



GATORBACK

MUDFLAPS

2022-C Chev Silverado 1500 ZR2

Mud Flap Set, Front

Mounting Diagram & Instructions

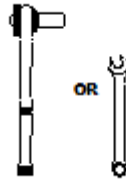
Kit# GCR209F

IMPORTANT:

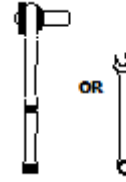
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



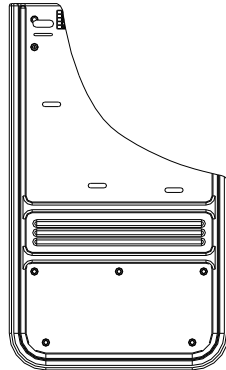
1/4" Open Wrench or
Socket Wrench



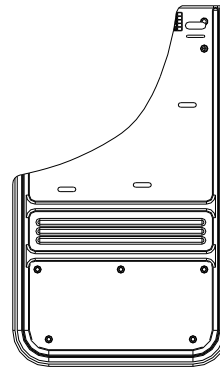
7/16" Open Wrench or
Socket Wrench

FLAPS

(1)Flap Assy
Front, DS

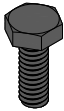


(1)Flap Assy
Front, PS



PARTS BAG # 770865

a) (2) Capscrew, SS
1/4"-20UNC x 3/4"
Part #014070



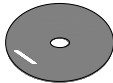
b) (6) Screw, Sheet Metal, Blk Ox.
1/4"Hex Washer Head, #8-18x1"
Part # 016055



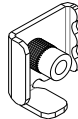
c) (6) Washer, Flat
0.203" x 1", 18g, SS, oxidized
Part #018070



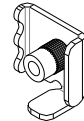
d) (2) Washer, Flat
0.281" x 1.5", 18g, SS, oxidized
Part #018084



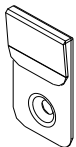
e) (1) Mount Clip, DS
w/Clinch Nut
Part # 769308



f) (1) Mount Clip, PS
w/Clinch Nut
Part #769309

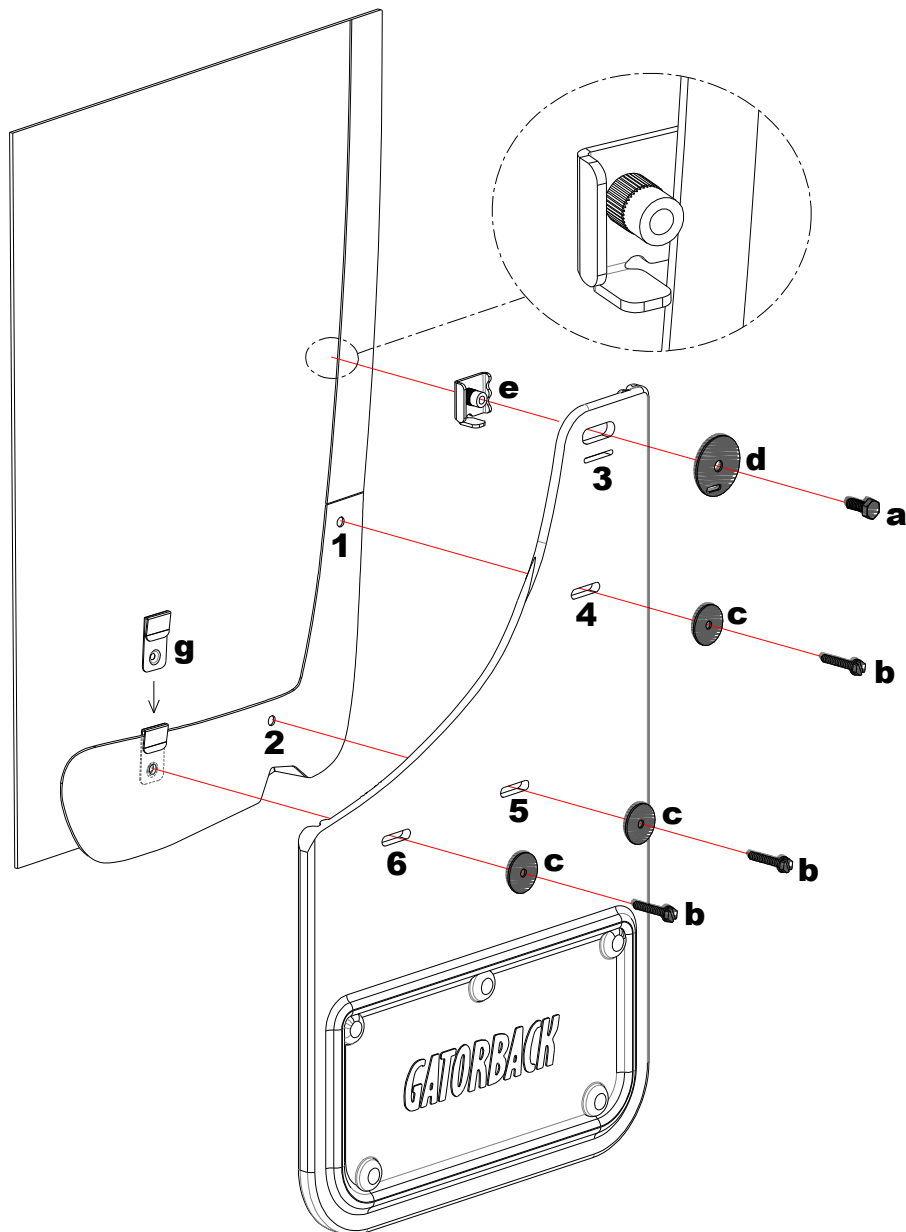


g) (2) J-Clip
1" x 1.75"
Part #770273



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove 2 factory screws from holes #1 & #2.
3. Loosely install mount clip (e) on hole #3 using supplied capscrew (a) and flat washer (d).
4. Install mud flap hole #5 to factory hole #2 using a sheet metal screw (b) and flat washer (c).
5. Install mud flap hole #4 to factory hole #1 using a sheet metal screw (b) and flat washer (c)
6. Hold the mud flap level and tight to the wheel well and with a marker, mark through hole #6 onto factory plastic molding.
7. Pull mud flap aside and drill a hole through the plastic molding using a 9/32" drill bit over the mark made in step 6.
8. Install J-Clip (g) over hole drilled in step 7. Ensure this is properly aligned by gently installing sheet metal screw (b) through the plastic molding and into the clip. Remove screw before proceeding to the next step.
9. Slide mount clip (e) behind the lip of the fender to secure.
10. Install mud flap hole #6 to J-clip (g) using a sheet metal screw (b) and flat washer (c)
11. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten all fasteners.
12. Repeat on passenger side.



Please check out our YouTube channel to see an install video for this application.





GATORBACK MUDFLAPS

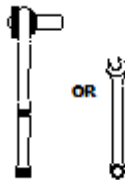
2022-C Chev Silverado 1500 ZR2 Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR209R

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

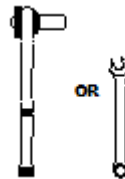


TOOLS REQUIRED-



OR

1/4" Open Wrench or
Socket Wrench

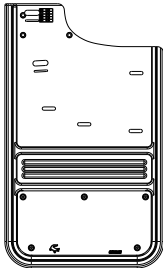


OR

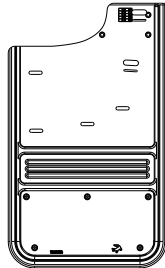
7/16" Open Wrench or
Socket Wrench

FLAPS

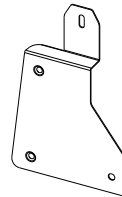
(1) Flap Assy
Rear, DS
Part #



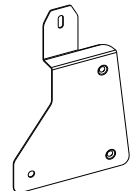
(1) Flap Assy
Rear, PS
Part #



(1) Bracket
Rear, DS
Part #767066

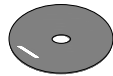


(1) Bracket
Rear, PS
Part #767067

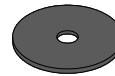


PARTS BAG # 767076

a) (4) Washer, Flat
0.281" x 1", 18g, SS, oxidized
Part #018084



b) (8) Washer, Flat
0.203" x 1", 18g, SS, oxidized
Part #018070



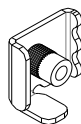
c) (4) Capscrew, SS
1/4"-20UNC x 3/4"
Part #014070



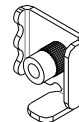
d) (8) Screw, Sheet Metal, Blk Ox.
1/4" Hex Washer Head, #8-18x1"
Part # 016055



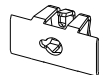
e) (2) Mount Clip, DS
w/Clinch Nut
Part # 769308



f) (2) Mount Clip, PS
w/Clinch Nut
Part #769309



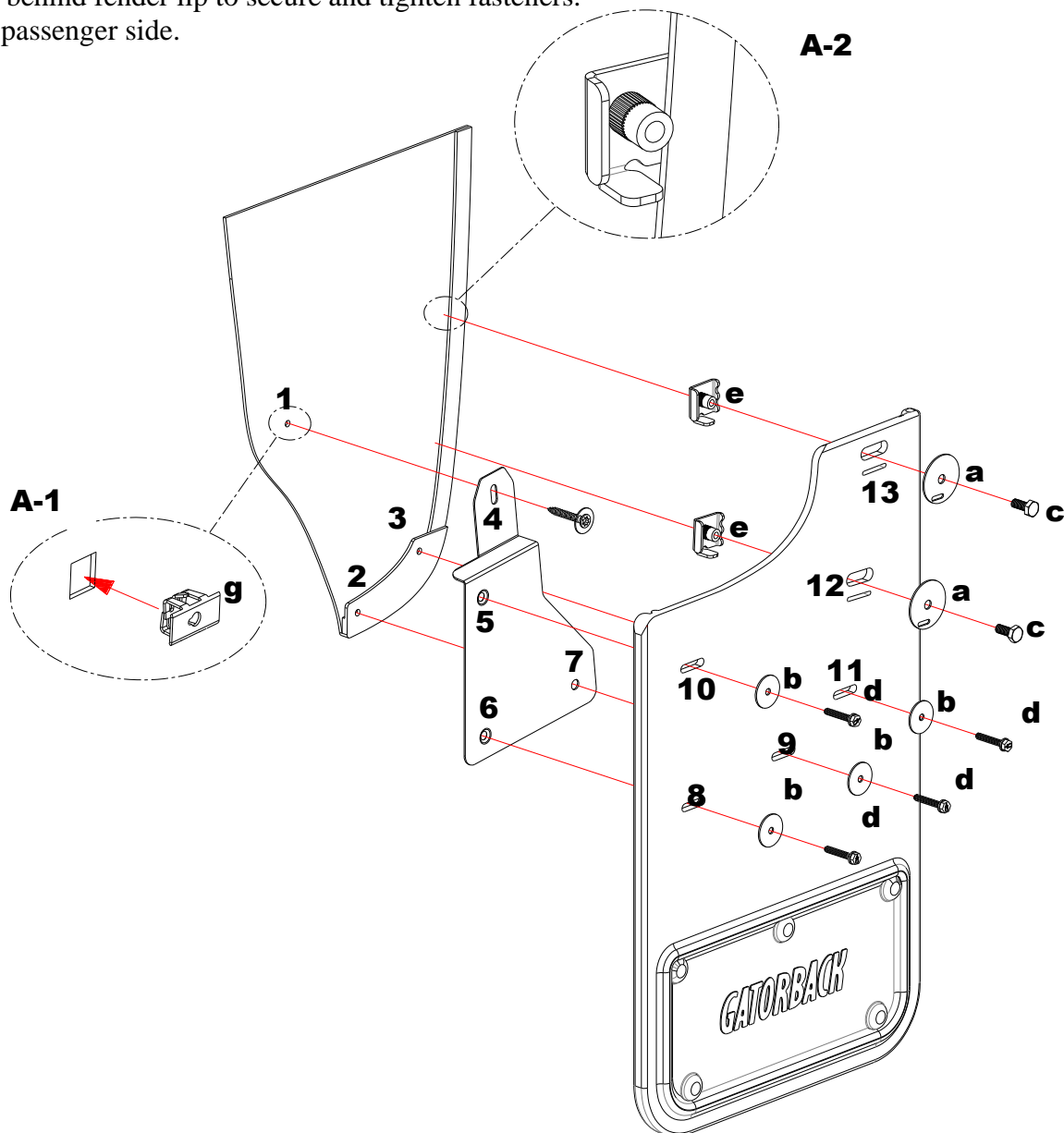
g) (2) Rad Grill Nut
#8 Thread, Zinc Pltd
Part #016049



NOTE: Only required for
vehicles without liner

INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. For vehicles **without** liners, remove 2 factory screws from holes #2 & #3.
For vehicles **with** liners, remove 3 factory screws from holes #1 to #3.
3. For vehicles **without** liners, install clip (g) into hole #1 as shown in Diagram A-1.
4. Loosely install the bracket through hole #4 into hole #1 using a previously removed factory screw. (For trucks without liners, reuse factory screw from hole #3.)
5. Loosely install mud flap through hole #9 to bracket hole #7 through factory hole #2, then hole #11 to factory hole #3 using supplied sheet metal screw (d) and flat washer (b)
6. Secure the mud flap through holes #8 to bracket hole #6 & mud flap hole #10 to the bracket hole #5 using supplied sheet metal screw (d) and flat washer (b). Loosely secure at this point.
7. Install mount clips (e) on holes #12 & #13 using supplied capscrews (c) and flat washers (a) See Diagram A-2.
8. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten all fasteners.
9. Slide clips behind fender lip to secure and tighten fasteners.
10. Repeat on passenger side.



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