



2021 FORD F-150  
Tailgate Letters  
Mounting Instructions  
Part #758541

## TAILGATE LETTERS

Before you install your Tailgate Letters, open the package, and confirm the contents.

The recommended surface temperature for applying 3M tape is between 16-43°C (60-110°F).

**Note:** Perform a 'Dry Fit' before peeling the 3M tape and applying the Tailgate Letters to ensure placement and fitment.

Surface must be Clean with Isopropyl or an alcohol base cleaner and free of any oils or dirt/dust prior to applying your Tailgate Letters with 3M tape. Please use the included adhesion promoter on cleaned surface.

Peel back a portion of the tape and align with the corresponding letter on the tailgate. Once in place and aligned, push firmly on the peeled portion on the letter and proceed to remove the rest of the tape. Repeat this process for each letter.

Once all the letters have been installed, peel protective frisket from all letters.

**PLEASE NOTE:** During the Laser Cutting process, the piercing point of contact between the stainless steel and the laser causes a slight spark. This spark may get in between the stainless and the protective plastic coating. Using a clean cloth to avoid scratching the stainless steel, gently clean the edges of the letters with Isopropyl or alcohol based cleaner where the laser cut the frisket. Finish by cleaning the letters with a glass cleaner.

\*Please check out our YouTube channel to see an install video for this application.

