

# 1999 - 2016, Ford Super Duty

Rear Mount Bracket Mounting Diagram & Instructions

**GB** 755007

#### **IMPORTANT:**

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

#### **TOOLS REQUIRED:**



½" or 3/8" drill #2 Phillips screwdriver



3/8" socket driver & 5/16" socket driver



5/16" wrench or socket wrench



1/8" drill bit



11/32" wrench or socket wrench



3/8" wrench or socket wrench

#### **BRACKETS:**

(1)Mount Bracket, Rear, LH Part #755129



(1)Mount Bracket Rear, RH Part #755130



(1) LH Bracket Part #750136



Clamp

(1) RH Bracket Part #750137



### **PARTS BAG #755137**

a) (4) Machine Screw #10-24x1" Part #012022



**b**) (4) TEK Screw <sup>1</sup>/<sub>4</sub> x1 <sup>1</sup>/<sub>4</sub> Part #010011



#10 x 1"
Part #010009

c) (4) TEK Screw



d) (6) Machine Screw #8-32 x 7/8" Part #012025



e) (4) Flat Washer 0.281 x 1" Part #018028



f) (4) Flat Washer 0.203 x 1" Part #018081



g) (8) Half Washer 0.203 x 1" Part # 018032



h) (6) Flat Washer 0.188" x 0.781" Part #018018



i) (6) Nylock Nut #8-32 Part #025005



**j**) (4) Hex Nut Part #025003



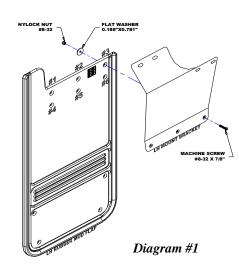
**k**) (4) Lock Washer #10 Part #024001



## INSTALLATION

#### For ease of installation, it is suggested that the wheel be removed.

- 1. Fasten the LH mount bracket to the left hand flap with 3 machine screws / small washers and nylock nuts to Holes #1, #2 and #3 or if you prefer the flap mounted higher and farther away from the ground then use Holes #4, #5 and #6. See Diagram #1.
- Bolt the LH bracket to the LH mount bracket of the LH mud flap assembly on holes #9 and #10
  with machine screws/half washers/ washers/lock washers/hex nuts. (See Diagram #2.) Loosely
  secure at this point.
- 3. Push the flap up against the wheel well and raise the flap assembly until the LH bracket is up against the bottom of the truck box frame. *See Diagram #2*.
- 4. Fasten the flap with 2 TEK screws and 2 flat washers on holes #7 and #8. Loosely secure at this point. It is a good idea at this time to temporarily reinstall the tire in order to square the flap.
  Push the LH bracket toward the back until the flap is parallel to the tire and then drill two 1/8" pilot holes from the center of the slotted holes on the LH bracket through the box flange and tighten with #10 TEK screws and half washers. Tighten remaining screws.



Check all fasteners for tightness. Repeat procedure on the other side



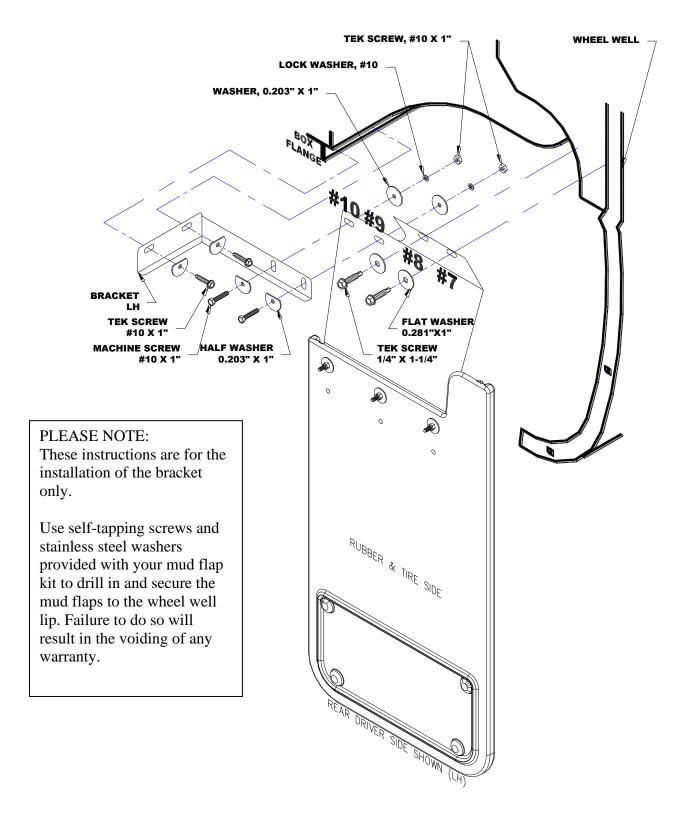


Diagram #2



