

21-C Ford F-150

Mud Flap Set, Front Mounting Diagram & İnstructions

Part# RCR408F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED:





7/16" Open Wrench and Socket Wrench



1/4" Open Wrench or Socket Wrench

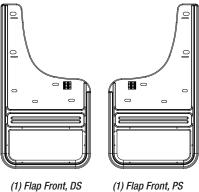


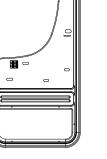
10mm Open Wrench or Socket Wrench



9/32" Open Wrench or Socket Wrench

FLAPS AND BRACKETS







Part #770941





(1) Bracket Front. PS Part #770942

PARTS BAG: #770945



a) (2) Capscrew, Blk Ox SS, 1/4"-20 x 3/8" Part #014069



b) (4) Cap Screw, Blk Ox SS, 1/4"-20 x 5/8" Part #014071



c) (2) Cap Screw, Blk Ox SS, 1/4"-20 x 1" Part #014073



d) (2) Cap Screw, Blk Ox SS, 1/4"-20 x 1.5" Part #014074



e) (4) Screw, Sht Mtl #8-18 x 1" Blk Ox Part #016055



f) (2) Washer, Flat 0.281" x 1", SS Part #018068



g) (4) Washer, Flat 0.281" x 1", SS, Blk 0x Part #018069



h) (4) Washer, Flat 0.203" x 1", Blk 0x Part #018070



i) (4) Washer, Slotted 0.281" x 1.5", SS, Blk 0x Part #018084



j) (4) Washer, Flat 0.281" x 0.781", SS, Part #018088



k) (6) Washer, Lock 1/4" Helicoil, SS Part #024000



I) (4) Hex Nut 1/4" -20, SS Part #025000



m) (2) Hex Nut M6-1.SS Part #025022



n) (2) Spring Nut 1/4"-20UNC, 27/32" Reach Part #028011



p) (2) Washer, Nylon 0.318"x1" x 0.04" Part #054061 *(Running change - black or white)



q) (2) Washer, Nylon 0.265" x 0.625" x .06" Part #054071



r) (4) Washer, Nylon 0.281" x 0.885" x .062" Part #054089



s) (2) Spacer, Nylon 1/4" x1/2" x 1/4" Part #054099

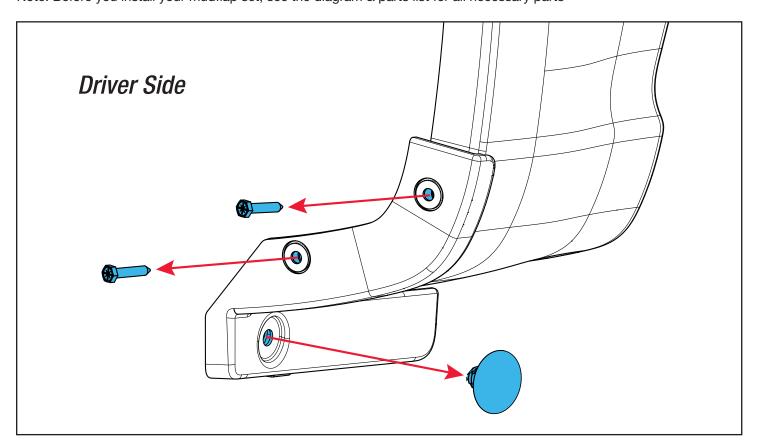


t) (2) Mount Clip Driver Side Part #769308

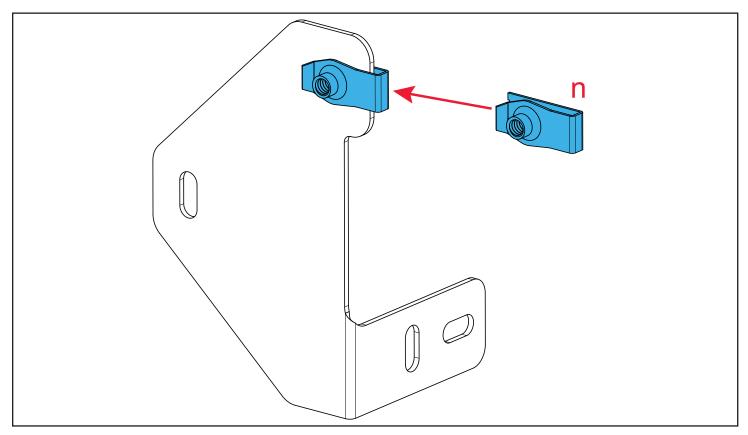


u) (2) Mount Clip Passenger Side Part #769309



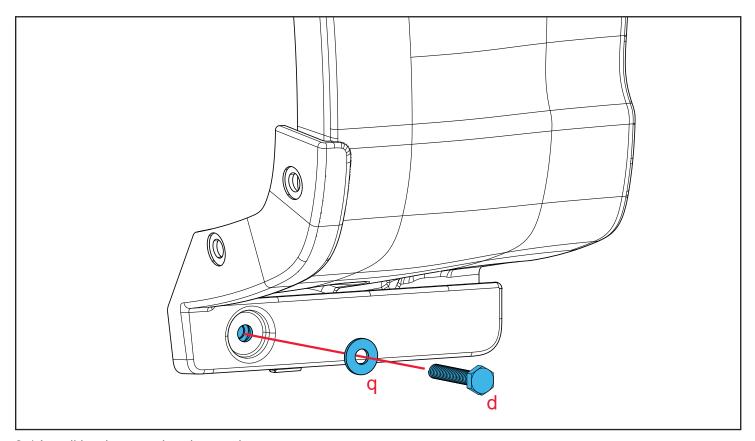


1-1 Remove factory hardware as shown

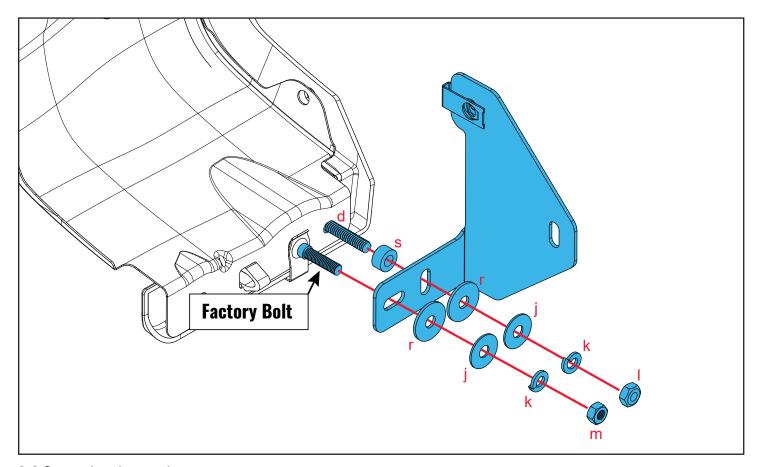


2-1 Install spring nut on bracket as shown



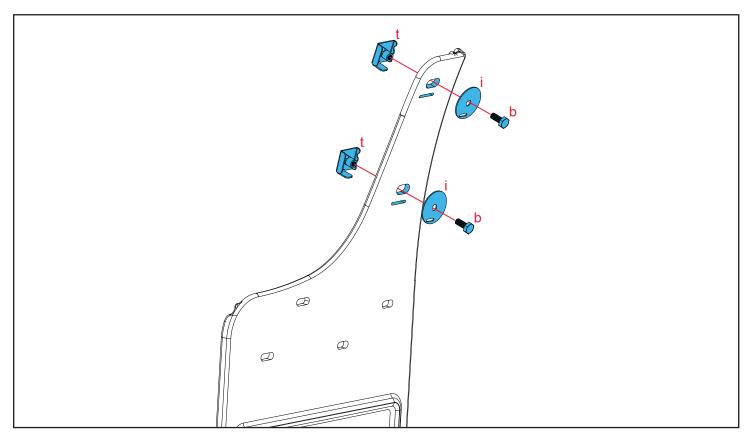


3-1 Install hardware on bracket as shown

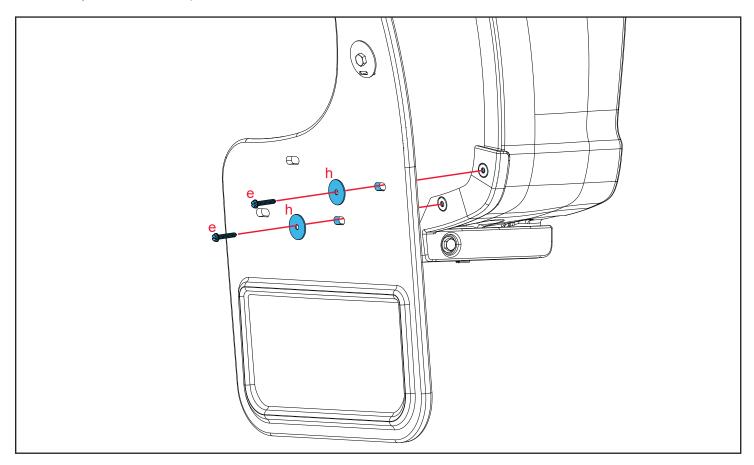


3-2 Secure bracket as shown



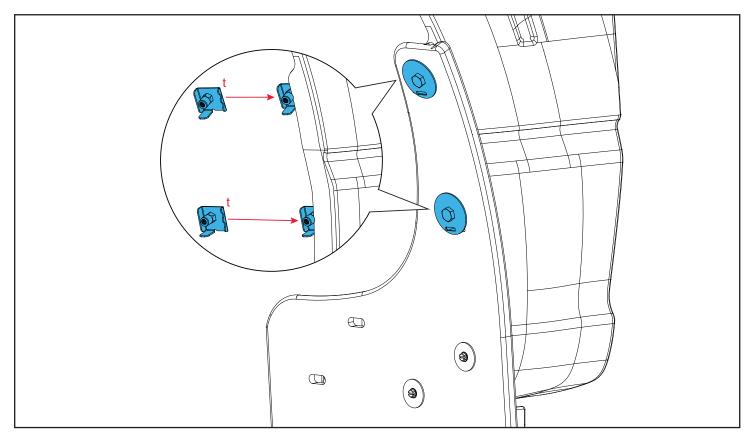


4-1 Loosely install mount clips to rubber as shown

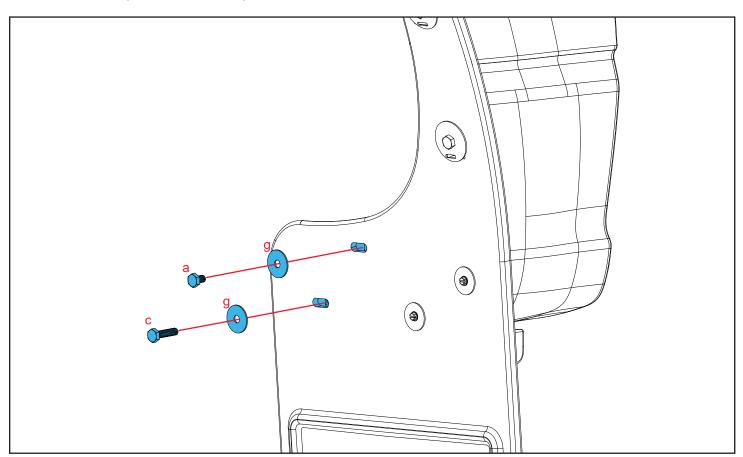


5-1 Loosely install hardware as shown



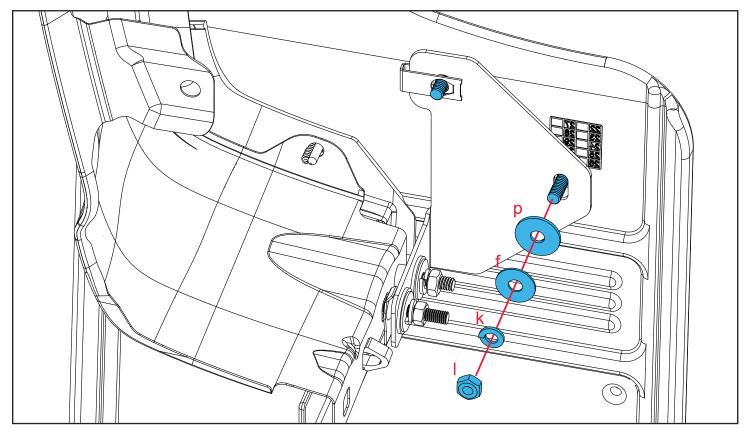


6-1 Slide mount clips behind fender lip as shown

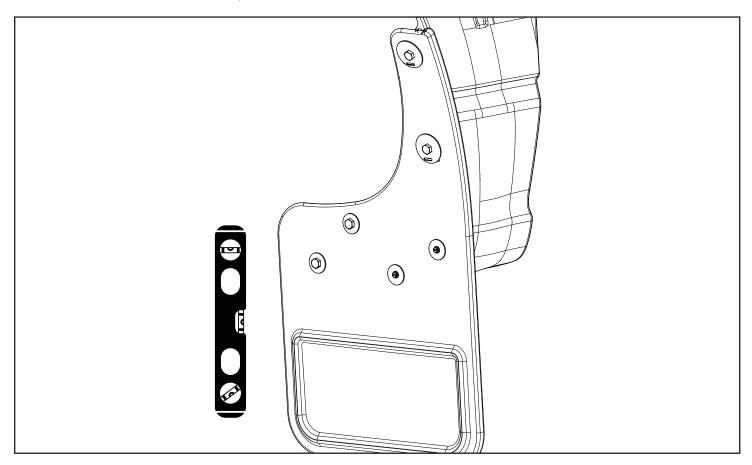


7-1 Loosely install hardware as shown





7-2 Secure hardware installed in step 7-1 as shown



8-1 Use a level & visually determine that the mudflap is straight. Gently tighten all fasteners







Gatorback Mud Flaps by Truck Hardware Ltd. LIMITED WARRANTY

All Ford part numbers provided by Truck Hardware Ltd. are warranted to be free from defects in materials or workmanship on products properly installed per the installation instructions provided with the product. This warranty covers repair or replacement of any defective product at no charge during the applicable warranty period listed below. Labor for replacement or service of defective product is not paid or reimbursed by Truck Hardware Ltd.

WARRANTY PERIOD		
	USA	Outside USA
Product which appears on New Vehicle Monroney Label (window sticker)	Coverage which matches new vehicle warrantyFord - 3 years or 36,000 miles whichever comes first; Lincoln 4 years or 50,000 miles whichever comes first	Coverage which matches new vehicle warrantyFord - 3 years or 60,000 kilometers whichever comes first; Lincoln 4 years or 80,000 km whichever comes first
Part purchased and installed during or after the original vehicle warranty	Whichever of the following options provides the greater benefit to the customer: 1) 2 years / unlimited miles	Whichever of the following options provides the greater benefit to the customer: 1) 2 years / unlimited kilometers or 2) The remainder of the new vehicle warranty

This limited warranty does not cover any damage, defect or malfunction caused by misuse, abuse, accident, improper installation, modification or improper or lack of maintenance. Incidental and consequential damages are not recoverable under this warranty. This warranty offers you specific legal rights. You may have additional or other rights as which vary from state to state or province to province.

If you experience a warranty issue with this product please visit your Ford dealer. If the repair is covered by the warranty above and completed by the dealership, labor is also covered by Ford -- Ford Warranty and Policy – Section 3.

Please note that Truck Hardware Ltd. has replacement component parts available to assist consumers and dealers to resolve warranty and non-warranty issues as quickly as possible.

Note to dealer:

Ford dealers should contact Truck Hardware Ltd. by phone at 1-800-661-8208 and ask to speak to the warranty administrator or by email to: info@truckhardware.ca.



21-C Ford F-150

Mud Flap Set, Rear **Mounting Diagram & Instructions**

Part# RCR408R

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED:







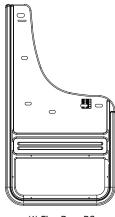


Removal Tool

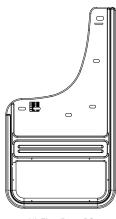
7/16" Open Wrench and Socket Wrench

3/8" Open Wrench or Socket Wrench

FLAPS AND BRACKETS







(1) Flap Rear, PS



(1) Bracket Large Rear, DS Part #769805



(1) Bracket Large Rear, PS Part #769806



(1) Bracket Small Rear, DS Part #770946



(1) Bracket Small Rear, PS Part #770947



PARTS BAG: #770950





b) (2) Capscrew, Blk Ox 1/4"-20UNC x 3/8" Part #014069







e) (6) Washer, Flat 0.203" x 0.781", SS Part #018018



f) (2) Washer, Flat 5/16" x1" x 1/4", HDPE Part #018036



g) (6) Washer, Flat 0.281" x 1", SS, Blk 0x Part #018069



h) (8) Washer, Flat 0.203" x 1", Blk 0x Part #018070



i) (4) Washer, Slotted 0.281" x 1.5", SS, Blk 0x Part #018084



j) (2) Washer, Lock 1/4" Helicoil, SS Part #024000



k) (6) Washer, Lock 8-18, #10 SS Part #024001



I) (2) Hex Nut 1/4"-20,SS Part #025000



m) (6) Hex Nut #10-24, SS Part #025003



n) (2) Spring Nut #8, 9/16" Reach Part #028004



o) (4) Spring Nut 1/4"-20UNC, 0.84" Reach Part #028010



p) (4) Washer, Nylon 0.318"x1" x 0.04" Part #054061



q) (6) Washer, Nylon 0.203" x 0.885" x .062" Part #054080



r) (2) Washer, Nylon 0.281" x 1" x 0.11" Part #054084



s) (1) Mount Clip Driver Side Part #769308

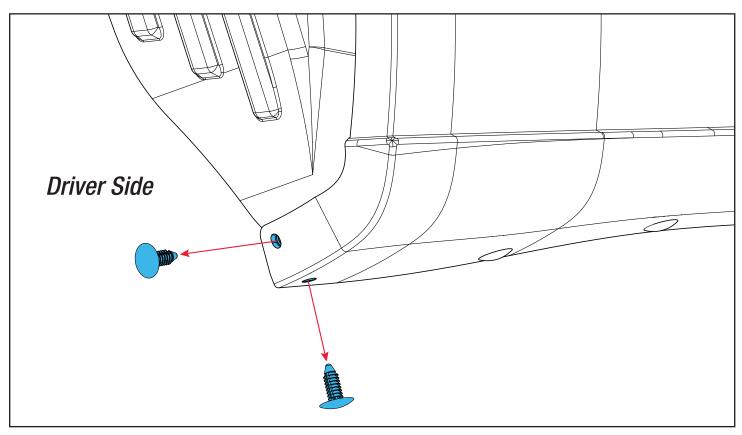


t) (1) Mount Clip Passenger Side Part #769309

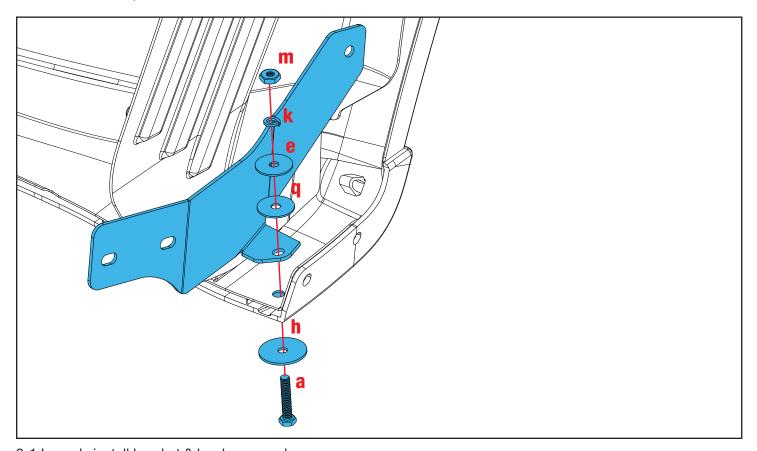


u) (2) Wedge Plate Universal Part #770747



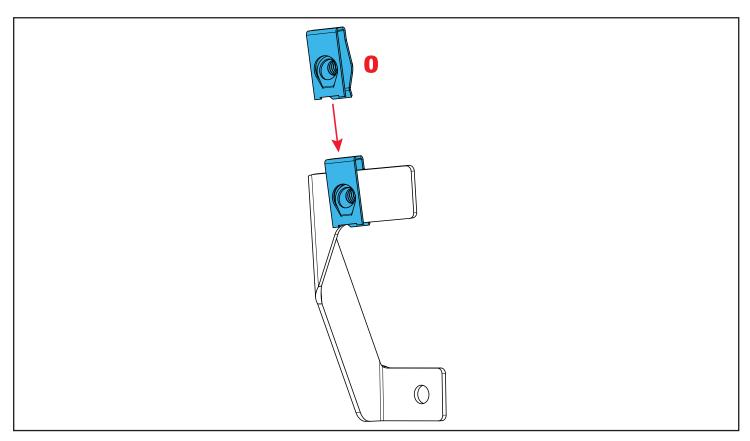


1-1 Remove factory hardware as shown

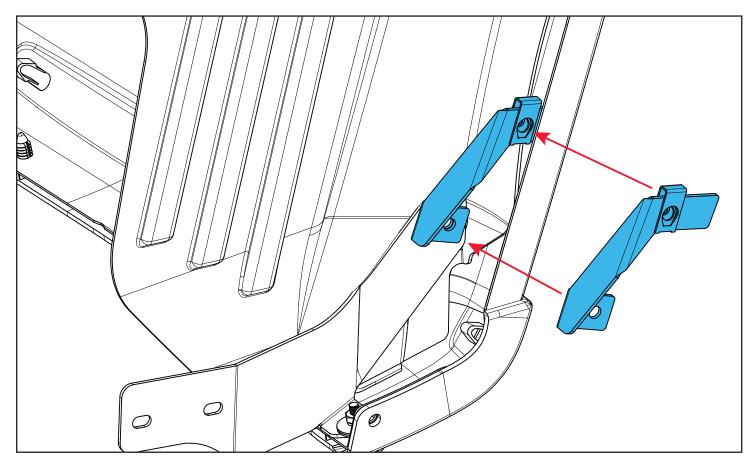


2-1 Loosely install bracket & hardware as shown

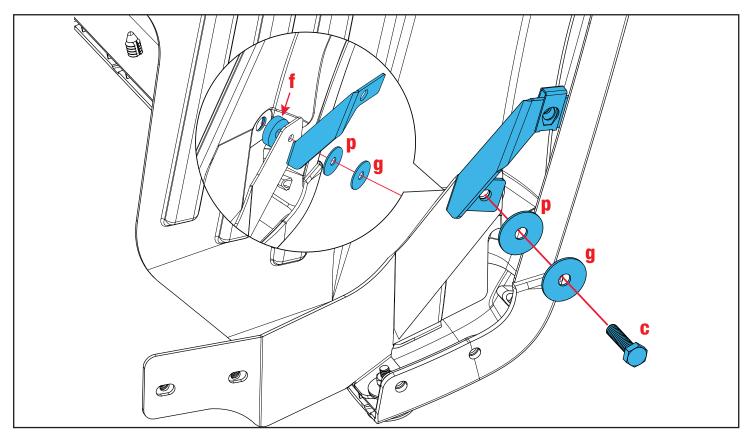




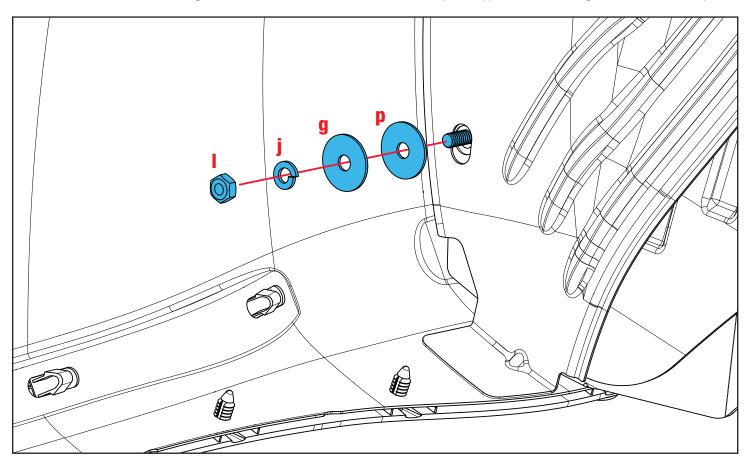
3-1 Install spring nut on bracket as shown



4-1 Ensure the small bracket is aligned so the edge of the top of the bracket is resting snugly against the sheet metal behind the wheel lip. Begin installing the small bracket to large bracket as shown in step 4-2

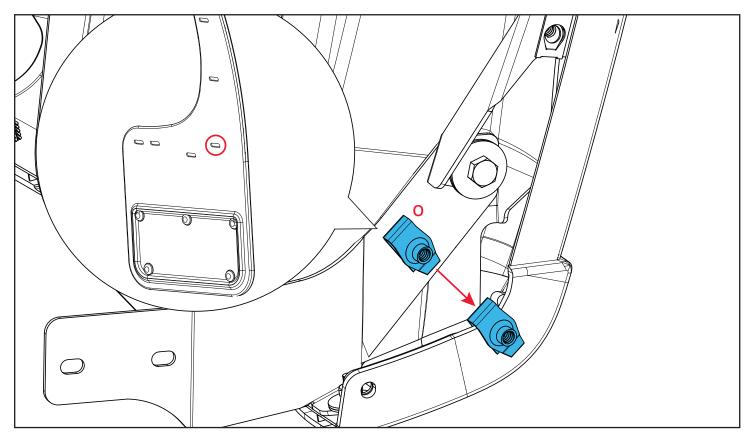


4-2 Install small bracket to large bracket as shown. Be sure to insert spacer (f) before securing the bracket in step 4-3

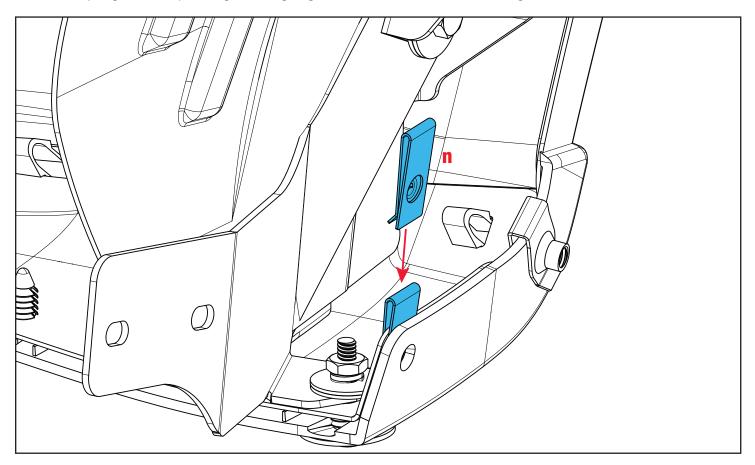


4-3 Secure hardware installed in step 4-2 as shown



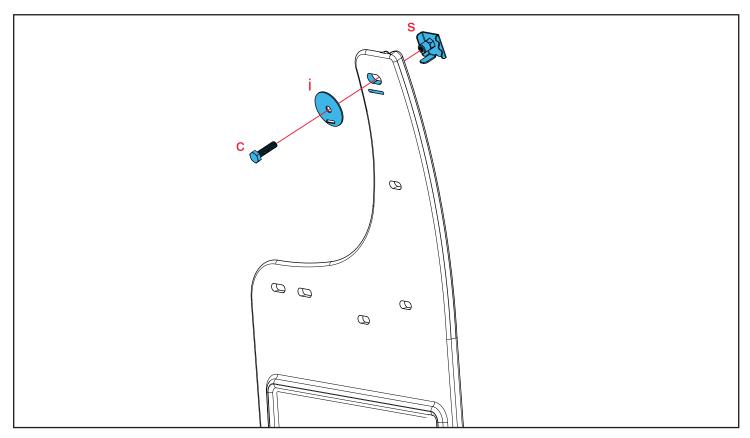


5-1 Install spring nut over plastic guard, aligning it with the hole shown in the diagram

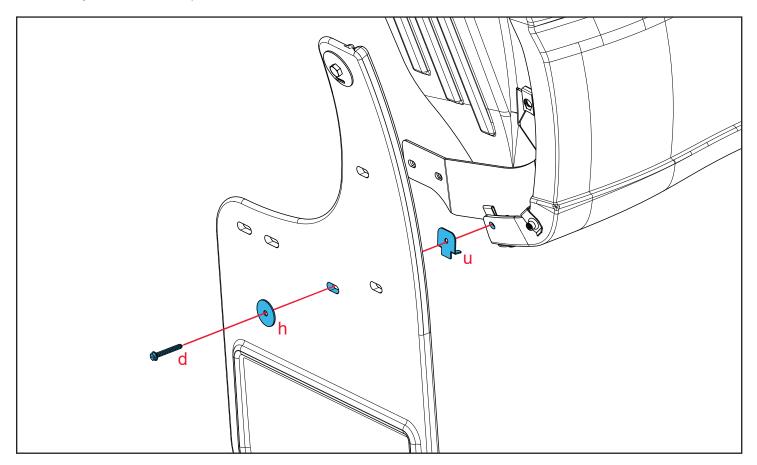


6-1 Install spring nut over factory hole on the sheet metal as shown



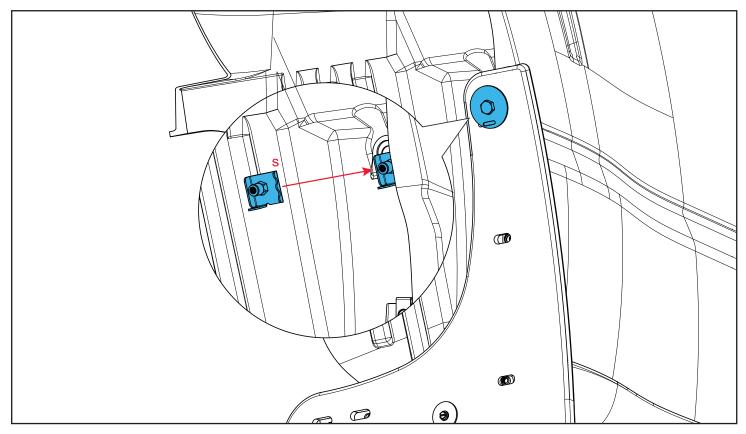


7-1 Loosely install mount clip on rubber as shown

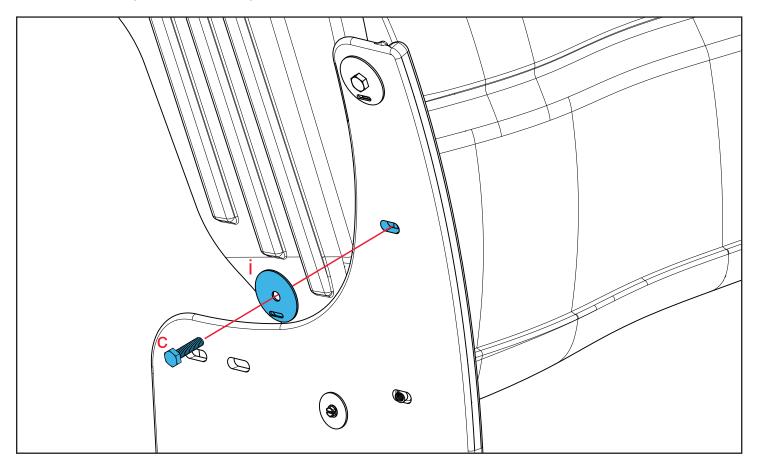


8-1 Loosely install hardware as shown. Ensure wedge plate is between rubber & fender lip



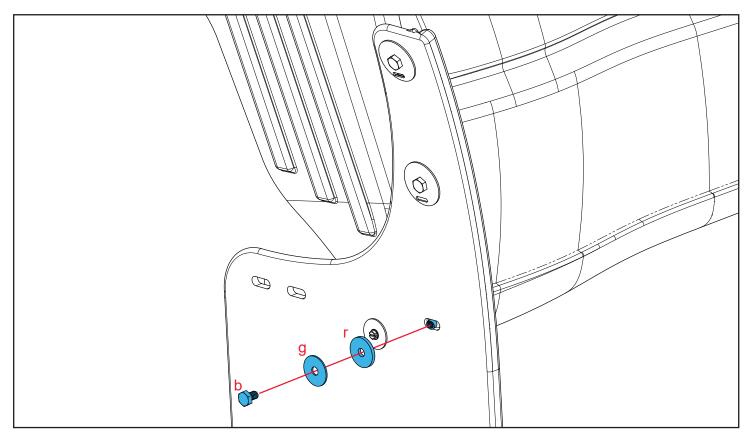


9-1 Slide mount clips behind fender lip as shown

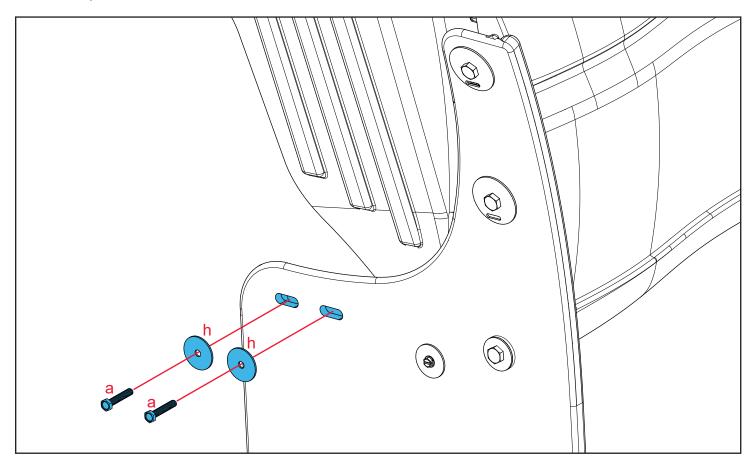


10-1 Loosely install hardware as shown



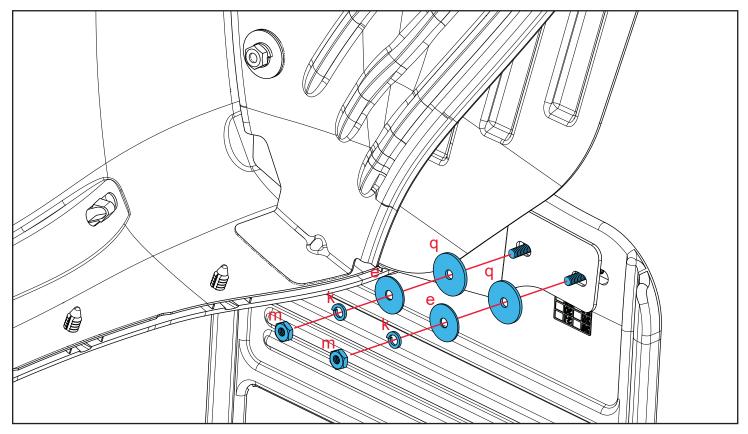


11-1 Loosely install hardware as shown

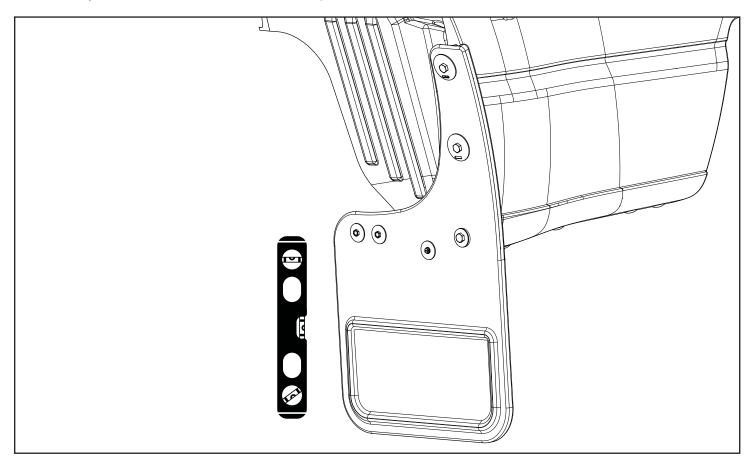


12-1 Loosely install hardware as shown





12-2 Loosely secure the hardware installed in step 12-1



13-1 Use a level & visually determine that the mudflap is straight. Gently tighten all fasteners







Gatorback Mud Flaps by Truck Hardware Ltd.

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