

PRECISION GRILL INSERTS
INSTALLATION INSTRUCTIONS
2013 FORD F-150, LARIAT & KING RANCH
PART #371667, POWDER COATED - BLACK (Summer Kit)

- Before you install your Precision Grill Insert, see the diagrams and parts list for necessary parts.
- Your Precision Grill Insert has been cleaned and the edge trimming applied. It is ready to install as Diagram #1 indicates.
- Thread the thumbscrew onto the clip, Diagram #2, just far enough to allow the locknut to fit fully onto the thumbscrew. Back the clip up against the locknut. This will allow you to manipulate the clip easier.
- You will have to hand bend each of the outside ends of the upper & lower channels fully before manoeuvring into place.
- Position your grill insert using the thumbscrew / clip assembly through the truck grill. Pull the screw assembly out until the clip engages the truck grill, Diagram #2. Maintain a slight pull on the thumbscrew and turn clockwise, finger tighten until snug.
- You may find it easier to start at one end of the grill. Snug the first clip and work towards the other end. Once all of the clips are in place, snug them finger tight only.
- Precision Grill Inserts are designed to fit your truck. If they do not fit perfectly, they are installed incorrectly.
- If at anytime your engine overheats, remove the insert.

<u>#371729 – PARTS BAG CONTENTS</u>			
(16) Screw, #8-32 x 1” Part #012007	(16) Locknut, #8	Part #016002	
(12) ‘C’ 2” Clip Part #371098 <i>(Top 3 Inserts)</i>	(4) ‘C’ 1.5” Clip	Part #370820 <i>(Bottom Insert)</i>	
<u>STAINLESS STEEL PARTS</u>			
(1) Top Grill Part #371721	(1) Middle Upper Grill	Part #371722	
(1) Bottom Grill Part #371724	(1) Middle Lower Grill	Part #371723	

SEE DIAGRAMS ON PAGE 2.

Ford F150 Winter Grill Insert available from your Dealer - Part No. 371668

Ford Bumper screens also available from your Dealer!

PRECISION DESIGN & MANUFACTURING INC.

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