

STEP BAR FILLER INSTALLATION INSTRUCTIONS AND MOUNTING DIAGRAM 2019 RANGER

TOOLS:





Note: Gatorgear Bar Fillers are manufactured to be used with OE Steps Only.

INSTALLATION:

- 1. Remove the Step Bar from the Driver's side by removing the factory bolts or nuts. Set Step Bar aside.
- 2. Ensure both Steps and Brackets are clean and free of debris.
- 3. Perform a dry fit to ensure proper alignment and ensure u-nuts in step are in place and secure.
- 4. Remove frisket from Bar Filler and install bulb seal along the top edge. You may have to trim the length.
- 5. Place Bar Filler on brackets, aligning holes.
- 6. Reinstall the Step Bar over the Bar Filler using the factory bolts or nuts, tightening to 95"/lbs.
- *Note* It is recommended that a thread lock additive be used when reinstalling bolts.
- 7. Repeat on passenger side.

