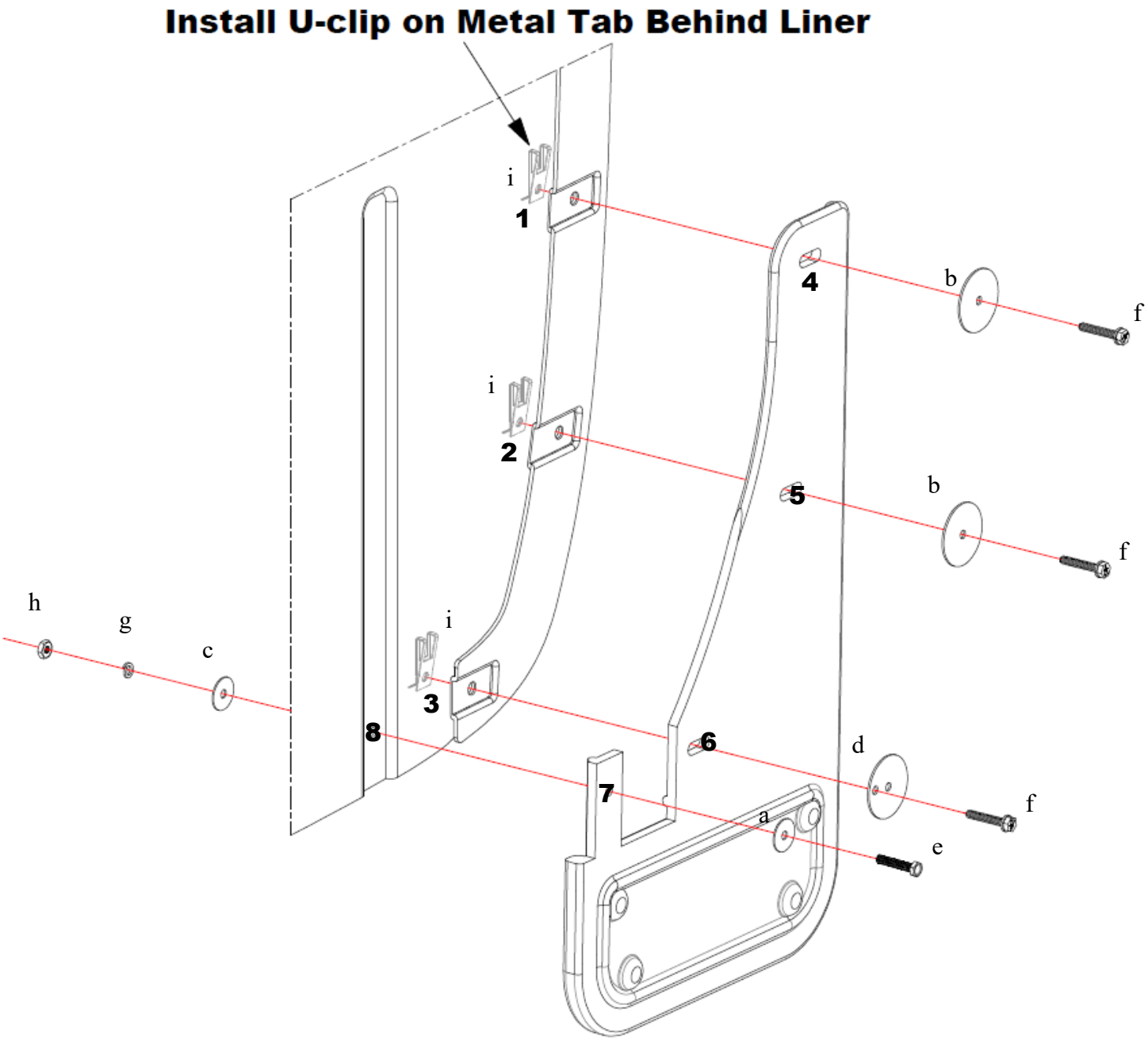
4. Loosely install mud flap holes #4 & #5 to factory holes #1 & #2 through spring nuts (i) using a stainless steel bolt (f) and flat washer (b)
5. Loosely install mud flap hole #6 to factory hole #3 through spring nut (i) using a stainless steel bolt (f) and an offset washer (d)
6. Using a square or bubble level, ensure that the mud flap is level. Tighten all fasteners.
7. Drill a ¼" hole through mud flap hole #7 into liner to create hole #8.
8. Install mud flap hole #7 through liner hole #8 using a machine screw (e) and flat washer (a) and secure with a flat washer (c), lock washer (g), and hex nut (h)
9. Ensure that the mud flap has remained square. Tighten all fasteners.
10. Repeat procedure for the passenger side.



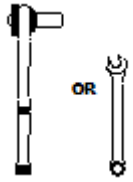
Please check out our YouTube channel to see an install video for this application.

2020-25 Escape
Mud Flap Set, Rear
Mounting Diagram & Instructions

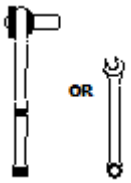
IMPORTANT:
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

NBD NO BODY DRILL

TOOLS REQUIRED-



5/16" Open Wrench or Socket Wrench



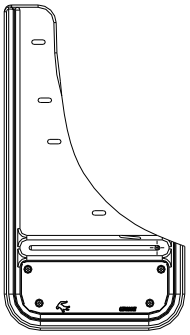
3/8" Open Wrench or Socket Wrench



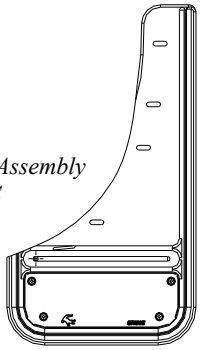
Push Pin Removal Tool

FLAPS

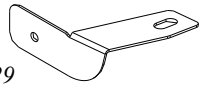
(1)Flap Assembly, Rear, DS



(1)Flap Assembly Rear, PS



(1) Brace DS, Rear Part #768529

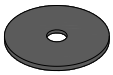


(1) Brace PS, Rear Part #768530

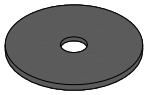


PARTS BAG #768532

a) *(4) Washer, Flat 0.203" x 1",Blk Oxid. Part #018070*



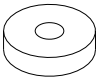
b) *(4) Washer, Flat 0.203" x 1.5", Blk Oxid. Part # 018072*



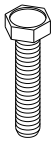
c) *(4) Washer, Flat 0.203" x 0.781" SS Part # 018018*



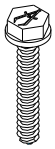
d) *(4) Washer, HDPE 0.313"x1"x025" Part #018036*



e) *(2) Screw, Machine 18-SS,10-24x1,Hex Hd Part #012022*



f) *(8) SS Bolt, Hex Flange M4.2 x 1", Black Part # 016041*



g) *(2) Washer, Lock 18-8SS, Helicoil Part #024001*



h) *(2) Nut, Hex #10-24, SS Part #025003*



i) *(8) Spring Nut #8,9/16"Reach Part #028004*



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the 4 factory push pins from the inner fender well on holes #1 to #4, and factory bolt from underside of fender.
3. Gently pull the liner away to install spring nuts (i) on recessed factory tabs, which previously contained the factory push pins.

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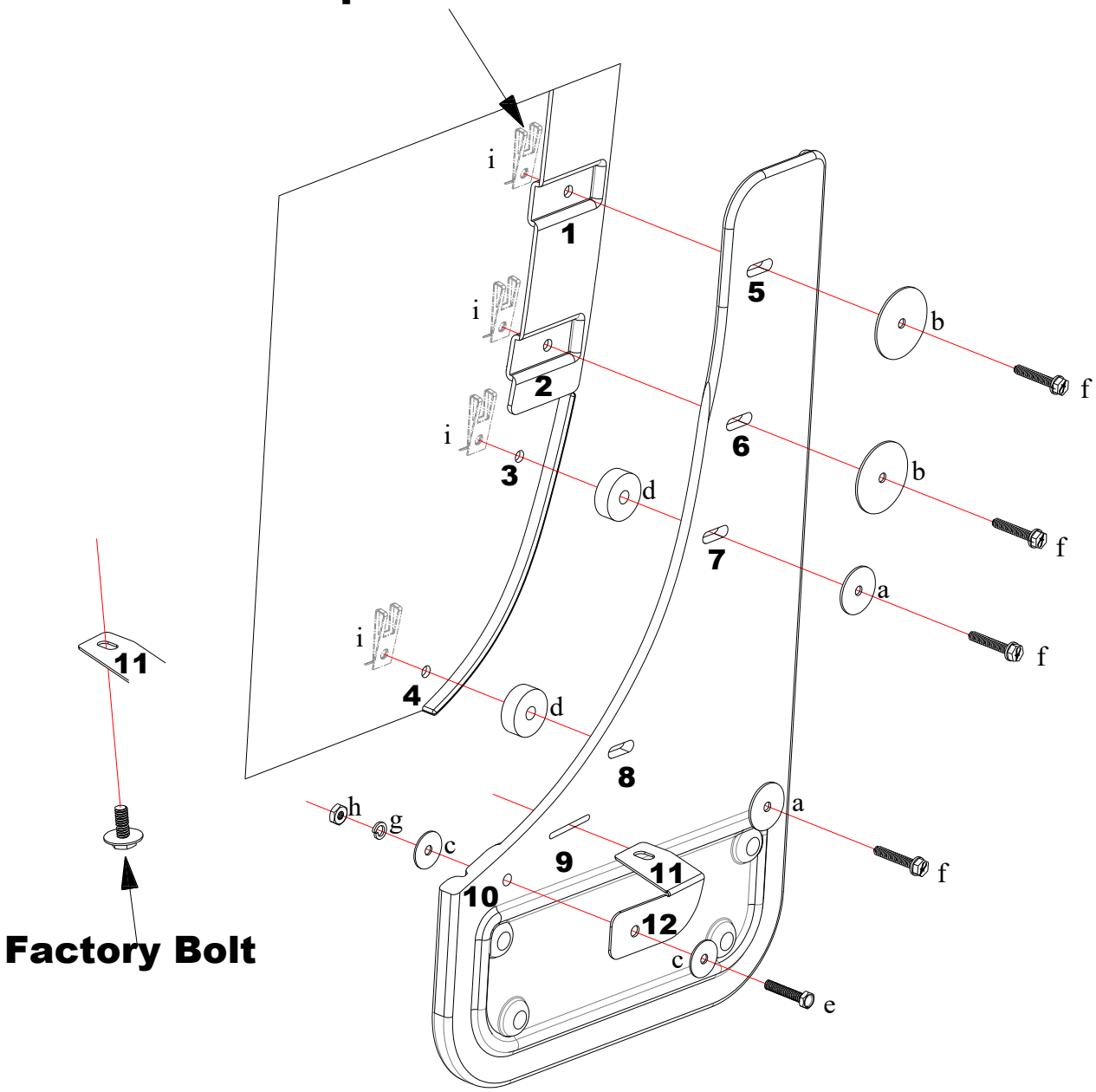
4. Slide the brace through mud flap slot #9 and fasten through brace hole #12 and mud flap hole #10 using a machine screw (e) and flat washer (c). Secure with a flat washer (c), lock washer (g), and hex nut (h).
5. Loosely install mud flap holes #5 & #6 to factory holes #1 & #2 through spring nuts (i) using a stainless steel bolt (f) and flat washer (b)
6. Loosely install mud flap holes #7 & #8 to factory holes #3 &#4 through a flat washer spacer (d) and spring nut (i) using a stainless steel bolt (f) and a flat washer (a)
7. Using a square or bubble level, ensure that the mud flap is level. Tighten all fasteners.
8. Reinstall factory bolt on underside of fender through the brace hole #11.
9. Ensure that the mud flap has remained square. Tighten all fasteners.
10. Repeat procedure for the passenger side.

Install U-clip on Metal Tab Behind Liner



Please check out our YouTube channel to see an install video for this application.

Official Licensed Product

Gatorback Mud Flaps by Truck Hardware Ltd.

LIMITED WARRANTY

All Ford part numbers provided by Truck Hardware Ltd. are warranted to be free from defects in materials or workmanship on products properly installed per the installation instructions provided with the product. This warranty covers repair or replacement of any defective product at no charge during the applicable warranty period listed below. Labor for replacement or service of defective product is not paid or reimbursed by Truck Hardware Ltd.

WARRANTY PERIOD		
	USA	Outside USA
Product which appears on New Vehicle Monroney Label (window sticker)	Coverage which matches new vehicle warranty---Ford - 3 years or 36,000 miles whichever comes first; Lincoln 4 years or 50,000 miles whichever comes first	Coverage which matches new vehicle warranty ---Ford - 3 years or 60,000 kilometers whichever comes first; Lincoln 4 years or 80,000 km whichever comes first
Part purchased and installed during or after the original vehicle warranty	Whichever of the following options provides the greater benefit to the customer: 1) 2 years / unlimited miles or 2) The remainder of the new vehicle warranty	Whichever of the following options provides the greater benefit to the customer: 1) 2 years / unlimited kilometers or 2) The remainder of the new vehicle warranty

This limited warranty does not cover any damage, defect or malfunction caused by misuse, abuse, accident, improper installation, modification or improper or lack of maintenance. Incidental and consequential damages are not recoverable under this warranty. This warranty offers you specific legal rights. You may have additional or other rights as which vary from state to state or province to province.

If you experience a warranty issue with this product please visit your Ford dealer. If the repair is covered by the warranty above and completed by the dealership, labor is also covered by Ford -- Ford Warranty and Policy – Section 3.

Please note that Truck Hardware Ltd. has replacement component parts available to assist consumers and dealers to resolve warranty and non-warranty issues as quickly as possible.

Note to dealer:
Ford dealers should contact Truck Hardware Ltd. by phone at 1-800-661-8208 and ask to speak to the warranty administrator or by email to: info@truckhardware.ca.