



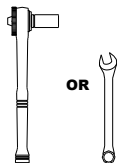
## 25-C Ford Expedition Mud Flap Set, Front Mounting Diagram & Instructions Stainless

### IMPORTANT:

**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**



### TOOLS REQUIRED-



1/4", 7/16" & 10 mm  
Socket or Open Wrench

Phillips Screwdriver

5mm Allen Wrench

### FLAPS

(1) Flap Assembly,  
Front, DS

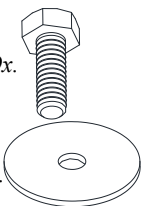
(1) Flap Assembly  
Front, PS

(1) Brkt, DS  
Part #771408

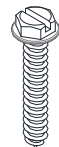
(1) Brkt, PS  
Part #771409

### PARTS BAG # 771428

**a)** (6) Capscrew  
1/4-20 x 3/4", SS, Blk Ox.  
Part #014034



**b)** (2) Sheet Metal Screw  
8-18 x 1", SS, Blk Ox.  
Part #016054



**c)** (6) Washer, Flat, SS  
0.281" x 1" SS, Blk Ox.  
Part #018068



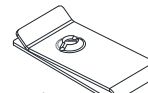
**d)** (2) Washer, Flat  
0.203" x 1", SS, Blk Ox.  
Part #018081



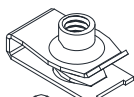
**e)** (4) Serrated Flange Nut  
1/4"-20 SS  
Part #025034



**f)** (2) Spring Nut  
#8, 9/16" Reach  
Part #028004



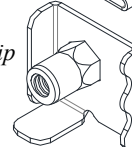
**g)** (2) Spring Nut  
1/4"-20, 0.54" Reach  
Part #028010



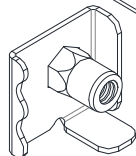
**h)** (4) Spacer Washer  
7/16" x 1 x 1/4"  
Part #054091



**i)** (2) Mount Clip  
Driver Side  
Part #769308



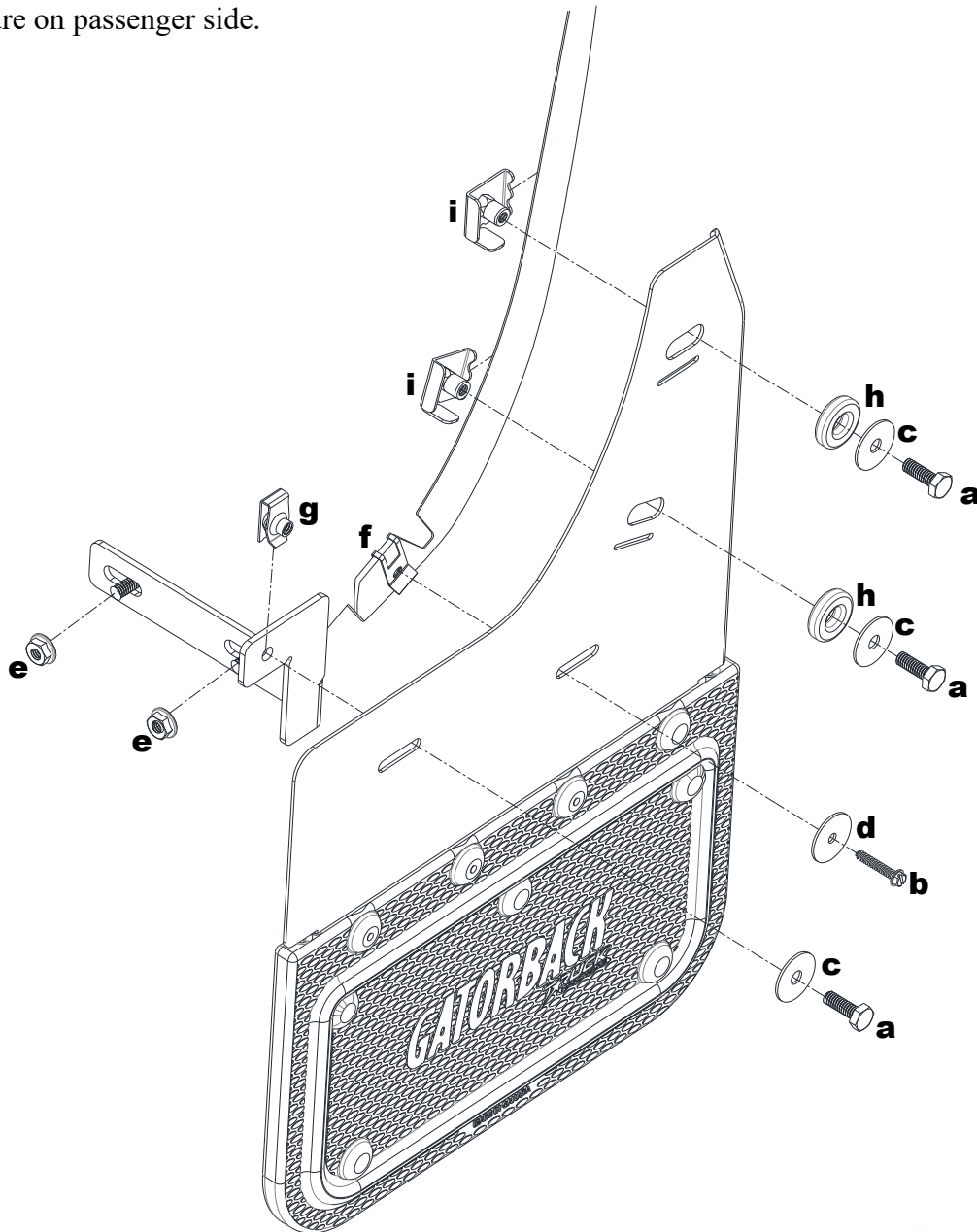
**j)** (2) Mount Clip  
Passenger Side  
Part #769309



### INSTALLATION (For ease of installation it is suggested that the wheel be removed)

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
2. Loosen 3 fasteners on underside of the boards on both mounting points. Slide the board back by tapping on the front facing portion of the board.

3. Loosely install mount clips on mudflap holes #1 & #2 using a capscrew (a), flat washer (c), and spacer washer (h)
4. Install spring nut (g) on bracket.
5. Install the bracket on factory bolts and secure using serrated flange nuts (e).
6. Remove the factory push pin on factory hole. Pull back liner and install spring nut (f) over the factory hole.
7. Loosely install mud flap hole #4 to spring nut on bracket using a capscrew (a), and flat washer (c).
8. Slide mount clips behind fender lip and loosely secure.
9. Loosely install mud flap hole #3 to the spring nut (f) on factory hole using a sheet metal screw (b), and flat washer (d).
10. Using a bubble level or square, ensure that the mud flap is level. Viewing the truck from the back, the outer edge of the mud flap should appear parallel to the tires.
11. Carefully tighten all screws. Double check that the mud flap is still level.
12. Slide the board forward if necessary and tighten the fasteners on both mounting points.
13. Repeat procedure on passenger side.



Please check out our YouTube channel to see an install video for this application.





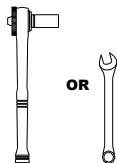
## 25-C Ford Expedition Mud Flap Set, Rear Mounting Diagram & Instructions Stainless

### IMPORTANT:

*Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.*



### TOOLS REQUIRED-



1/4", 7/16", 5/16" and 3/8"  
Socket or Open Wrench

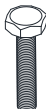
### FLAPS

(1) Flap Assembly,  
Rear, DS

(1) Flap Assembly  
Rear, PS

### PARTS BAG # 771429

**a)** (2) Machine Screw  
10-24 x 1" SS  
Part #012022



**b)** (6) Sheet Metal Screw  
8-18 x 1", SS  
Part #016054



**c)** (10) Washer, Flat, SS  
0.203" x 1" SS  
Part #018081



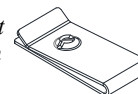
**d)** (2) Lock Washer  
18-8, 10, SS  
Part #024001



**e)** (2) Hex Nut  
#10-24, SS  
Part #025003



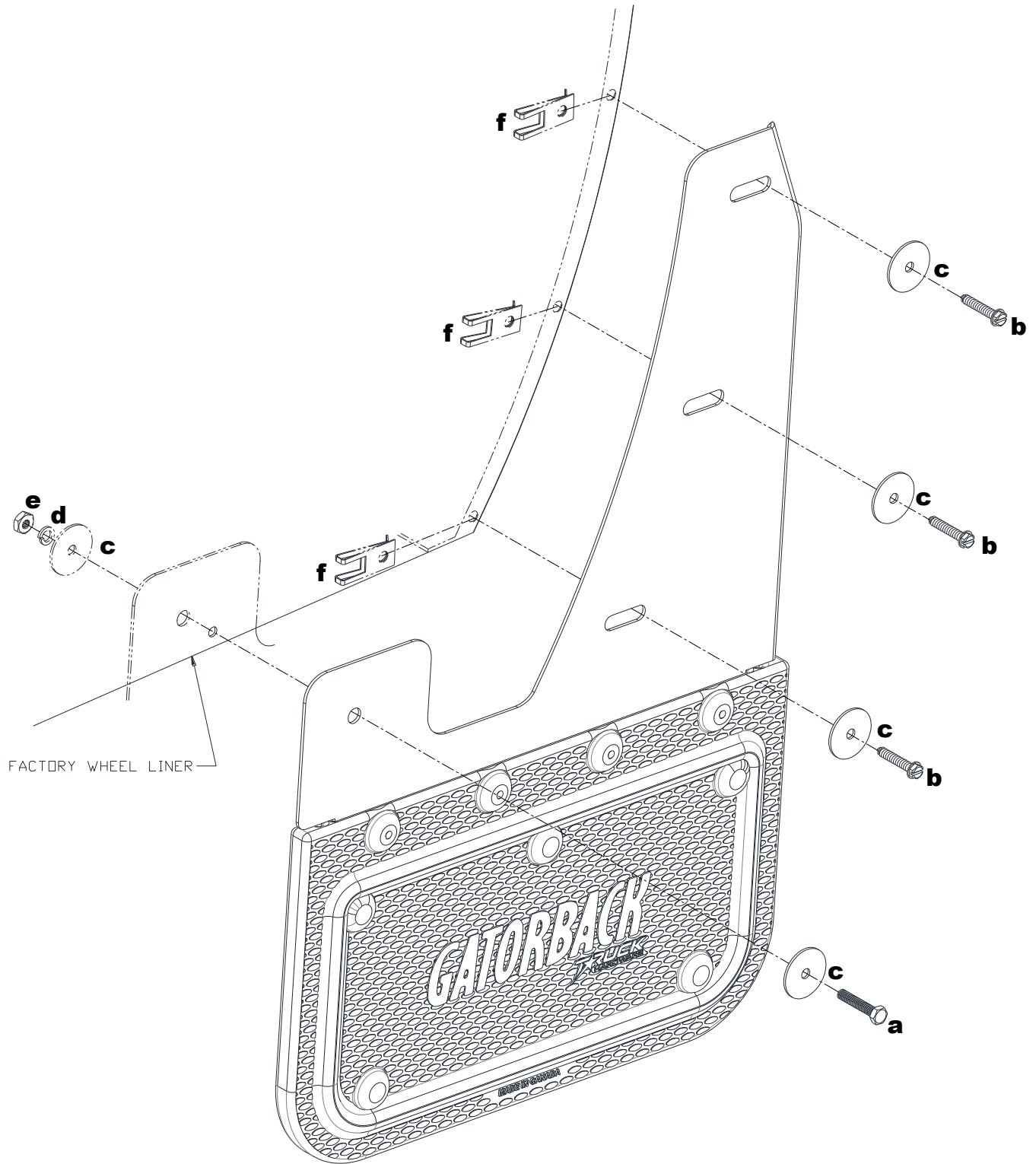
**f)** (6) Spring Nut  
#8, 9/16" Reach  
Part #028004



### INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
2. Remove the 4 factory push pins from the fender.
3. Pull back the liner and install spring nuts (f) on 3 factory holes as shown in diagram. Reinstall 1 factory push pin.
4. Loosely install mud flap hole #3 to spring nut (f) on factory hole # using a sheet metal screw (b), and flat washer (c),
5. Slide mud flap ear behind the liner.
6. Loosely install mud flap holes #1 & #2 to spring nuts on factory holes using a sheet metal screw (b), and flat washer (c).

7. Using a bubble level or square, ensure that the mud flap is level. Viewing the truck from the back, the outer edge of the mud flap should appear parallel to the tires.
8. Using a 1/4" drill bit, drill through the liner using hole #4 as a guide.
9. Install mud flap hole #4 to liner using a capscrew (a), flat washer (c) and nylon washer (g) and secure using a flat washer (c), lock washer (d), and hex nut (e).
10. Repeat procedure on passenger side.



Please check out our YouTube channel to see an install video for this application.

