



**2014-18, Sierra 1500 Front  
15-19 Sierra HD Front  
Anodized Mud Flap Set, 5/8" Offset, Front  
Mounting Diagram & Instructions  
Part # GCAA756820**

PDM#769720

**IMPORTANT:**

*The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.*



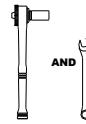
**TOOLS REQUIRED:**



*Electric or re-chargeable  
1/2" or 3/8" drill.*



*1/4" Drill Bit*



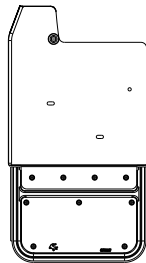
*5/16" Socket Driver  
& 3/8" Open Wrench*



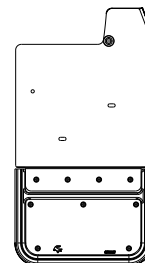
*#15 Torque Screwdriver*

**FLAPS:**

*(1) Flap Assembly,  
Driver's Side*

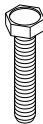


*(1) Flap Assembly  
Passenger Side*



**PARTS BAG #770165**

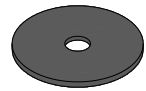
*a) (2) Machine Screw, SS  
#10 x 1"  
Part # 012022*



*b) (6) Screw, Sheet Metal  
#8-18 x 1" SS Black  
Part #016055*



*c) (10) Washer, Flat  
0.203" x 1" Blk Ox.  
Part #018070*



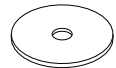
*d) (2) Washer, Lock  
18-8SS, #10  
Part #024001*



*e) (2) Nut, Hex  
SS, #10  
Part #025003*

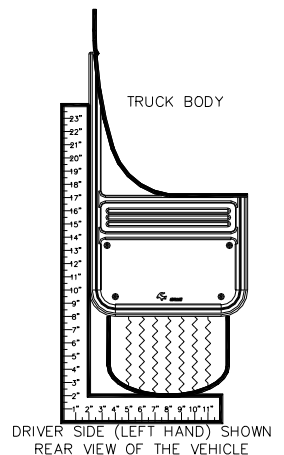


*f) (8) Washer, Nylon  
0.203" x 0.885" x 0.62"  
Part #054080*



**INSTALLATION** *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the Diagram and parts list for all necessary parts. Cut protective plastic and peel away from stainless steel. Start on the Driver's Side.
2. Remove four (3) factory screws on the wheel well as shown on the diagram and replace each screw with a sheet metal screw (b), flat washer (c), and nylon washer (f) on holes #1 to #3 through the factory holes #5 to #7. Loosely secure at this point.
3. Square the flap with the tire while putting pressure against the wheel well and tighten the four (3) screws on holes #1 to #3.



4. Drill  $\frac{1}{4}$ " hole (1) from hole #4 through the factory plastic liner and install mud flap hole #4 to it using a machine screw (a), flat washer (c), and nylon washer (f), and secure using a flat washer (c), lock washer (d), and hex nut (e).
5. Repeat procedure for the passenger side.

