

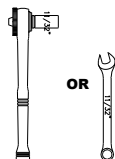


# 2015-C, Ford F-150 Rear Mount Bracket with Mud Flap Mounting Diagram & Instructions GCR47R

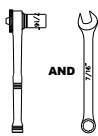
## IMPORTANT:

**The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**

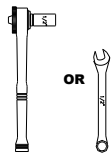
## TOOLS REQUIRED:



10mm open or  
socket wrench



7/16" open and  
socket wrench



3/8" open or  
socket wrench



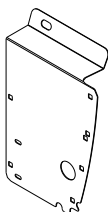
Push Pin  
Removal Tool



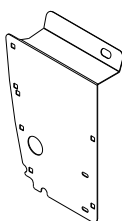
#2 Robertson  
Screwdriver  
(truck w/o Flare only)

## BRACKETS

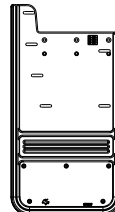
(1) Mount Bracket,  
Rear, DS  
Part #759531



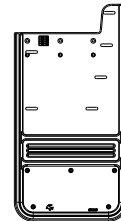
(1) Mount Bracket  
Rear, PS  
Part #759532



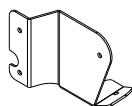
Flap Assembly  
Driver's Side



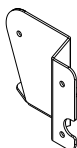
Flap Assembly  
Passenger's Side



(1) Brace  
Rear, DS  
Part # 759535



(1) Brace  
Rear, PS  
Part # 759536



(2) Strip Washer  
Rear  
Part # 759519



## PARTS BAG #759539

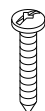
**a)** (8) Capscrew, Zinc Plt  
1/4" – 20UNC x 1"  
Part #014010



**b)** (12) Screw, Sheet Metal  
SS, #12-11x1-1/2" HWH  
Part # 010045



**c)** (4) Screw, Sheet Metal  
SS, #10-12x1-1/4", SD  
Part # 010017



*For use with bracket on  
application without flares.*

**d)** (4) Nylon Washer  
0.375 OD x .188 ID  
Part # 054041



*For use with bracket on  
application without flares.*

**e)** (18) Washer, Flat  
Alum., 0.281" x 1"  
Part #018052



**f)** (12) Washer, Flat  
SS, 0.281" x 1"  
Part # 018028



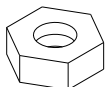
**g)** (8) Washer, Nylon  
1" OD x 0.318" ID  
Part # 054061



**h)** (8) Washer, Lock  
Zinc, 1/4" Helicoil Spring  
Part # 024009



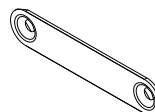
**i)** (8) Nut, Hex  
Zinc, 1/4" – 20L  
Part # 025021



**j)** (12) Nut, Expansion  
Nylon, Natural #12  
Part #054059



**k)** (2) Washer Plate  
Rear  
Part #759549



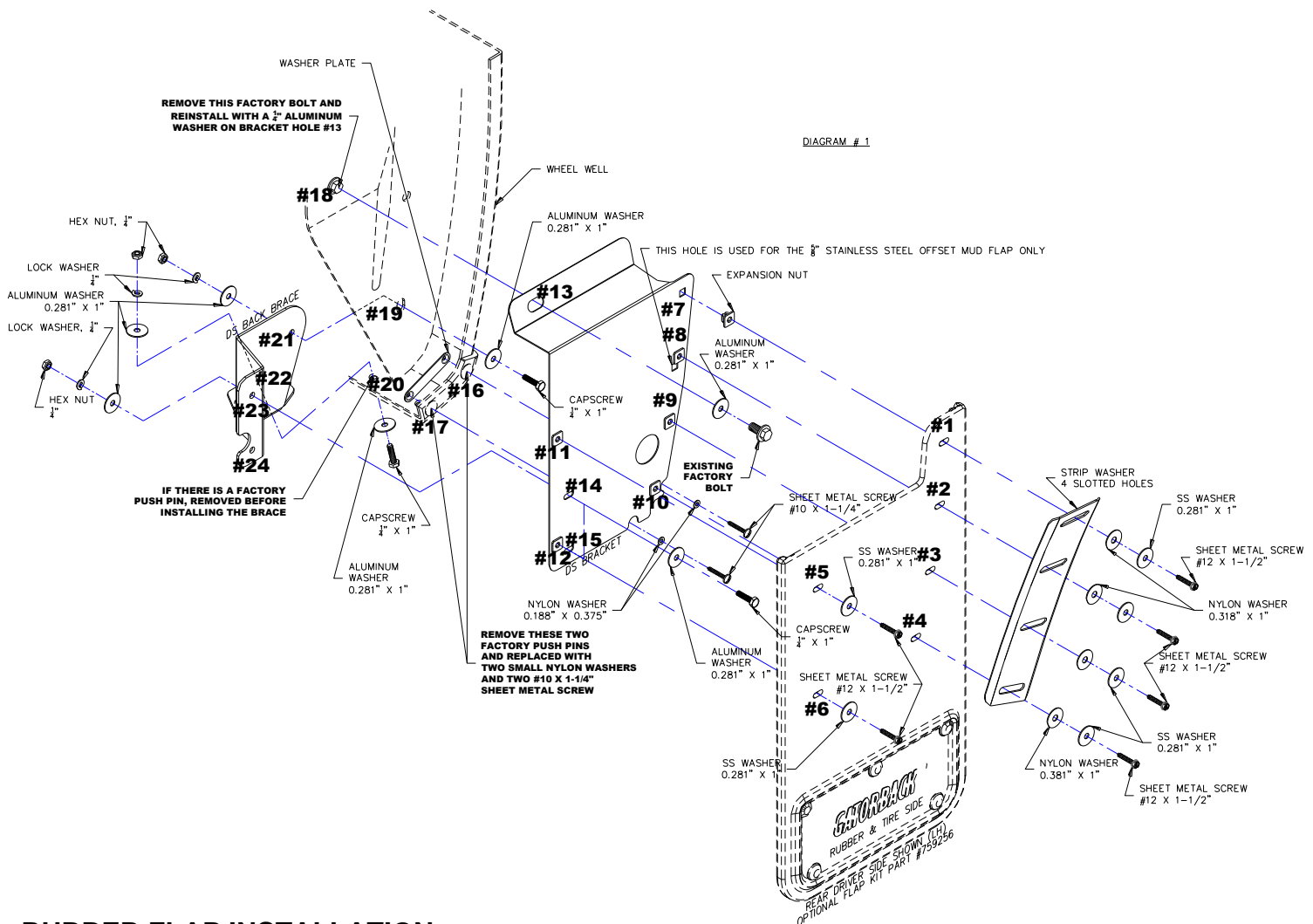
*For use with bracket on  
application without flares.*

## INSTALLATION OF BRACKET ON TRUCKS *WITHOUT FLARES ONLY*:

For ease of installation, it is suggested that the wheel be removed.

*\*Please note: It is **STRONGLY** suggested that your vehicle be supported on a lift or appropriate jack stand on the frame. The vehicle's jack should **NOT** be used for this installation. If one wheel is off the ground, the opposite wheel should be chocked.\**

1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Fasten the back brace hole #22 on top of the factory hole #20 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Loosely secure at this point. *\*Note\** If there is a factory push pin on hole #20, remove before installing the brace.
3. Fasten the back brace hole #21 to the back of the factory hole #19 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Now tighten the screw on the factory hole #20 to the back brace hole #21.
4. Snap the expansion nuts into each square hole #7 to #12 of the bracket.
5. Remove the factory bolt on hole #18 and reinstall with an aluminum washer on the bracket hole #13 through the factory hole #18 after the bracket is installed.
6. Remove the two factory push pins #16 and #17 and replace with two small nylon washers, two #10x1-1/4" sheet metal screws and a washer plate behind the wheel well flange (after the bracket is tucked in between the wheel well flange and the wheel liner) and the other end of the bracket holes #14 and #15 are bolted to the back brace hole #23 and #24 with four aluminum washers, two capscrews, two lock washers and two hex nuts (See Diagram Below)



## RUBBER FLAP INSTALLATION:

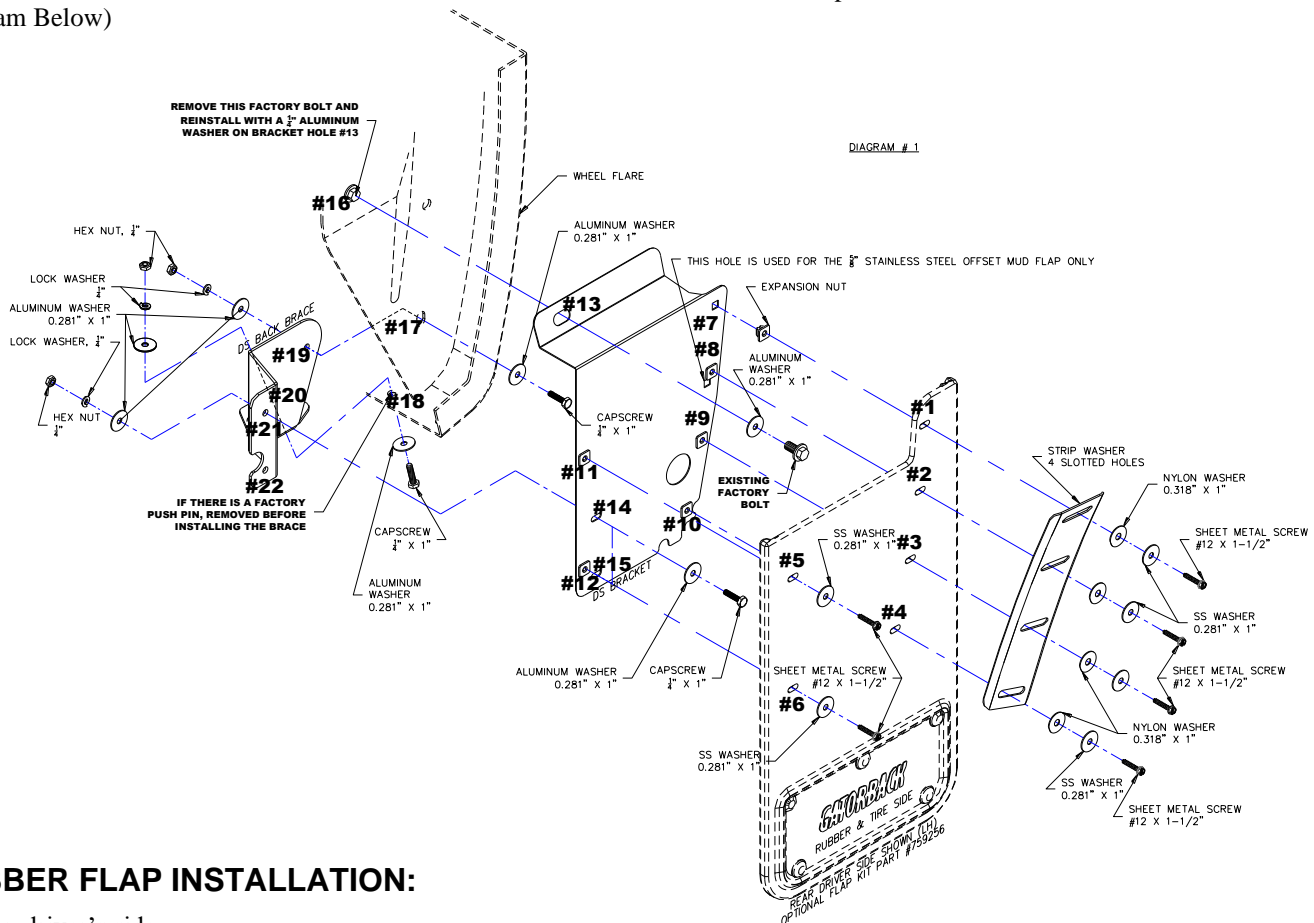
1. Start on driver's side.
2. Install the mud flap to the bracket with a strip washer, four sheet metal screws, four stainless steel washers, and four nylon washers through the bracket holes #7 to #10, two sheet metal screws and two stainless steel washers on hole #5 and #6 through the bracket holes #11 and #12. Loosely secure at this point.
3. Square the flap with the tire while putting pressure against the wheel well and tighten all six sheet metal screws on the flap.
4. Repeat procedure for passenger side.

## INSTALLATION OF BRACKET ON TRUCKS WITH FLARES ONLY:

For ease of installation, it is suggested that the wheel be removed.

*\*Please note: It is **STRONGLY** suggested that your vehicle be supported on a lift or appropriate jack stand on the frame. The vehicle's jack should **NOT** be used for this installation. If one wheel is off the ground, the opposite wheel should be chocked.\**

1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Fasten the back brace hole #20 on top of the factory hole #18 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Loosely secure at this point. **\*Note\*** If there is a factory push pin on hole #18, remove before installing brace.
3. Fasten the back brace hole #19 to the back of the factory hole #17 with two aluminum washers, a capscrew, a lock washer, and a hex nut. Now tighten the screw on the factory hole #18 to the back brace hole #20.
4. Snap the expansion nuts into each square hole #7 to #12 of the bracket.
5. Remove the factory bolt on hole #16 and reinstall with an aluminum washer on the bracket hole #13 through the factory hole #16 after the bracket is installed.
6. Tuck the bracket in between the (wheel flare flange and the body wheel well) and the other end of the bracket hole #14 and #15 are bolted to the back brace holes #21 and #22 with four aluminum washers, two capscrews, two lock washers and two hex nuts (See Diagram Below)



## RUBBER FLAP INSTALLATION:

1. Start on driver's side.
2. Install the mud flap to the bracket with a strip washer, four sheet metal screws, four stainless steel washers, and four nylon washers through the bracket holes #7 to #10, two sheet metal screws and two stainless steel washers on hole #5 and #6 through the bracket holes #11 and #12. Loosely secure at this point.
3. Square the flap with the tire while putting pressure against the wheel well and tighten all six sheet metal screws on the flap.
4. Repeat procedure for passenger side.

## **\*\* NOTICE \*\***

**These instructions and enclosed parts have been provided in response to the Ford 2015 F150 SVE Bulletin Q-222. Any deviation of the installation and/or hardware may result in premature corrosion. The manufacturer and/or Dealer Distributor are not responsible for negligent use or installation.**