

2023-C Colorado ZR2 & Trail Boss

Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR215F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



7/16" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench



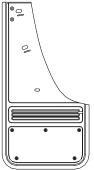
Rit



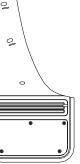
Electric or Rechargeable Drill

FLAPS

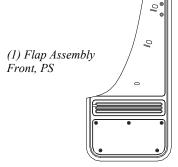
(1)Flap Assembly, Front. DS

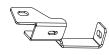


(1) Bracket Front, DS Part #771156



(1) Bracket Front, PS Part #771157



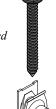


PARTS BAG # 771158

a) (6) Capscrew, SS 1/4"-20 x 1" Black Oxidized Part #014073



b) (2) Sht. Metal Screw, SS 8-18 x 1.25" Black Oxidized Part #016061



c) (2) Washer, Flat, SS 0.281" x 1" Black Oxidized Part #018069



d) (2) Washer, Offset, SS 0.203" x 1.5", Black Oxid. Part # 018080



e) (2) Spring Nut, SS 1/4"-20 UNC x 27/32" Reach Part #028011



f) (4) Washer, Nylon 0.265" x 0.625", Black Part # 054071



g) (4) J-Clamp, Alum. 1.5" x 2.5" Anodized Part #767417



h) (2) Mount Clip, SS Driver Side Part #769312



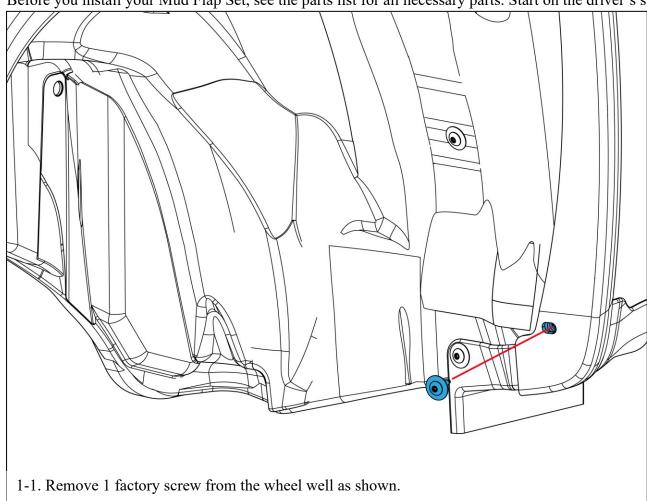
i) (2) Mount Clip, SS Passenger Side Part #769313

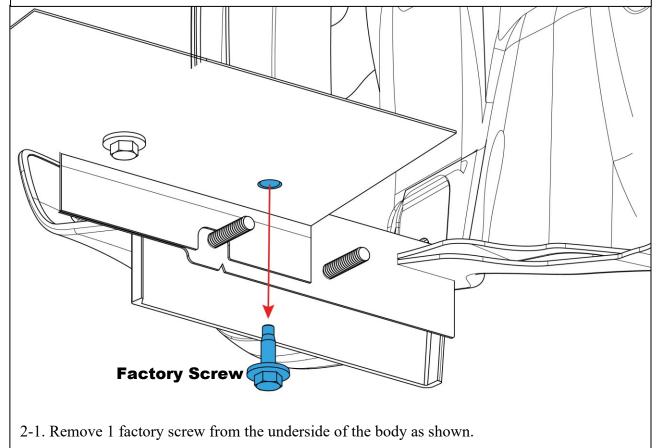


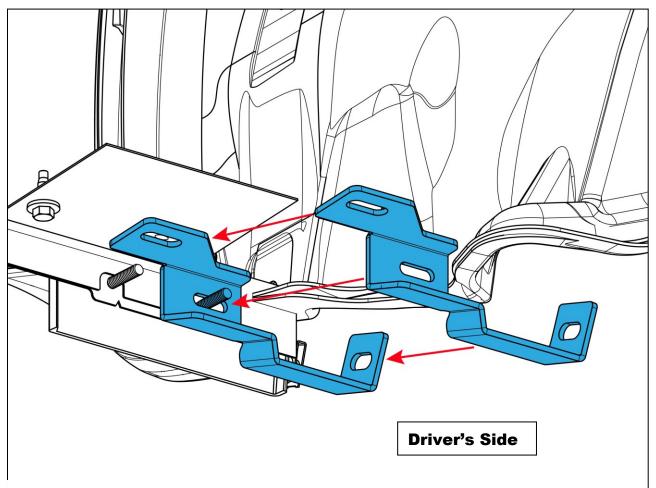


INSTALLATION (For ease of installation it is suggested that the wheel be removed)

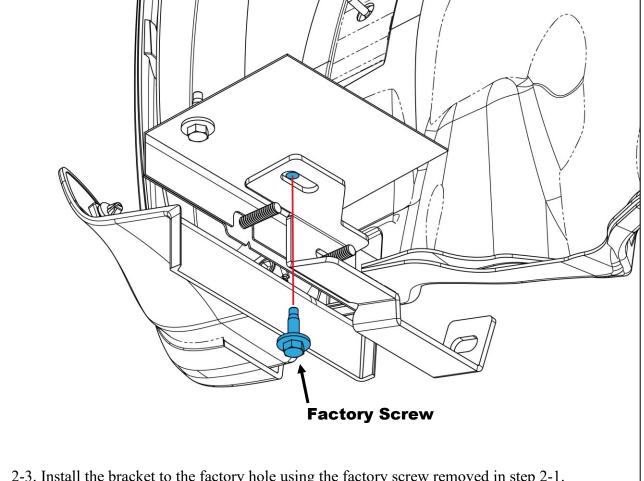
Before you install your Mud Flap Set, see the parts list for all necessary parts. Start on the driver's side.



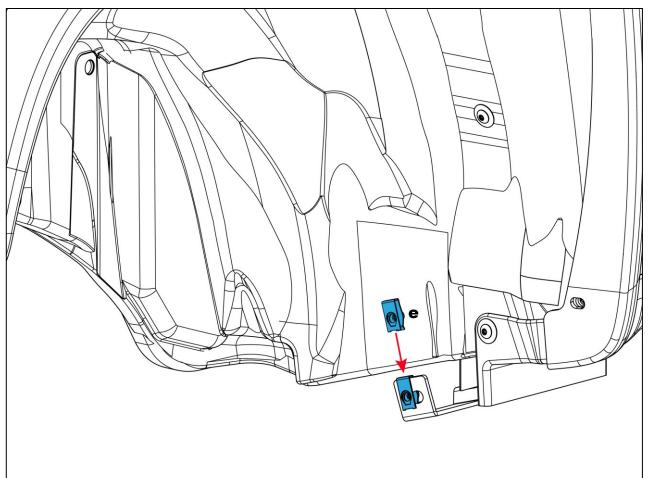


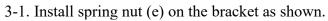


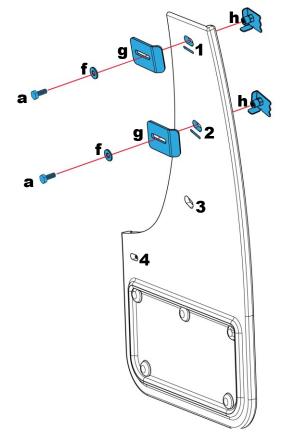
2-2. Install the bracket as shown.



2-3. Install the bracket to the factory hole using the factory screw removed in step 2-1.

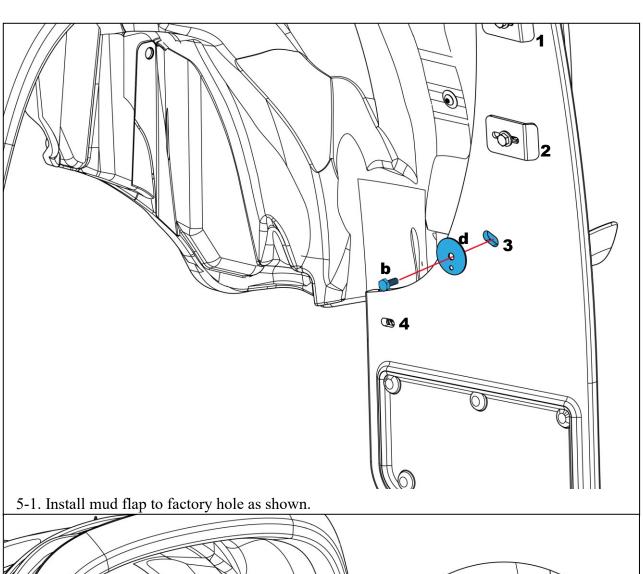


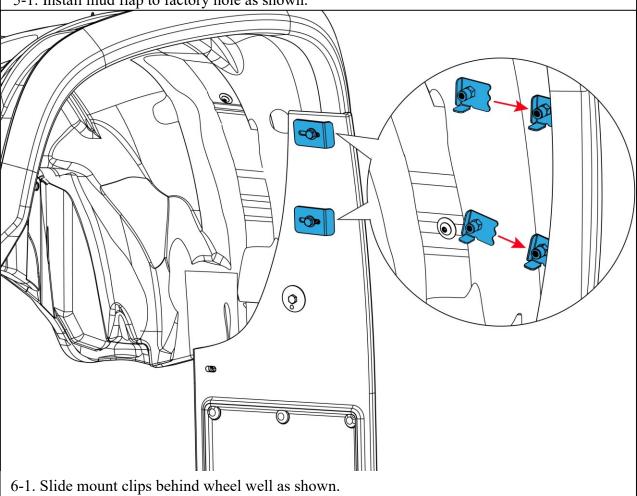


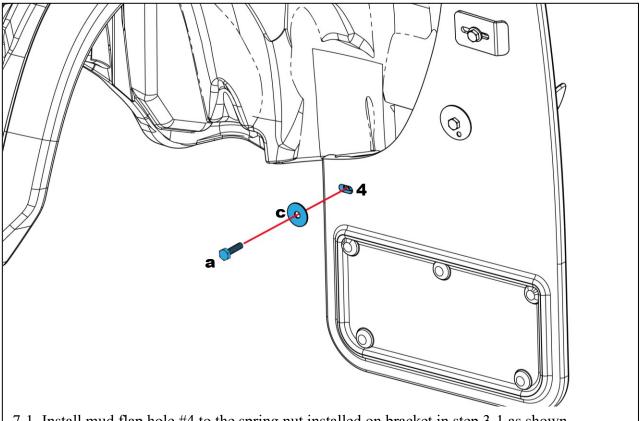


Driver's Side

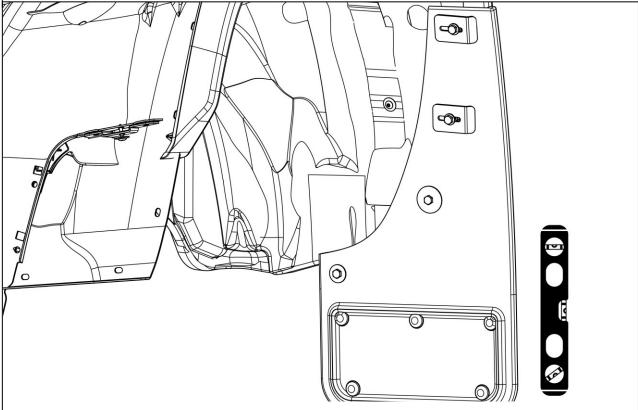
4-1. Install mount clips on mud flap as shown.







7-1. Install mud flap hole #4 to the spring nut installed on bracket in step 3-1 as shown.



8-1. Using a square or other levelling tool, ensure that the mud flap is level. Tighten all fasteners, making sure the j-clamps are positioned to put pressure on the outer edge of the mud flap.

Repeat the procedure on the passenger side.





2023-C Colorado ZR2 & Trail Boss

Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR215R

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



7/16" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench



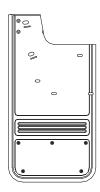
T15 Bit



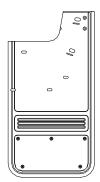
Electric or Rechargeable Drill

FLAPS

(1)Flap Assembly, Rear, DS



(1) Flap Assembly Rear, PS



PARTS BAG # 771159

a) (4) Capscrew, SS 1/4"-20 x 1" Black Oxidized Part #014073



b) (8) Sht. Metal Screw, SS 8-18 x 1.25" Black Oxidized Part #016061



c) (8) Washer, Flat, SS 0.203" x 1" Black Oxidized Part #018070



d) (4) Washer, Nylon 0.265" x 0.625", Black Part # 054071



e) (2) Washer, Nylon 0.203" x 0.885", Black Part #054080



f) (6) J-Clamp, Alum. 1.5" x 2.5" Anodized Part #767417



g) (2) Mount Clip, SS Driver Side Part #769308

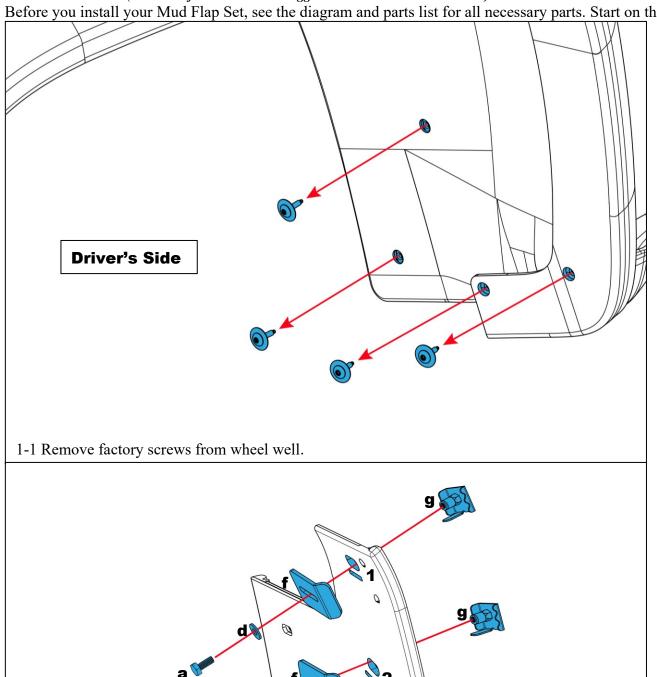


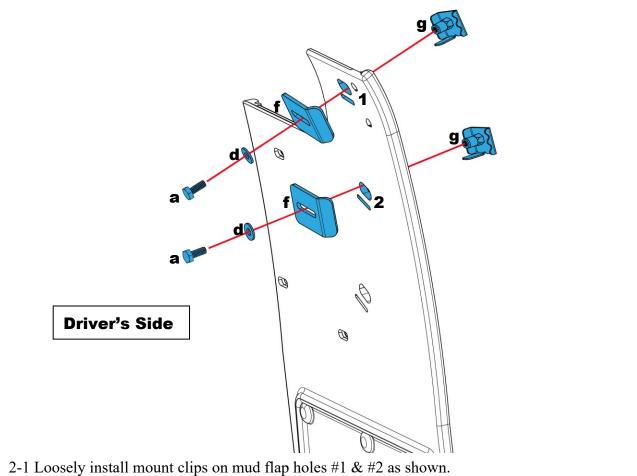
h) (2) Mount Clip, SS Passenger Side Part #769309

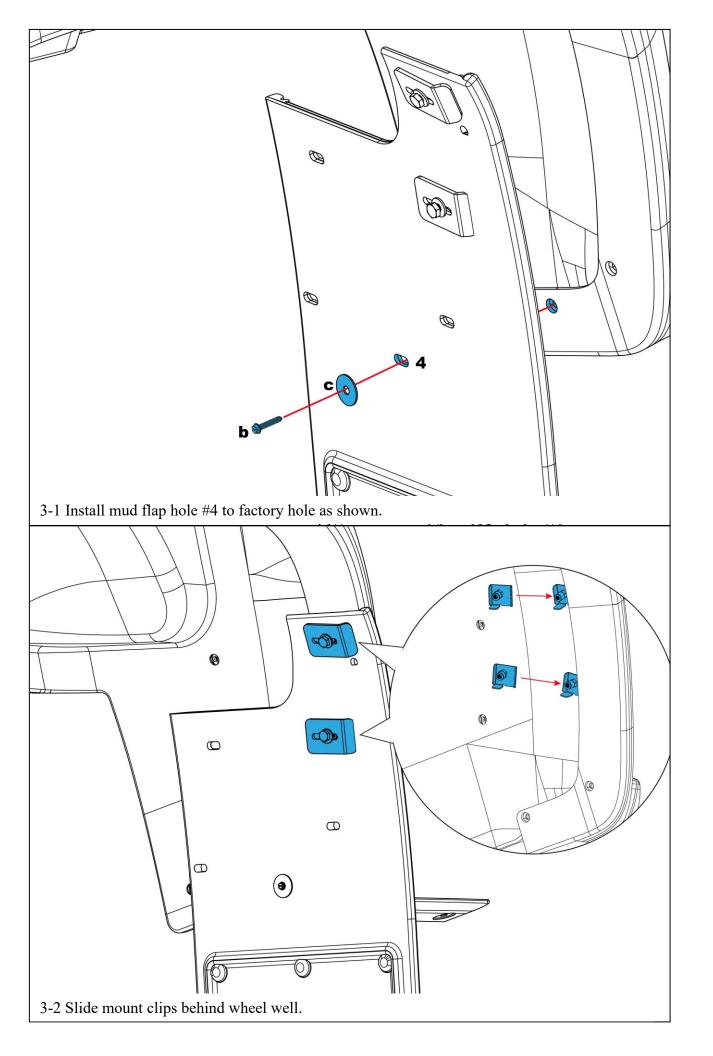


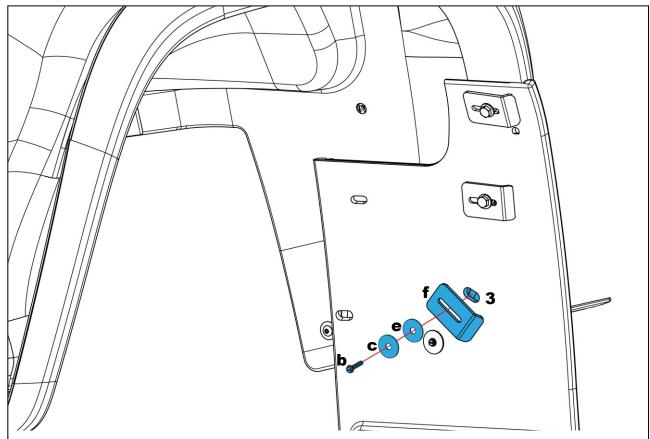


INSTALLATION (For ease of installation it is suggested that the wheel be removed) Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.

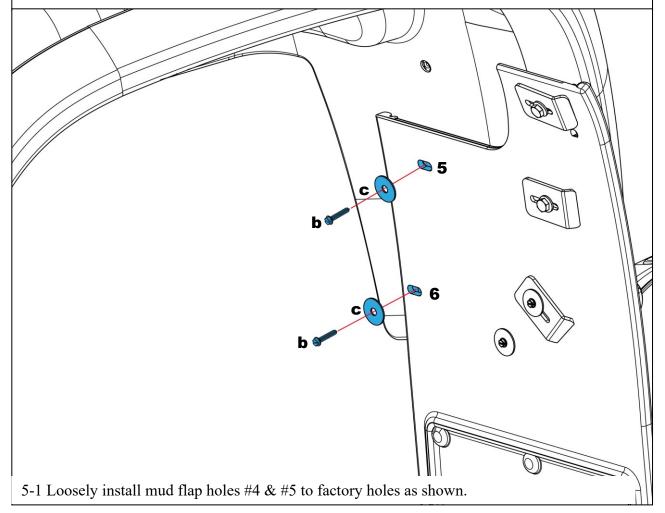


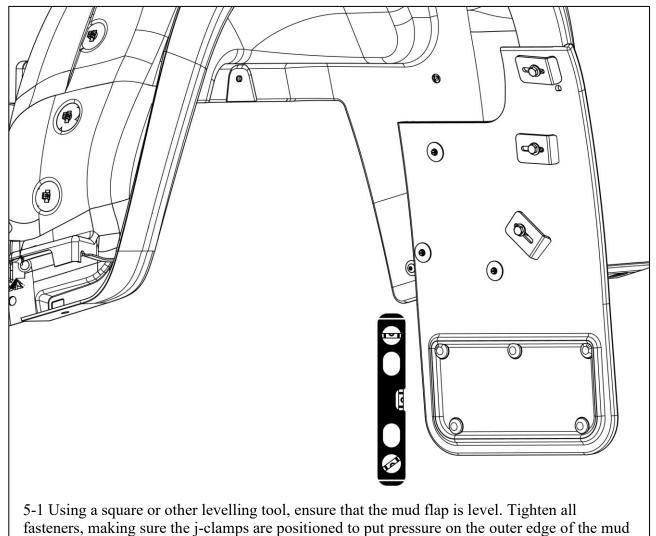






4-1 Loosely install mud flap hole #3 to factory hole as shown. Please note: The clamps are used to put pressure on the mud flap to hold it tight against wheel well. Adjust accordingly.





flap.

Repeat the procedure on the passenger side.