



2019-C Ram 1500 New Body No-Drill Front Rubber Mud Flap Set Mounting Diagram & Instructions Kit's # GCR312F

IMPORTANT:

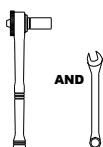
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



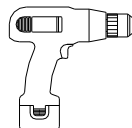
TOOLS REQUIRED



Push Pin Removal
Tool



5/16 & 3/8" Open End
Wrench & Socket Wrench



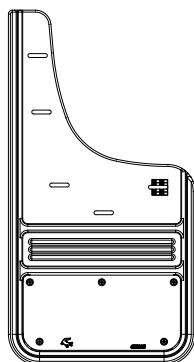
Electric or Chargeable
Drill



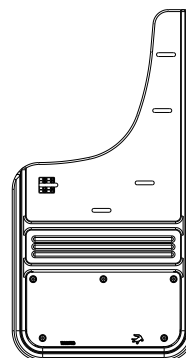
1/4" Drill Bit

FLAPS

(1) Flap Assembly,
Front, DS

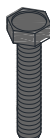


(1) Flap Assembly,
Front, PS



PARTS BAG # 771351

a) (2) Mach. Screw
#10-24 x 1", SS Blk
Part #012050



b) (2) Screw, Sheet Metal, SS
8-15x1" SS, Blk
Part #016057



c) (4) Washer, Flat, SS
0.203"x1", SS, Blk
Part #018070



d) (8) Washer, Offset
0.203" x 1.5" SS Blk
Part #018080



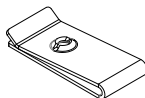
e) (2) Washer, Lock
#10, Helicoil, SS
Part #024001



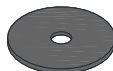
f) (2) Hex Nut
#10, SS
Part #025003



g) (2) Spring Nut
#8, 9/16" Reach
Part #028004



h) (6) Washer, Nylon
0.203" x 0.885", Blk
Part #054080

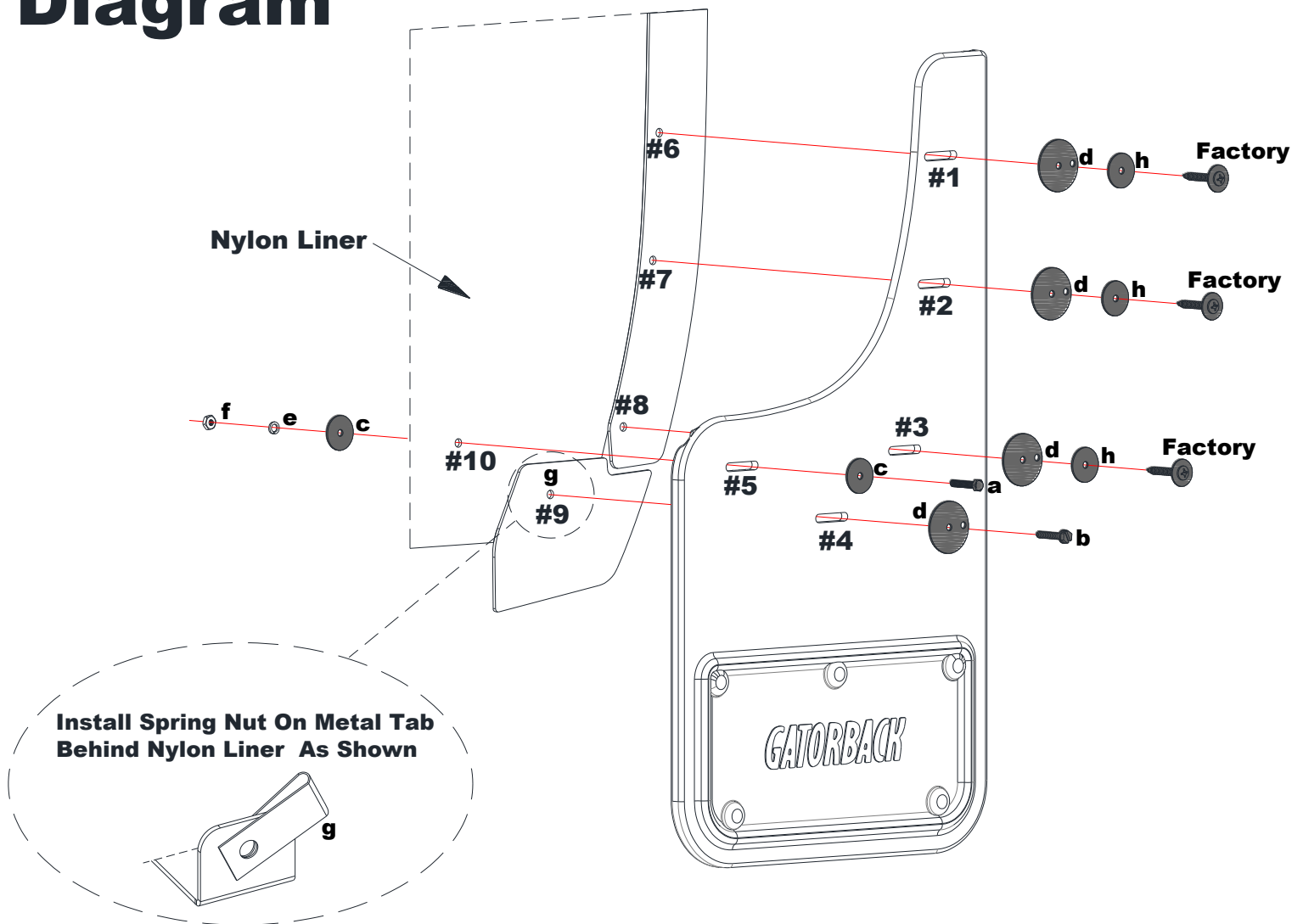


INSTALLATION (For ease of installation it is suggested that the wheel be removed)

1. Before you install your Gatorback Mud Flap, see the diagram and parts list for all necessary parts.
2. Remove factory push pin from fender (Hole #9).
3. Pull back liner and install spring nut (g) to sit over hole where push pin was removed. (See Diagram).

4. Remove 3 factory bolts from fender holes #6 to #8.
5. Install mud flap holes #1 to #3 to factory holes #6 to #8 using factory screws, offset washers (d), and nylon washers (h)
6. Install mud flap hole #4 to spring nut (g) through factory hole #9 using a sheet metal screw (b), and offset washer (d)
7. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
8. Carefully tighten all fasteners. Ensure that the mud flap has remained level.
9. Drill ¼" hole through mud flap hole #5 into plastic liner, creating hole #10.
10. Install mudflap hole #5 to plastic liner hole #10 with a machine screw (a), and flat washer (c), and secure at the back using a flat washer (c), lock washer (e), and a hex nut (f).
11. Repeat procedure on passenger side.

Diagram



Please check out our YouTube channel to see an install video for this application.





2019-C Ram 1500 New Body

No Body Drill Rear Rubber Mud Flap Set

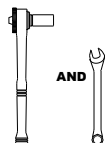
Mounting Diagram & Instructions

Kit's # GCR312R

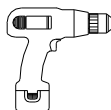
IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED



5/16 & 3/8" Open End
Wrench & Socket Wrench



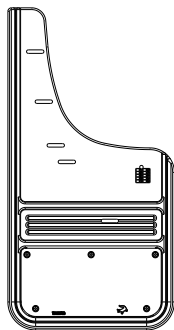
Electric or Chargeable
Drill



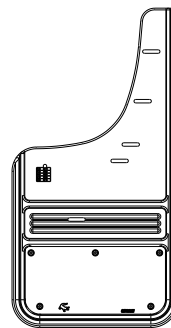
1/4 " Drill Bit

FLAPS

(1) Flap Assembly,
Rear, DS

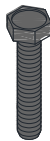


(1) Flap Assembly,
Rear, PS



PARTS BAG # 771352

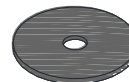
a) (2) Mach. Screw
#10-24 x 1", SS Blk
Part #012050



b) (2) Screw, Sheet Metal, SS
8-15x1" SS, Blk
Part #016057



c) (6) Washer, Flat, SS
0.203"x1", SS, Blk
Part #018070



d) (8) Washer, Offset
0.203" x 1.5" SS Blk
Part #018080



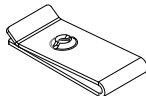
e) (2) Washer, Lock
#10, Helicoil, SS
Part #024001



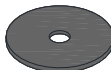
f) (2) Hex Nut
#10, SS
Part #025003



g) (2) Spring Nut
#8, 9/16" Reach
Part #028004



h) (8) Washer, Nylon
0.203" x 0.885", Blk
Part #054080



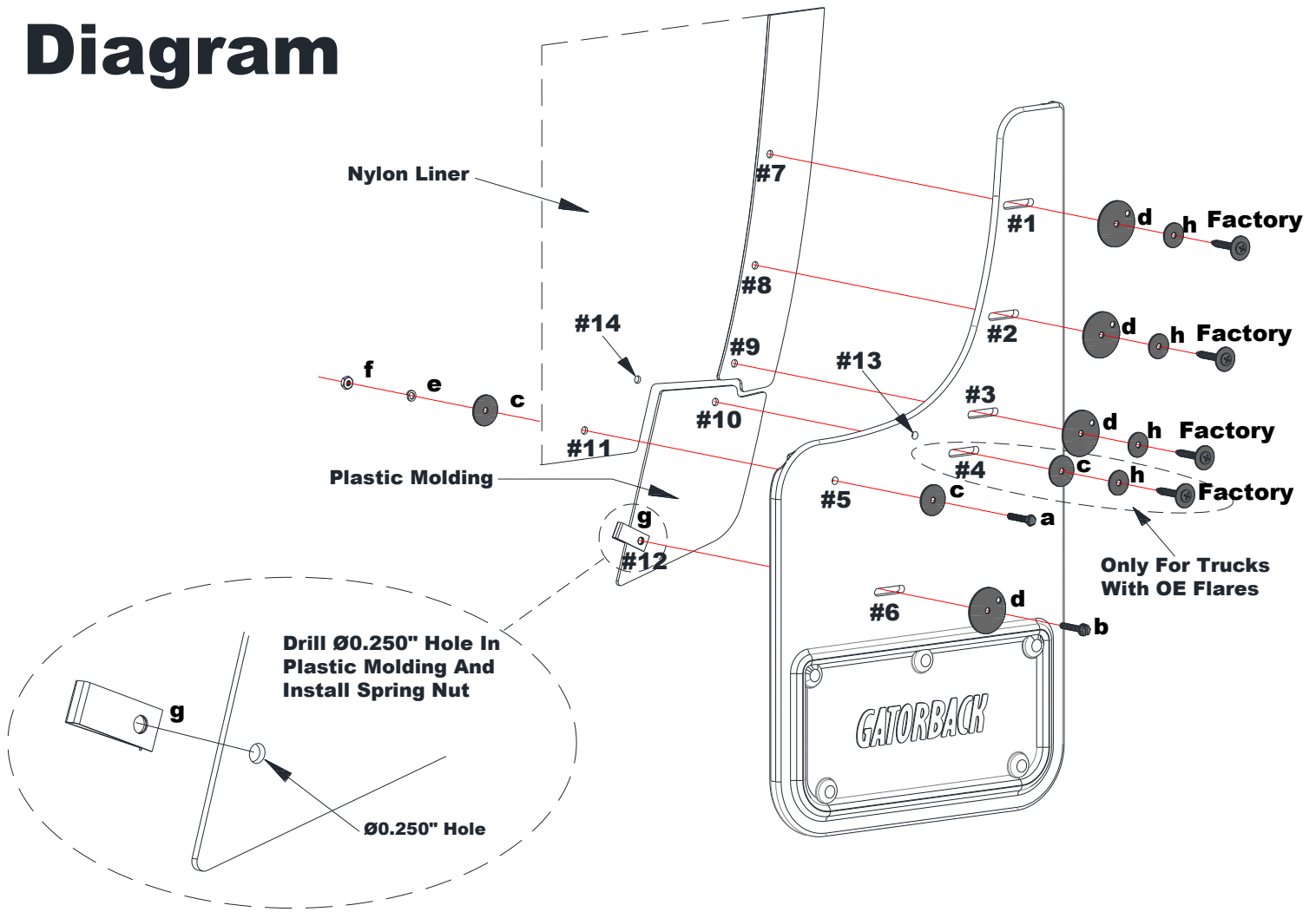
INSTALLATION (For ease of installation it is suggested that the wheel be removed)

Note Please see mounting diagram for important details regarding with flare and without flare applications. For ease of installation, it is suggested that the wheel be removed.

2. Before you install your Gatorback Mud Flap, see the diagram and parts list for all necessary parts.
2. Remove the 3 factory bolts from holes #7 to #9 in the fender.
- 3a. For trucks with OE flare, install mud flap into factory fender holes #7 to #9 through mud flap holes #1 to #3 using a factory screw, offset washer (d) and nylon washer (h), and into plastic liner hole #10 through mud flap hole #4 using a factory screw, flat washer (c) and nylon washer washer (h). Loosely secure at this point

- 3b. For trucks without flare, install mud flap into factory fender holes #7 to #9 through mud flap holes #1 to #3 using factory screw, offset washer (d), and nylon washer (h). Loosely secure at this point.
4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
5. Carefully tighten all fasteners. Ensure that the mud flap has remained level.
6. For mud flaps with full liner, drill ¼" hole through mud flap hole #5 into plastic molding (#11)
For mud flaps with half liner, drill ¼" hole through mud flap hole #13 into plastic molding (#14)
7. Install mudflap to plastic liner with a machine screw (a), and flat washer (c) and secure on the back using a flat washer (c), lock washer (e), and a hex nut (f).
8. Drill ¼" hole through mud flap hole #6 into plastic molding (#12)
9. Install spring nut (g) on hole #12 on plastic liner (see diagram).
10. Secure mud flap hole #6 to spring nut (g) on liner hole #12 using a sheet metal screw (b) and offset washer (d).
11. Repeat procedure on passenger side.

Diagram



Please check out our YouTube channel to see an install video for this application.

