Precision Design & Manufacturing, Inc. 9024 100 Street Westlock, Alberta T7P 2L4



Carton 1 of 2 – DS & PS Board Assembly 760058: #760380 & 760588 760077: #761008 & 761009 Carton 2 of 2 - Bracket and Fastener Kit #760735

## 2013-18, DODGE HD 2500 / 3500 CREW CAB SB #760058 2019, DODGE HD 2500 / 3500 CREW CAB SB #760077

8 014012 3/8" x 1-1/2" Cap Screw 2 014021 5/8" x 2" Cap Screw	Qty. Part#   2 '018045   14 '018046   2 '024003   14 '024006   6 '025015   16.75' '080407   6 '762236	Description 5/8" Flat Washer 3/8" Flat Washer 5/8" Lock Washer 3/8" Lock Washer 3/8" Hex Nut Bulb Seal Push-On 3/8" x 1-1/2" T-bolt Dodge Crew Cab SB Adjustable Mount
FROM THE SECOND THE SECOND THE SECOND THE SECOND	AN STREEP	tin A REAR
Note: Start on Driver Side Step 1: Remove front cab mount bolt and install pre-assembled bracket loosely with the factory bolt. Watch out for bracket orientation. Set up the front bracket support strap using #762236 T-Bolt with #018046 3/8" flat washer, #024006 3/8" lock washer and #025015 3/8" hex nut. Step 2: Repeat process for rear bracket.		014012 3/8″ cap screw with #018046 flat 24006 lock washer to install board to rear bracket

**Step 6:** Remove middle cab mount bolt and install middle bracket with factory bolt loosely. Install board to bracket like you did with the rear bracket. Set up the middle bracket support strap using #762236 T-Bolt with #018046 3/8" flat washer, #024006 3/8" lock washer and #025015 3/8" hex nut.

**Step 7:** Level board to Cab and tighten up the 4x #014012 cap screws. Secure all other bolts now.

Step 8: Repeat for Passenger Side.

board later.

bracket saddles.

Step 3: Lay pre-assembled board on the

rear bracket. Make sure board will not fall

down. You should might use also a jack to

with the front bracket and set up #014021

5/8" cap screw with #018045 flat washer

Step 4: Remove any plastic wrap around

and #024003 5/8" lock washer. Do not tighten up the bolts, you need to level the

avoid board from falling down. Line board up