Precision Design & Manufacturing, Inc. 10331-105 St. Westlock, Alberta T7P 2H7

GATURGEAR NERF BOARD

Carton 1 of 3 – Front Tube Assembly #760402 Carton 2 of 3 – Rear Tube Assembly #760529 Carton 3 of 3 - Bracket & Fastener Kit #760562

-C, GM CREW CAB, LB #760041

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|----------------------|-----------|--|-----------|--------|---|
| Qty. | Part# | Description | Qty. | Part# | Description |
| 1 | Assembled | Front Driver Side Bracket | 2 | 014022 | 5/16" x 1" Cap Screw |
| 1 | Assembled | Front Passenger Side Bracket | 2 | 018045 | 5/8" Flat Washer |
| 1 | Assembled | Middle Driver Side Bracket | 20 | 018046 | 3/8" Flat Washer |
| 1 | Assembled | Middle Passenger Side Bracket | 2 | 018047 | 5/16" Flat Washer |
| 1 | Assembled | Middle Rear Driver Side Bracket | 2 | 024002 | 5/16" Lock Washer |
| 1 | Assembled | Middle Rear Passenger Side Bracket | 2 | 024003 | 5/8" Lock Washer |
| 1 | Assembled | Rear Driver Side Bracket | 20 | 024006 | 3/8" Lock Washer |
| 1 | Assembled | Rear Passenger Side Bracket | 8 | 025015 | 3/8" Hex Nut |
| 12 | 014012 | 3/8" x 1-1/2" Cap Screw | 2 | 028005 | Spring Nut, 5/16"-18 UNC Extended |
| 2 | 014021 | 5/8" x 2" Cap Screw | 20.67' | 080407 | Bulb Seal Push-On |
| | | | 8 | 762236 | 3/8" x 1-1/2" T-bolt |
| 2 | | FROM THE | S FERS | | Note Orientation of Bracket Flanges and Braces |
| | | | | | 07-C GM CC LB |
| Start on Driver Side | | | | | |

Note: Start on Driver Side

Step 1: Remove front cab mount bolt and install pre-assembled bracket loosely with the factory bolt. Watch out for bracket orientation. Set up the front bracket support strap using #762236 T-Bolt with #018046 3/8" flat washer, #024006 3/8" lock washer and #025015 3/8" hex nut.

Step 2: Repeat process for rear bracket.

Step 3: Lay pre-assembled board on the rear bracket. Make sure board will not fall down. You should might use also a jack to avoid board from falling down. Line board up with the front bracket and set up #014021 5/8" cap screw with #018045 flat washer and #024003 5/8" lock washer. Do not tighten up the bolts, you need to level the board later.

Step 4: Remove any plastic wrap around bracket saddles.

Step 5: Use #014012 3/8" cap screw with #018046 flat washer and #024006 lock washer to install board to rear bracket loosely.

ADJUSTABLE MOUNTS

Step 6: Remove middle cab mount bolt and install middle bracket with factory bolt loosely. Install board to bracket like you did with the rear bracket. Set up the middle bracket support strap using #028005 5/16" spring nut with #014022 5/16" cap screw and #024002 5/16" lock washer.

Step 7: Level board to Cab and tighten up the 4x #014012 cap screws. Secure all other bolts now.

Step 8: Repeat for Passenger Side.