

2010 - 2018, Ram HD Dually

2019-Current Ram HD Dually with flare

Rear Mount Bracket for 21" Gatorback **Mounting Diagram & Instructions** For use with 21" Rubber

GB768052

IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED:



Electric or re-chargeable 1/2" or 3/8" drill



#2 Phillips Screwdriver



3/8" and 5/16" wrench and socket set



1/4" drill bit



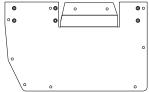
3/8" Socket Driver

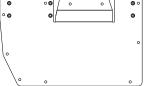
KIT CONTAINS:

(1)Mount Bracket. Rear, LH Part #755560

(1) Brkt, Z, DS

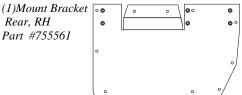
Part #750433















PARTS BAG #768051 CONTAINS:

a) (42) Washer, Flat 0.203" x 1" 18ga Part #018031



b) (12) T-Nut #8 - 32Part #016028



c) (20) Machine Screw #10 x 1.5" Part #012027



d) (2) Washer, Half 0.203"x1", 18g Part #018032



e) (12) Machine Screw #8 x 0.313" Part #012023



f) (20) Nut, Hex, SS Part #025003



g) (20) Lock Washer #10 Part #024001



Note: 2010-2018 Models require less hardware than 2019-2020 Models. If you are installing on a 2010-2018 Model, you will have extra hardware

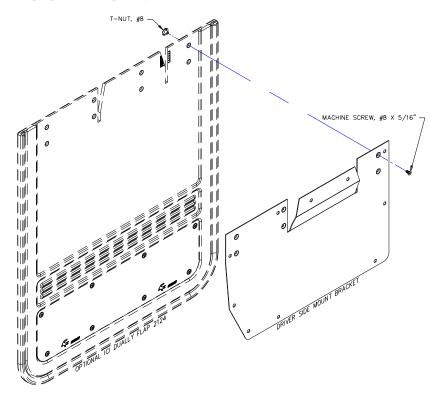


INSTALLATION

For ease of installation, it is suggested that the wheel be removed.

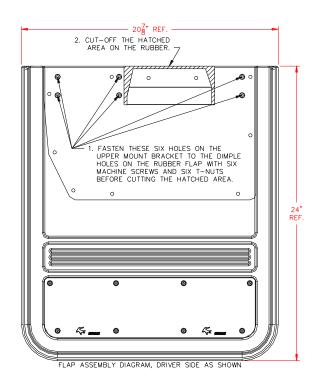
- 1. Before you install your Gatorback mud flap, see the diagram and parts list for all necessary parts. Start on driver's side.
- 2. Fasten the DS mount bracket to the DS flap (purchased separately) with six machine screws and six t-nuts. Please note that the holes in the bracket should line up with the dimples in the mud flaps (purchased separately). (See Diagram #1)

Diagram #1 Driver Side

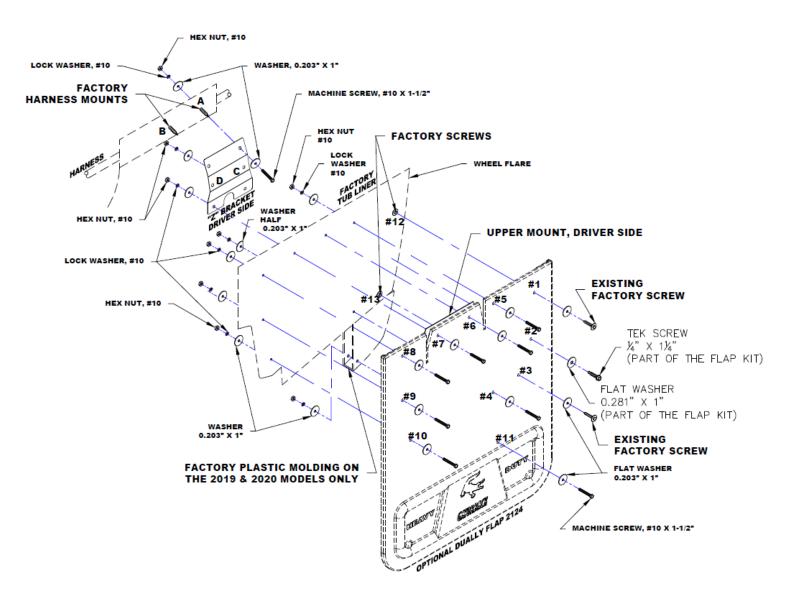


3. Cut rubber to match bracket profile and drill 10 holes through the bracket holes that do not align with t-nuts into the mud flap. (See Diagram #2)

Diagram #2 Driver Side



- 4. Remove factory harness mounts A & B with harness and reinstall to the "Z" bracket holes C & D. (See Diagram #3)
- 5. Bolt the upper holes of the "Z" bracket to the existing factory push screw holes A & B with two machine screws, four flat washers, two lock washers and two hex nuts. (See Diagram #3)
- 6. Remove the factory screws #12 & #13 on the wheel flare as shown on the diagram and reinstall the two factory screws with two flat washers (0.203" x 1") on holes #1 and #3 through the factory holes #12 and #13.
- 7. Drill a ¼" hole (7 places) from holes #4 to #10 through the factory tub liner then fasten holes #6 & #7 with two machine screws, four flat washers, two lock washers and two hex nuts through the factory tub liners and Z bracket. Fasten hole #4 using a machine screw, flat washer, half washer, lock washer, and hex nut. For the remaining holes, #5, #8 to #10 with four machine screws, 8 flat washers, four lock washers & four hex nuts through the factory tub liners. (See Diagram #3)
- 7a. For 2019-2020 models: Drill a ¼" hole from the back lower corner of the factory plastic molding through the rubber flap and then secure the flap to the molding using a machine screw, two flat washers, a lock washer, and a hex nut.
 - ✓ Check all fasteners for tightness. Repeat procedure on the other side.



Please check out our YouTube channel to see an install video for this application.



