



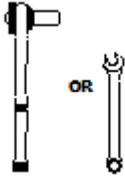
**2019-C GMC Sierra 1500
Mud Flap Set, 5/8" Offset, Front
Mounting Diagram & Instructions
Kit# GCS29F**

TO BE USED WITH SIERRA CAP PART #FC001K

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-

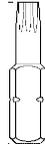


7/16" Open Wrench or
Socket Wrench

OR



1/4" Drill
Bit



T15 Torx
Bit



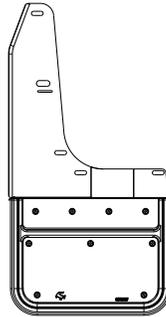
1/4" Socket Driver



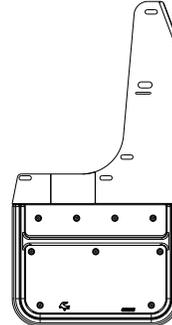
Electric or Rechargeable
Drill

FLAPS

(1) Flap Assy
Front, DS

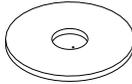


(1) Flap Assy
Front, PS



PARTS BAG # 768404

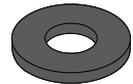
a) (2) Washer, Flat
0.281" x 1", 18g, SS,
Part #018068



b) (8) Washer, Flat
0.203" x 1", 18g, SS,
Part #018081



c) (2) Washer, Flat
0.437" x 1", Nylon
Part #054076



d) (2) Cap Screw,
1/4"-20UNC x 5/8"
Part #014006



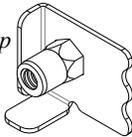
e) (6) Screw, Sheet Metal, SS
1/4" Hex Head, #8-18x1"
Part # 016054



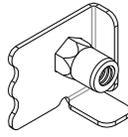
f) (2) Screw, Sheet Metal, SS
1/4" Hex Head, #8-15x1/2"
Part #016064



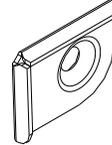
g) (1) Mud Flap Clip
Driver Side
Part # 768157



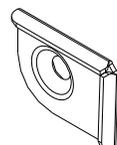
h) (1) Mud Flap Clip
Passenger Side
Part #768158



i) (1) Front Nut
Driver Side
Part #768610

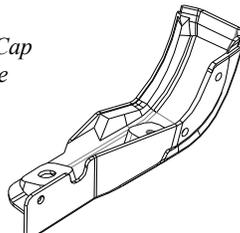


j) (1) Front Nut
Passenger Side
Part #768611

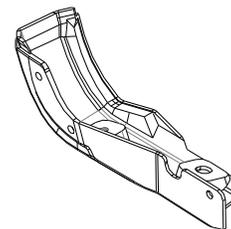


SOLD SEPARATELY: FC001K FINISHING CAPS

(1) Molded Cap
Driver's Side



(1) Molded Cap
Passenger's Side

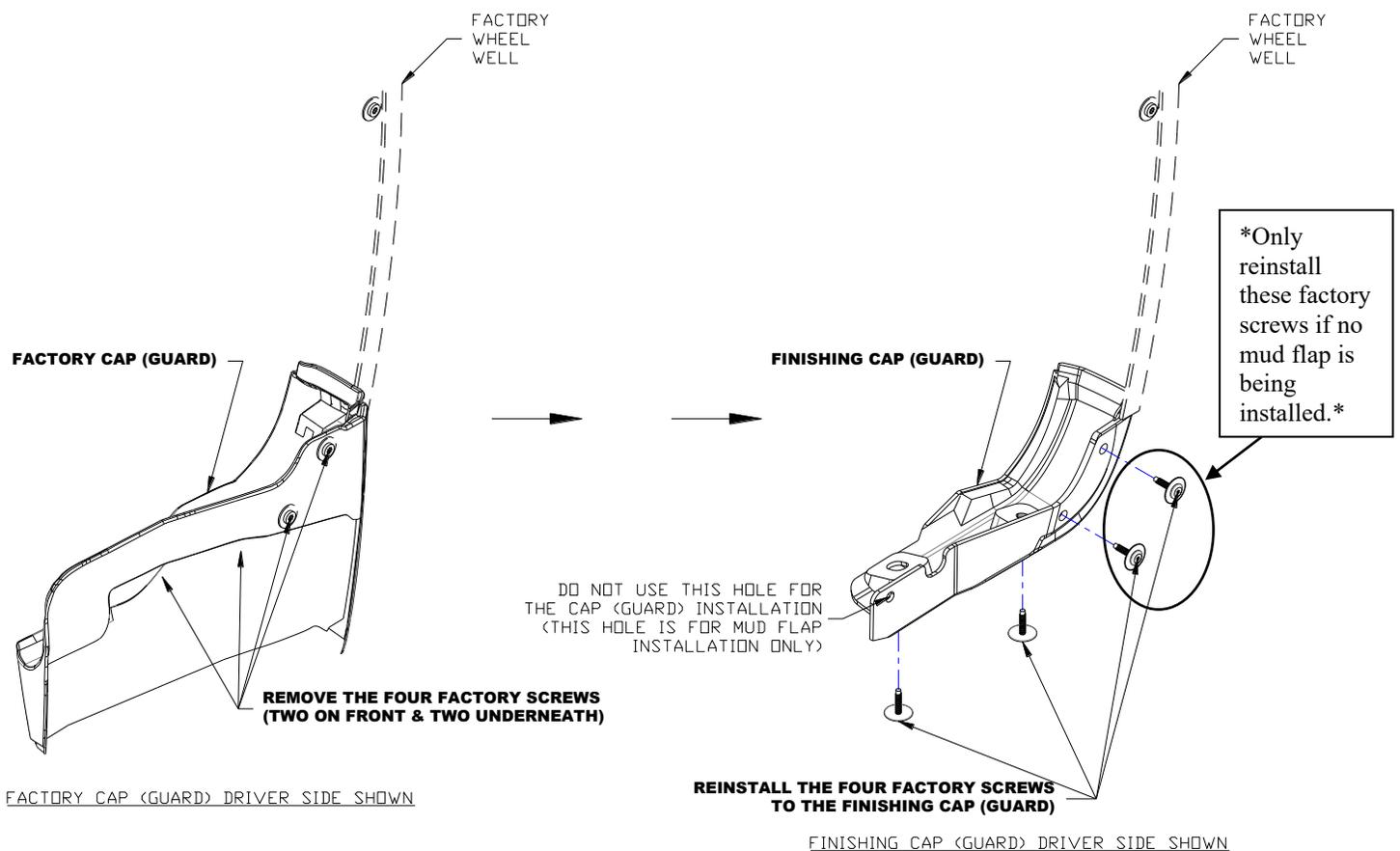


INSTALLATION - Start with installation of Truck Hardware Finishing Cap

(For ease of installation it is suggested that the wheel be removed)

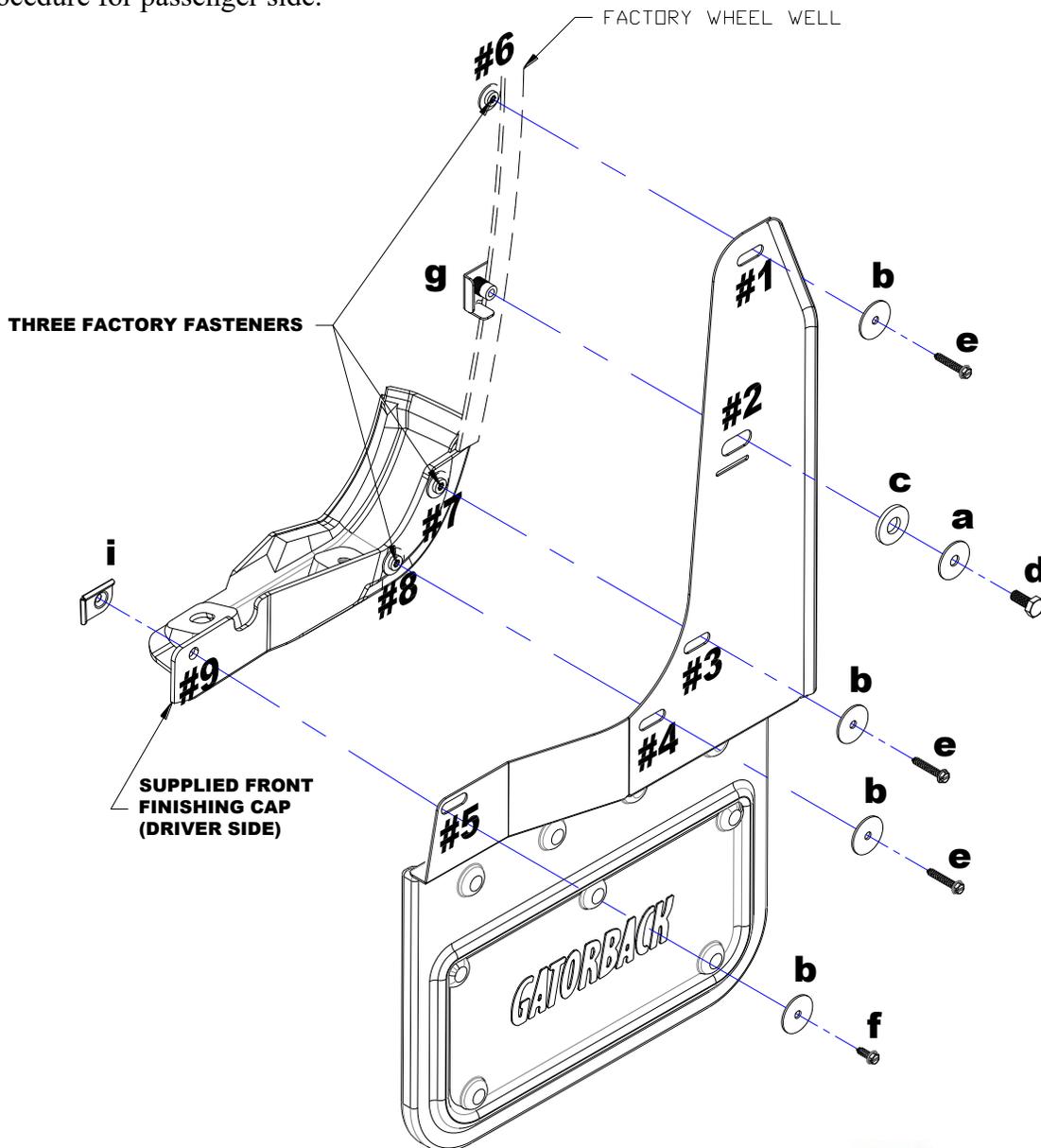
CAPS:

1. Remove the 4 factory screws from the existing factory guard. Set this hardware aside for later reinstallation.
2. Because there is no external access to the interior push pin like on the rear guard, the front guard must be pulled off by hand.
3. Slightly peel back the red 3M tape on the finishing cap and fold back so it can be fully peeled after cap is in place.
4. Position cap, ensuring the top lip of the cap slides under the fender molding as shown.
5. If installing Gatorback Mud Flaps, reinstall the two factory screws on the underside of the finishing cap. If no flaps are being installed, reinstall the four factory screws to secure the cap. Be careful not to overtighten.
6. Finish peeling 3M tape and press firmly on the bottom and side of the finishing cap to ensure a proper seal.
7. Repeat procedure on passenger side.



MUD FLAPS:

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove factory screw from wheel well hole #6. *Note* Factory screws on holes #7 & #8 will have been removed during cap installation.
3. Using a 1/4" drill bit, drill a hole through the finishing cap hole #9 into the factory liner.
4. Install the front nut (i) between the factory liner and the finishing cap, aligning the clip with finishing cap hole #9.
5. Loosely install mount clip (g) on mud flap hole #2 using a cap screw (d), stainless steel washer (a), and nylon washer (c).
6. Loosely secure mud flap through hole #3 into hole #7 using a supplied screw (e) and washer (b).
7. Install mount clip on hole #2 behind the fender lip.
8. Loosely secure mud flap through holes #1 & #4 into factory holes #6 & #8 using supplied sheet metal screw (e) and stainless steel washer (b).
9. Loosely secure mud flap hole #5 through hole #9 into the front nut using a sheet metal screw (e) and flat washer (b)
10. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.
11. Repeat procedure for passenger side.



Please check out our YouTube channel to see an install video for this application.





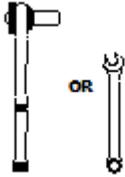
**2019-C GMC Sierra 1500
Mud Flap Set, 5/8" Offset, Rear
Mounting Diagram & Instructions
Kit# GCS29R**

TO BE USED WITH SIERRA CAP PART #FC001K

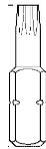
IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-



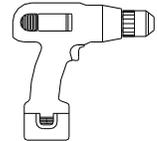
7/16" Open Wrench or
Socket Wrench



T15 Torx
Bit



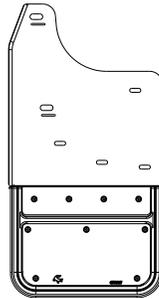
1/4" Socket Driver



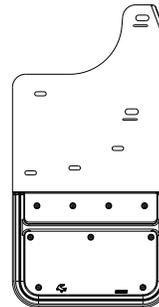
Electric or Rechargeable
Drill

FLAPS

(1) Flap Assy
Rear, DS

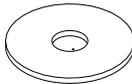


(1) Flap Assy
Rear, PS

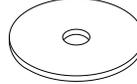


PARTS BAG # 768405

a) (4) Washer, Flat
0.281" x 1", 18g, SS,
Part #018068



b) (8) Washer, Flat
0.203" x 1", 18g, SS,
Part #018081



c) (4) Washer, Flat
0.437" x 1", Nylon
Part #054076



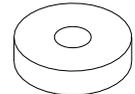
d) (4) Cap Screw,
1/4"-20UNC x 5/8"
Part #014006



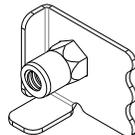
e) (8) Screw, Sheet Metal, SS
1/4" Hex Head, #8-18x1"
Part # 016054



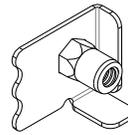
f) (2) Washer, HDPE
5/16" x 1" x 1/4"
Part #018036



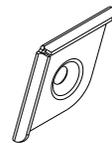
g) (2) Mud Flap Clip
Driver Side
Part # 768157



h) (2) Mud Flap Clip
Passenger Side
Part #768158

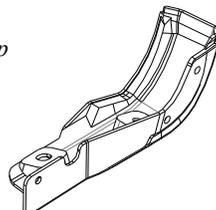


i) (2) Rear Nut
Universal
Part #768612

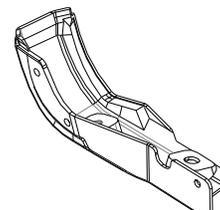


SOLD SEPARATELY: FC001K FINISHING CAPS

(1) Molded Cap
Driver's Side



(1) Molded Cap
Passenger's Side

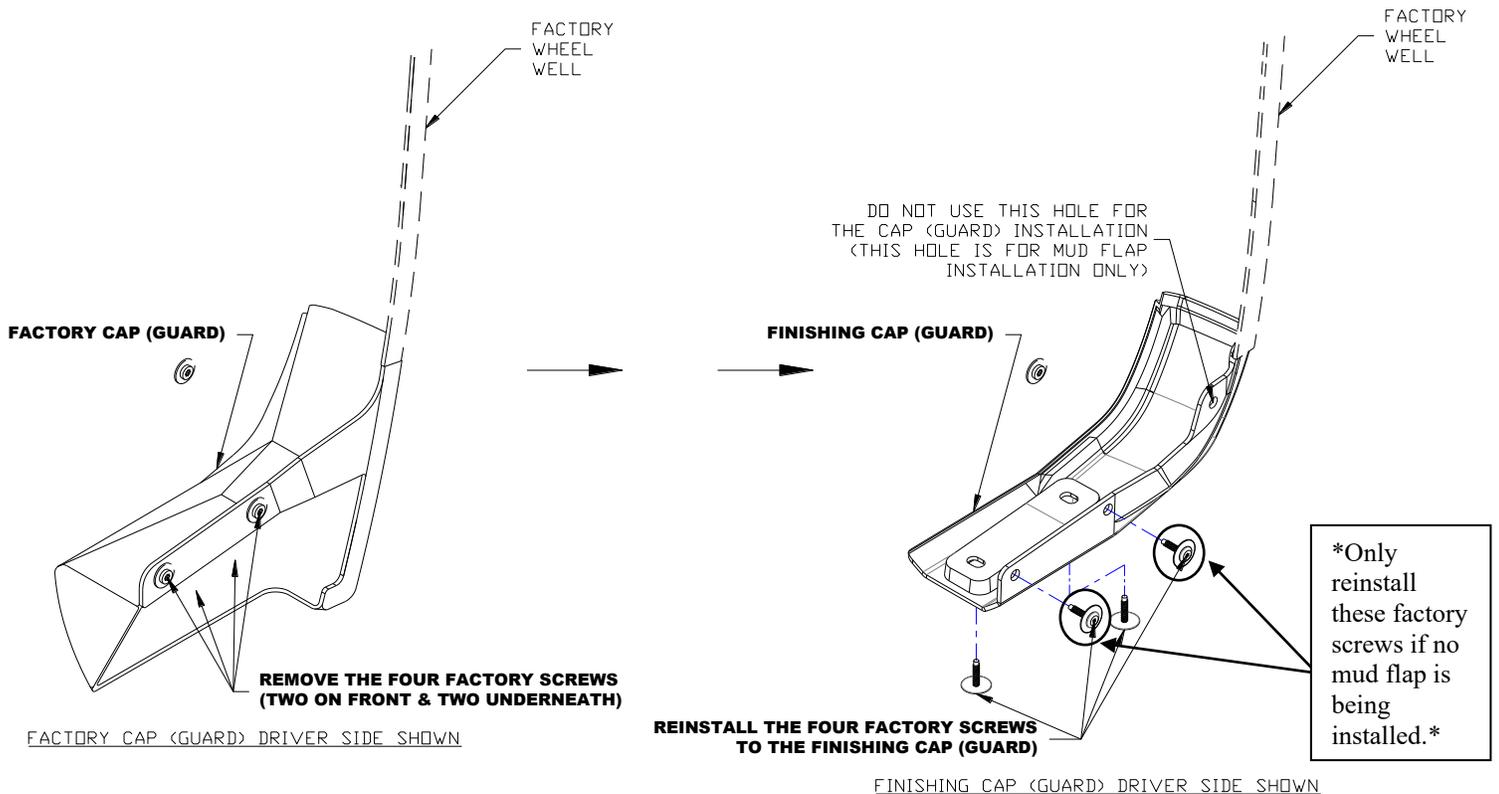


INSTALLATION - Start with installation of Truck Hardware Finishing Cap

(For ease of installation it is suggested that the wheel be removed)

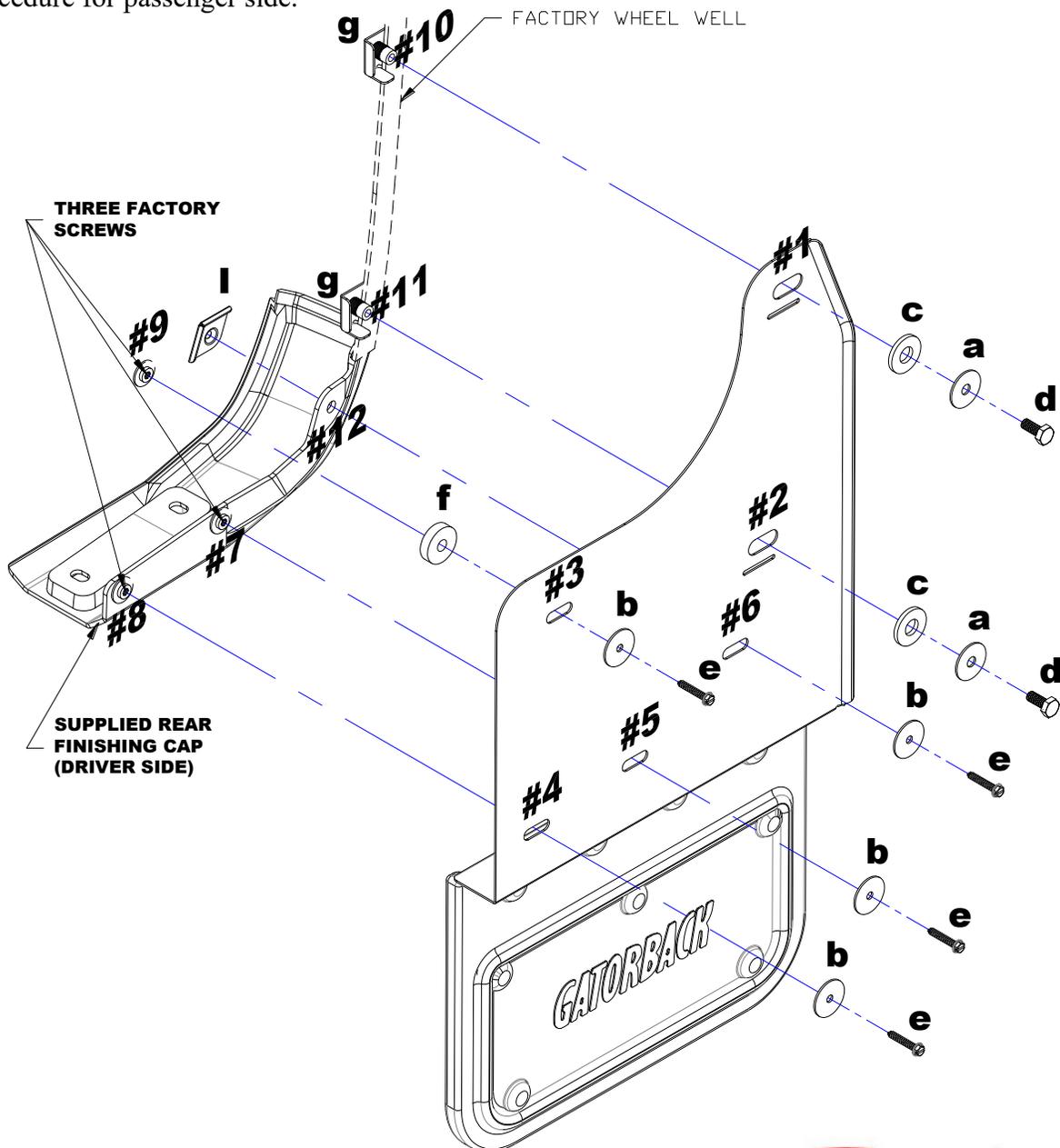
CAPS:

1. Remove the 4 factory screws from the existing factory guard. Set this hardware aside for later reinstallation.
2. Use a 5/16" socket on an extension to collapse the push pin on the inside of the factory cap. You can reach the push pin through the cavity of the fender (See video).
pin through the cavity of the fender (See video).
3. Slightly peel back the red 3M tape on the finishing cap and fold back so it can be fully peeled after cap is in place.
4. Position cap, ensuring the top lip of the cap slides under the fender molding as shown.
5. If installing Gatorback Mud Flaps, reinstall the two factory screws on the underside of the finishing cap. If no flaps are being installed, reinstall the four factory screws to secure the cap. Be careful not to overtighten.
Note On the rear caps, the empty screw slot on the cap is specifically for our Gatorback mud flap installation and has no corresponding factory screw.
6. Finish peeling 3M tape and press firmly on the bottom and side of the finishing cap to ensure a proper seal.
7. Repeat procedure on passenger side.



MUD FLAPS:

2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove factory screw from wheel well hole #9. *Note* Factory screws on holes #7 & #8 will have been removed during cap installation.
3. Loosely install mount clip (g) on mud flap holes #1 & #2 using a cap screw (d), stainless steel washer (a), and nylon washer (c).
4. Install the rear nut (i) between the factory liner and the finishing cap, aligning the clip with finishing cap hole #12.
5. Install mount clips (g) on holes #1 #2 behind the fender lip.
6. Loosely secure mud flap hole #6 through cap hole #12 into rear clip using supplied sheet metal screw (e) and stainless steel washer (b).
7. Loosely secure mud flap through holes #4 & #5 into holes #7 & #8 using supplied screw (e) and washer (b).
8. Loosely secure mud flap through #3 into hole #9 using a supplied screw (e), washer (b), and HDPE washer (f).
9. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.
10. Repeat procedure for passenger side.



Please check out our YouTube channel to see an install video for this application.

