



2018-2022 Wrangler Rubicon Mud Flap Set, Front Mounting Diagram & Instructions GCN63F

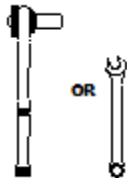
IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

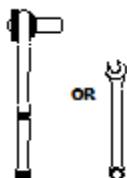
TOOLS REQUIRED-



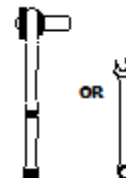
Push Pin
Removal Tool



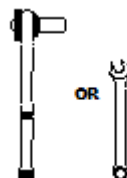
3/8" Open Wrench
or Socket Wrench



1/4" Open Wrench
or Socket Wrench



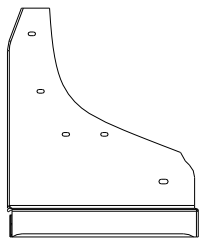
5/16" Open Wrench
or Socket Wrench



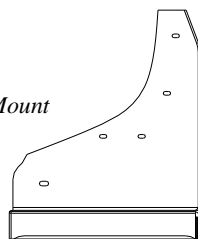
7/16" Open Wrench
or Socket Wrench

FLAPS/BRACKETS/LOCKING CAPS

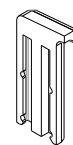
(1) Upper Mount
Front, DS



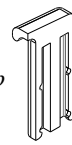
(1) Upper Mount
Front, PS



(1) Locking Cap
DS
Part #080642
(Assembled on Upper Mount)

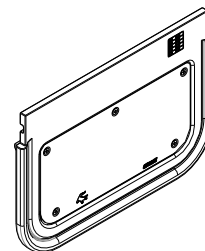


(1) Locking Cap
PS
Part #080643
(Assembled on Upper Mount)



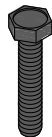
Please note: There will be a plastic piece in the upper mount channel. Please remove and discard.

(2) Rubber Flap
Universal
12" x 8-3/4"



PARTS BAG # 770550

a) (4) Machine Screw
#10-24 x 1", SS Blk Ox.
Part #012050



b) (2) Capscrew
1/4"-20 x 1.5", SS, Blk Ox.
Part #014074



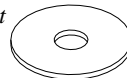
c) (4) Sheet Metal Screw
#8-18 x 1" SS Blk Ox.
Part #016057



d) (4) Washer Flat
0.203" x 0.781", SS
Part #018018



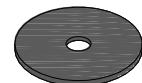
e) (2) Washer, Flat
0.281" x 1" SS
Part #018068



f) (2) Washer, Flat,
0.281" x 1" OD, SS, Blk Ox.
Part #018069



g) (4) Washer, Flat
0.203" x 1" SS Blk Ox.
Part #018070



h) (4) Washer, Flat
0.203" x 1.5" SS Blk Ox.
Part #018080



i) (2) Washer, Lock
1/4" Helicoil, SS
Part #024000



j) (4) Washer, Lock
18-8SS, 10
Part #024001



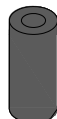
k) (2) Hex Nut
1/4"-20, SS
Part #025000



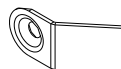
l) (4) Hex Nut
#10-24, SS
Part #025003



m) (2) Spacer, Nylon, Blk
1/4" x 1/2" x 7/8"
Part #054082

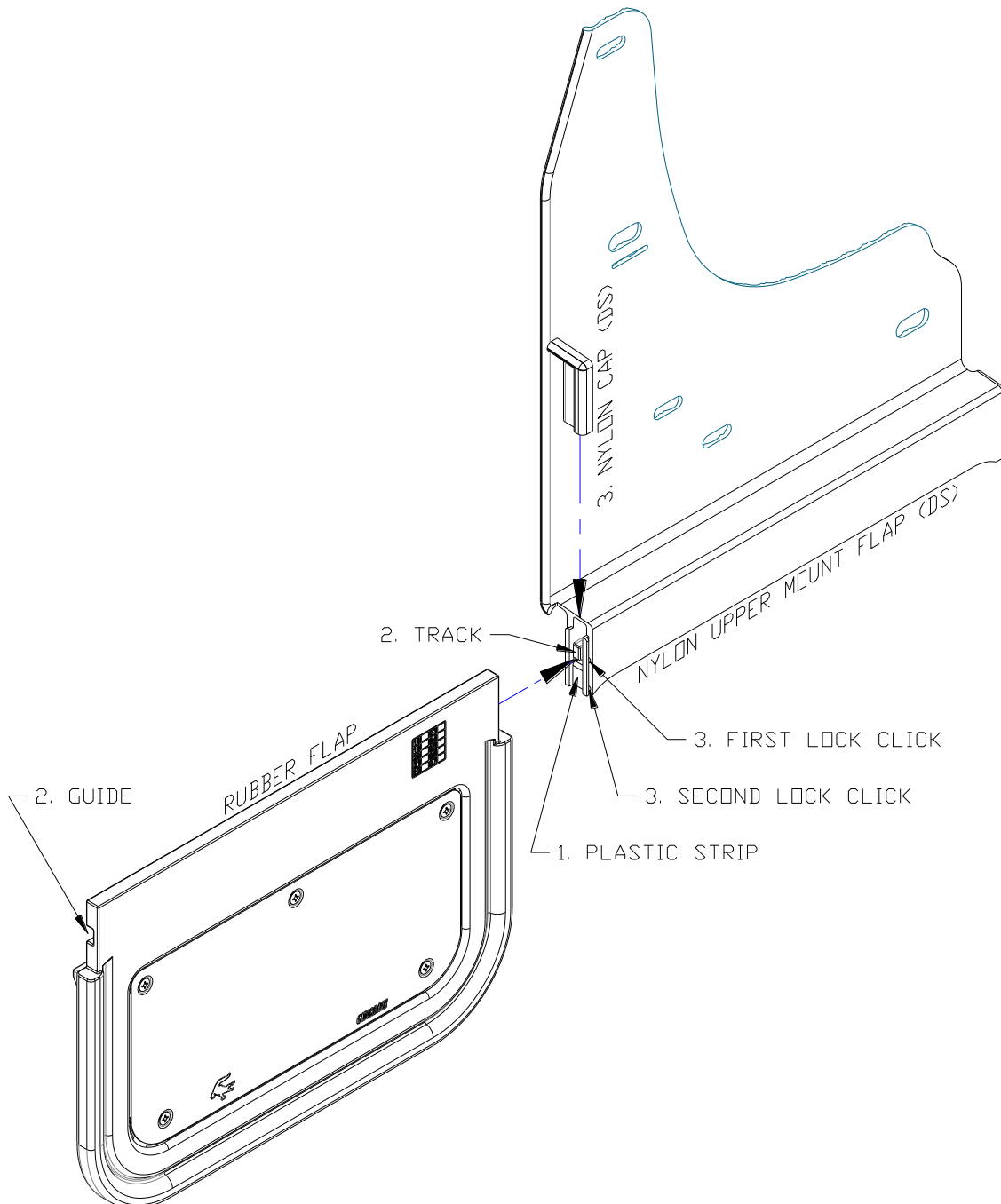


n) (4) Clip
Front
Part #770552



ASSEMBLY OF NYLON MUD FLAPS:

1. Remove locking caps from nylon upper mounts and set aside for reinstallation.
2. Remove and discard the plastic strip inside the track at the bottom of the nylon upper mount.
3. Slide rubber guide into track of nylon upper mount.
4. Reinstall locking cap(s) on bottom of nylon upper mount. Note: To fully lock this cap into place, you should hear two clicks. When the cap is fully locked, it will be even with the offset part of the upper mount.
5. Repeat Procedure for second mud flap.

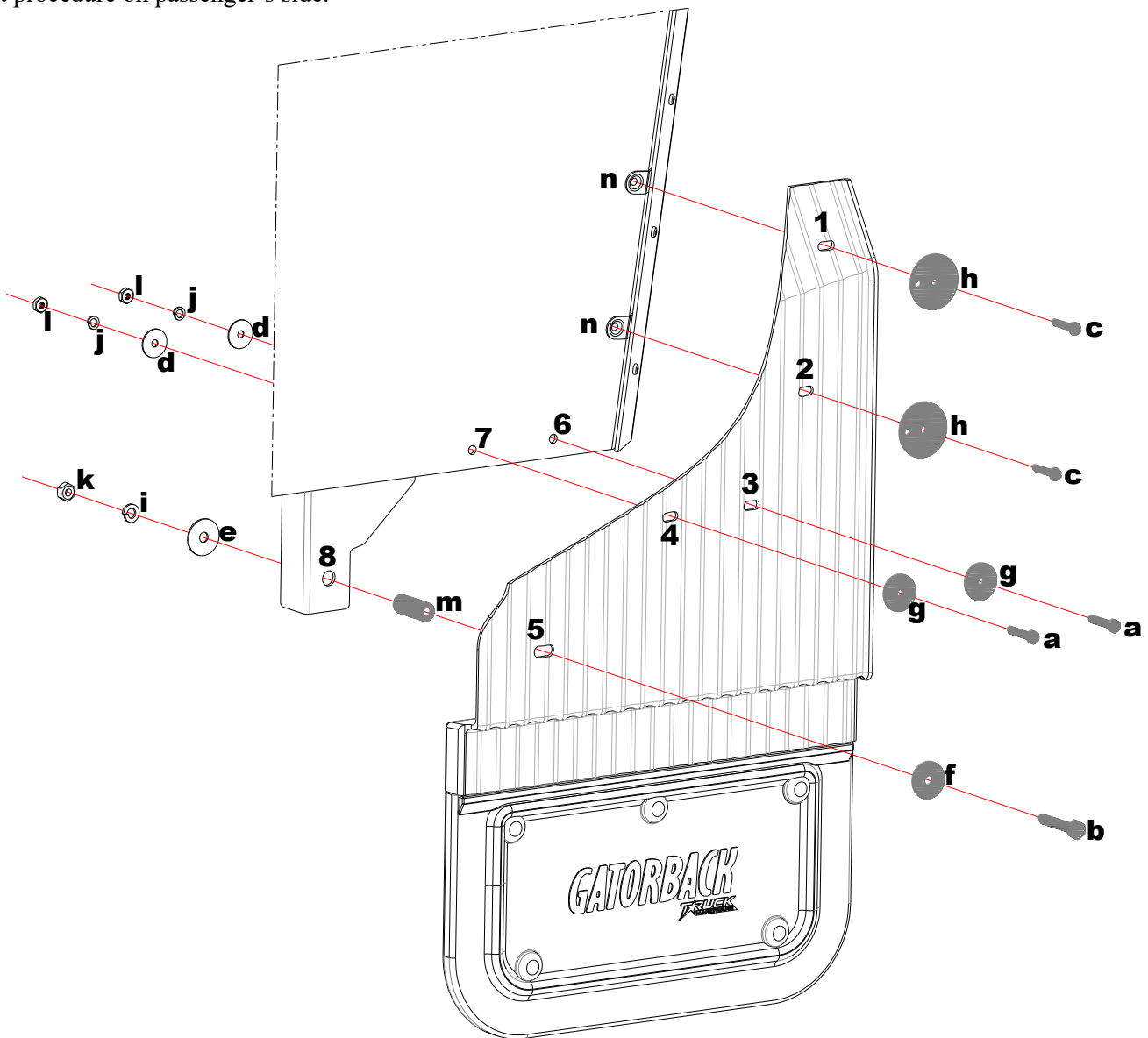


Please check out our YouTube channel to see an install video for this application



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your mud flap and bracket set, see the diagrams and parts list for all necessary parts. Start on the driver's side.
2. Remove 3 factory push pins from the fender on factory holes #6 to #8
3. Loosely install clip (n) on mud flap hole #2 using a screw (c) and flat washer (h)
4. Install mud flap hole #4 to factory hole #7 using a machine screw (a) and flat washer (g) and secure with a flat washer (d), lock washer (j) and hex nut (l).
5. Slide clip (n) on mud flap hole #2 between flare and liner.
6. Install clip (n) between flare and liner, aligned with mud flap hole #1, and secure mud flap to clip using a screw (c) and flat washer (h)
7. Install mud flap hole #3 to factory hole #6 using a screw (a) and flat washer (g), and secure with a flat washer (d), lock washer (j), and hex nut (l)
8. Install mud flap hole #5 through spacer (m) into factory hole #8 using a bolt (b) and flat washer (f) and secure using a flat washer (e), lock washer (i), and hex nut (k).
9. Using a bubble or another leveling tool, ensure that the mud flap is level and tighten all fasteners.
10. Repeat procedure on passenger's side.



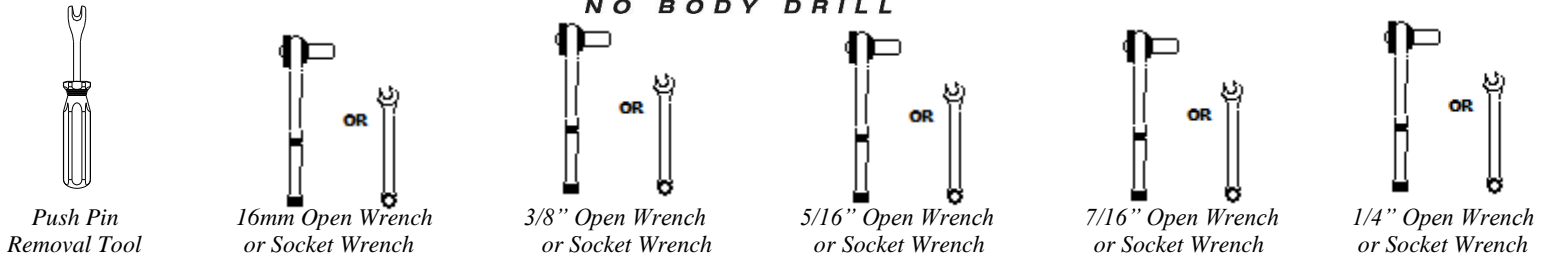
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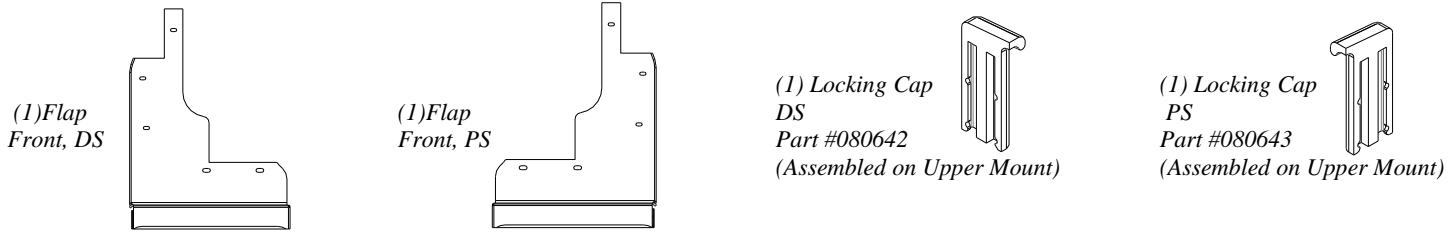
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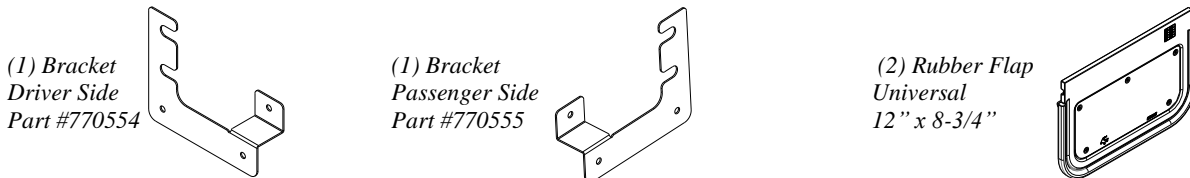
TOOLS REQUIRED-



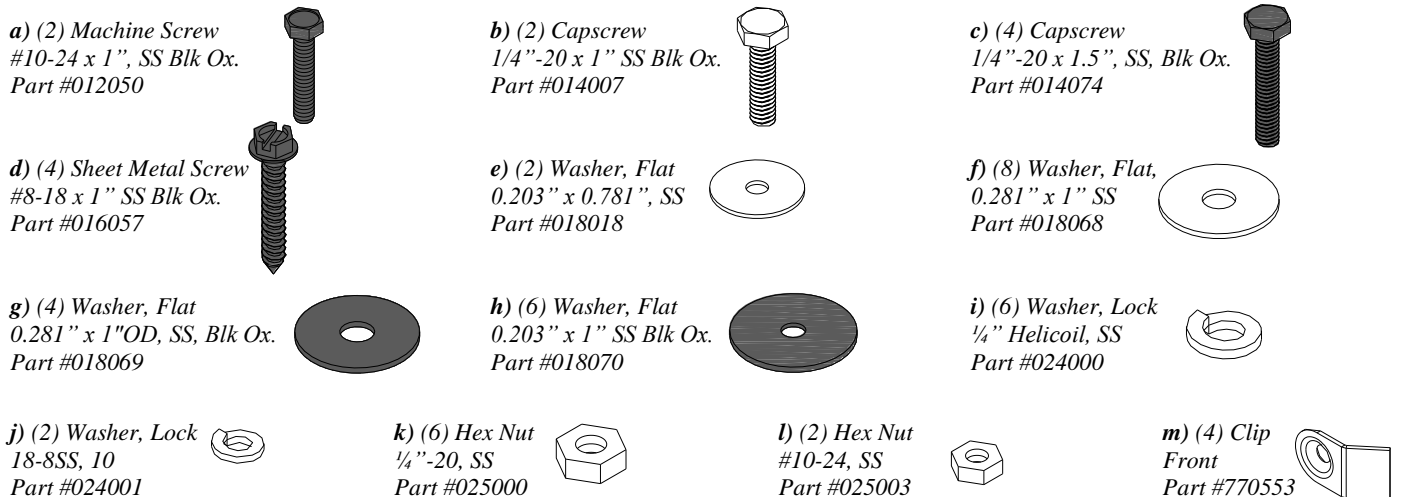
FLAPS/BRACKETS/LOCKING CAPS



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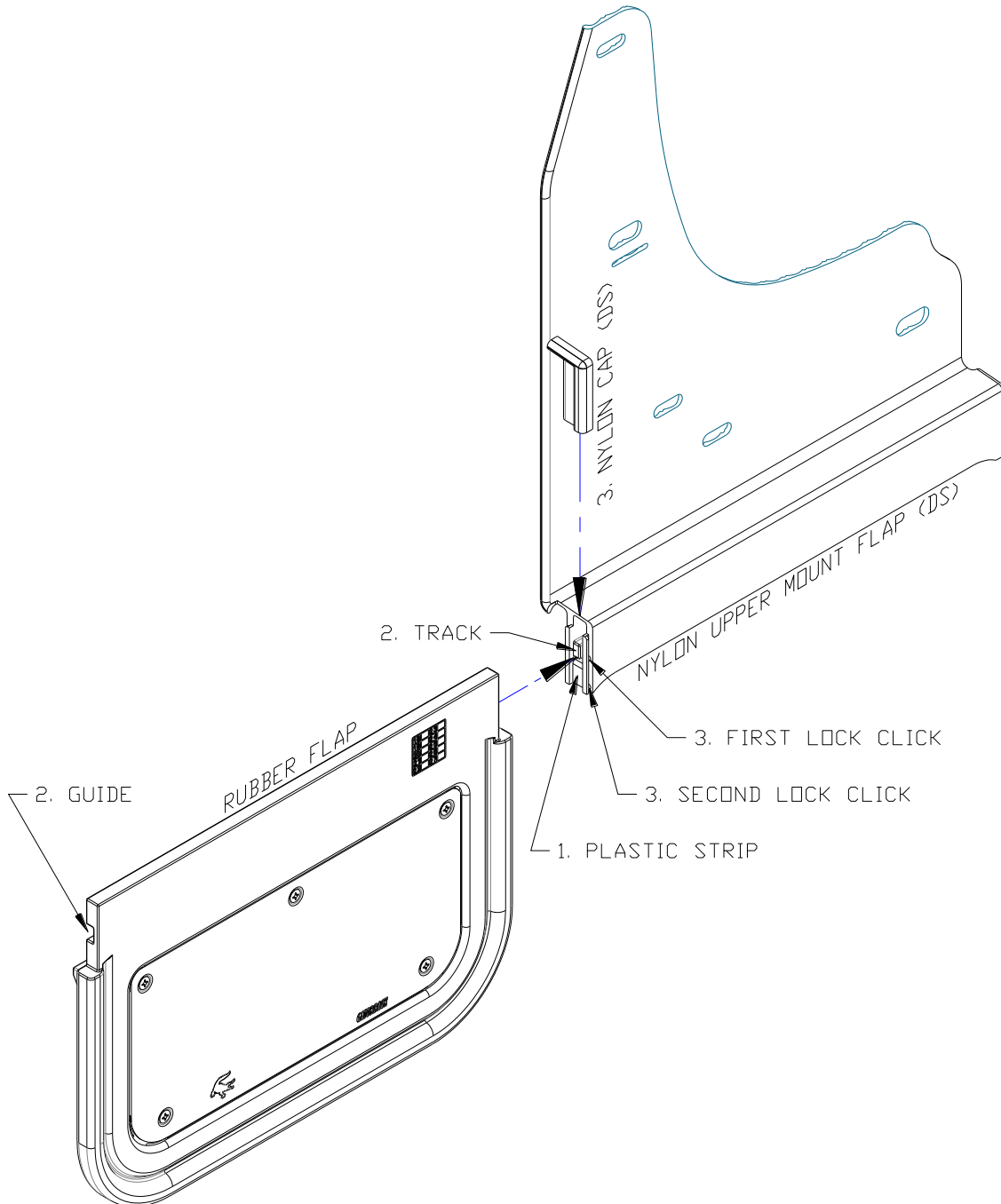


PARTS BAG # 770551



ASSEMBLY OF NYLON MUD FLAPS:

1. Remove locking caps from nylon upper mounts and set aside for reinstallation.
2. Remove and discard the plastic strip inside the track at the bottom of the nylon upper mount.
3. Slide rubber guide into track of nylon upper mount.
4. Reinstall locking cap(s) on bottom of nylon upper mount. Note: To fully lock this cap into place, you should hear two clicks. When the cap is fully locked, it will be even with the offset part of the upper mount.
5. Repeat Procedure for second mud flap.

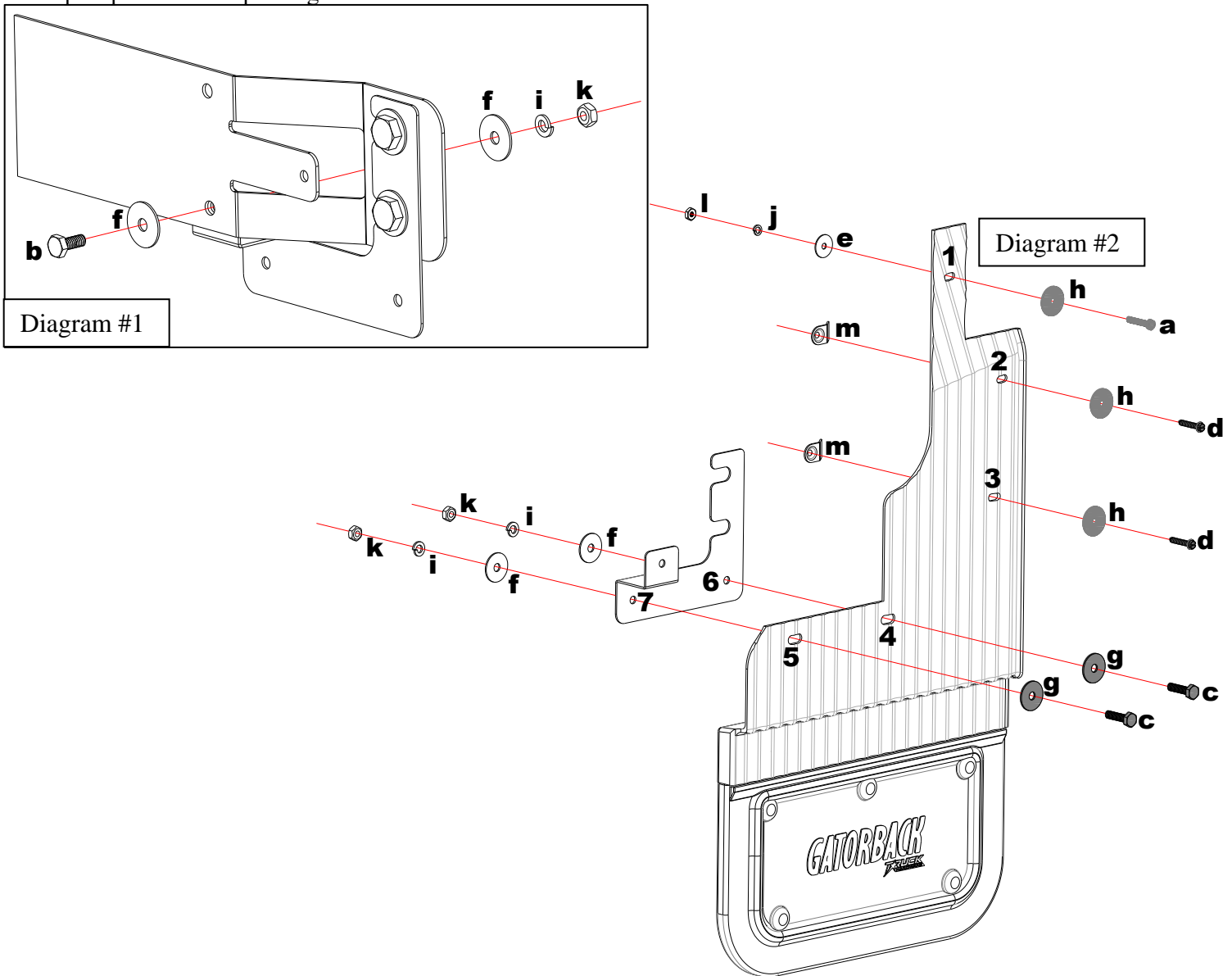


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INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your mud flap and bracket set, see the diagrams and parts list for all necessary parts. Start on the driver's side.
2. Remove the lower fender liner by removing the 3 factory screws from the fender. Set aside for reinstallation later.
3. Loosen bumper bolts, slide bracket behind bolts, and install bracket to the factory hole using a bolt (b) and flat washer (f) and secure using a flat washer (f), lock washer (i), and hex nut (k). Tighten bumper bolts. (See Diagram #1).
4. Remove factory push pin from fender.
5. Install clips (m) on mud flap holes #2 & #3 using a screw (d) and flat washer (h). (See Diagram #2).
6. Install mud flap hole #1 to factory hole where push pin was removed using a machine screw (a) and flat washer (h), and secure using a flat washer (e), lock washer (j), and hex nut (l). (See Diagram #2).
7. Slide clips (m) behind fender.
8. Install mud flap holes #4 & #5 to bracket holes #6 & #7 using a bolt (c), and flat washer (g) and secure using a flat washer (f), lock washer (i), and hex nut (k). (See Diagram #2).
9. Using a bubble or another leveling tool, ensure that the mud flap is level and tighten all fasteners.
10. Reinstall the factory cover using the factory hardware removed in step 2.
11. Repeat procedure on passenger's side.



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