1999-2017, Ford SuperDuty
5/8" Offset, 1223, Rear Mud Flap Set
Mounting Diagram & Instructions
GB756258

IMPORTANT:
The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED

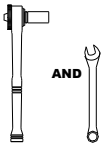


Electric or re-chargeable ½" or 3/8" drill.



3/8" and 5/16" socket driver

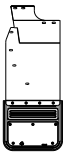
1/8"Drill Bit



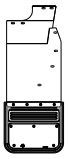
5/16" & 3/8" open end wrench and socket wrench

SCREWS / FASTENERS / WASHERS / FLAPS - PARTS BAG #750444

a) *(1)Flap Assembly, Rear, LH DS*



b) *(1)Flap Assembly, Rear, RH PS*



c) *(8) Screw, TEK ¼" x 1.25"", HWH Part #010011*



d) *(6) Washer, Flat 0.281x1" 18ga.SS Part # 018028*



e) *(2)Washer, Half 0.281x1" 18ga.SS Part #018029*



f) *(12)Washer, Flat, 0.203"x1", 18ga. SS Part #018081*



g) *(4) TEK Screw #10 x 1" HWH Part # 010009*



h) *(8) Washer, Half 0.203"x1", 18ga SS Part #018032*



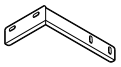
i) *(8) Washer, Lock #10 Part #024001*



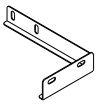
j) *(8) Nut, Hex, SS, #10 #10 Part #025003*



k) *(1) LH bracket Part # 750136*



l) *(1) RH bracket Part # 750137*



m) *(8) machine screws #10-24 x 1 Part #012022*



Before you install your Mud Flap, see the above diagrams and parts list for all necessary parts. Start on the driver's side.

INSTALLATION

For ease of installation, it is suggested that the wheel be removed.

1. Before installation, peel protective plastic covering from stainless steel panel. Start on Driver's side.
2. Bolt the bracket to the stainless steel panel of the mud flap, on holes #7 and #8, with Machines Screws #012022 / Washers #018031 / Lock Washers #024001 / Hex Nuts #025003 (See Diagram). Loosely secure at this point.
3. Install two (2) Machine Screw #012022 / Washers #018031 from holes #2 and #3, with two (2) Half Washers #018032 and two (2) Hex Nuts #025003 through the factory holes #9 & #10. Loosely secure at this point.

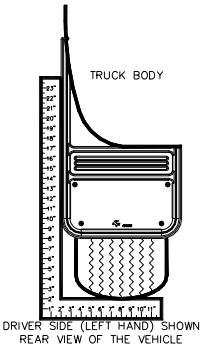
1520 - 33 St N · Lethbridge, AB T1H 5H3 · Canada
Toll free: 1-800-661-8208 · Email: info@truckhardware.ca · www.truckhardware.ca

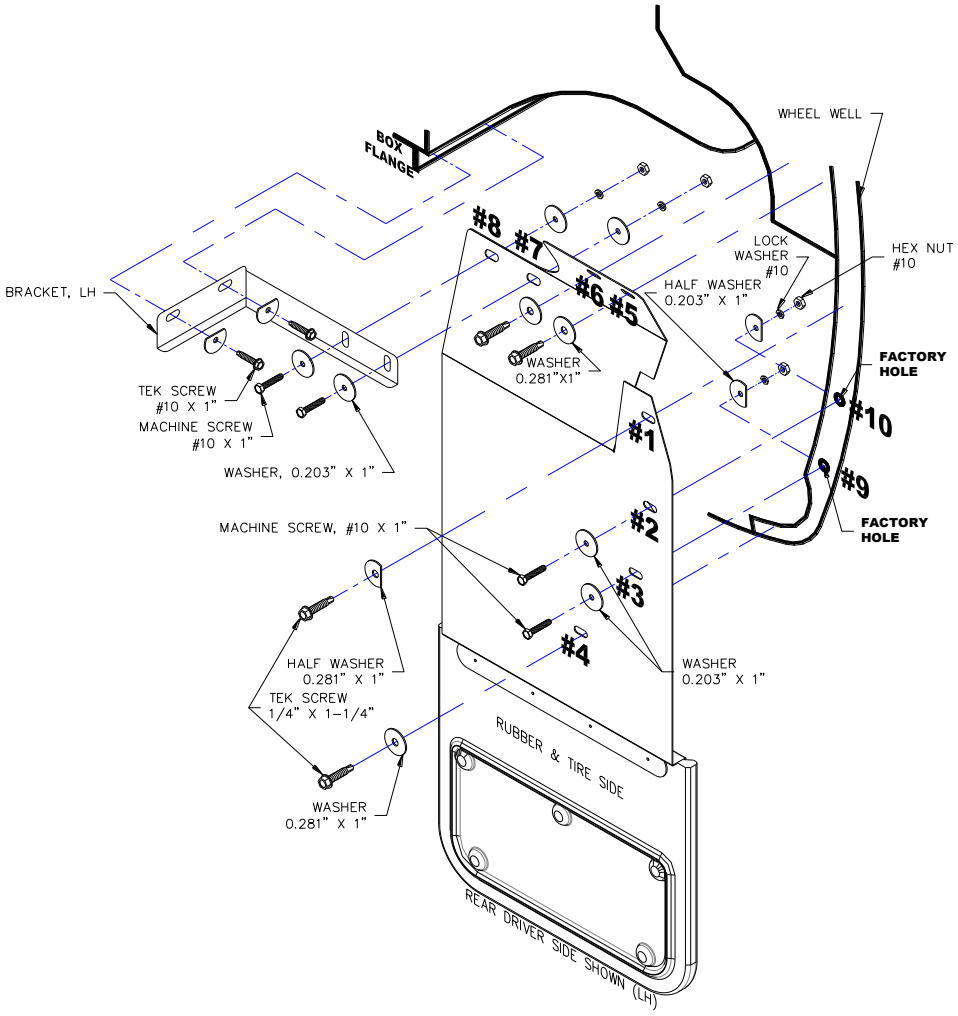
4. Square the flap with the tire and push the flap up against the wheel well.

5. Fasten the flap with four (4) Tek Screws #010011 / Half Washers #018032 / Washers #018031, on holes #1, #4, #5 and #6. Tighten Screws on holes #2 and #3.

6. Clamp the bracket to the box flange, push towards the back until the flap is parallel to the tire.

7. Drill two (2) 1/8" Pilot holes from the center of the slotted holes on the bracket through the box flange and tighten with two (2) #10 Tek Screw #010009 and half washers #018032. Tighten the remaining screw on the bracket.





✓ **Check all fasteners for tightness. Repeat procedure on the passenger side**

MAINTENANCE TIPS

Rubber Care

Maintaining your rubber mud flaps is the same as looking after your tires. Use soap and water to remove road dirt and debris and then clean the rubber with any good rubber weather/wear protector that you would use on your tires. All Mud Flaps are made from new virgin rubber, for long lasting great looks

Stainless Steel Care

Keeping your mud flaps looking great requires proper care to be taken with your stainless steel - the same care that you would take to look after the paint on your truck. High amounts of salt will deteriorate even the finest stainless steel if it is continuously abused. Wash the stainless steel on your mud flaps from time to time to remove any road grime or salt. To shine, use window cleaner to remove any spots or streaks.