



20-C Ram HD Rebel Nylon Mudflap Set, 5/8" Offset, Front

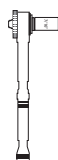
*Will fit 20-C Ram HD w/OE Flares

Mounting Diagram & Instructions GCN313F

IMPORTANT:

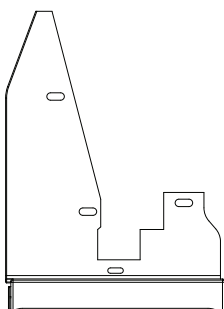
Manufacturer is not responsible for negligent use of vehicle with mudflaps installed, including over-tightening of screws and bolts causing damage to vehicle or mudflaps.

TOOLS REQUIRED:

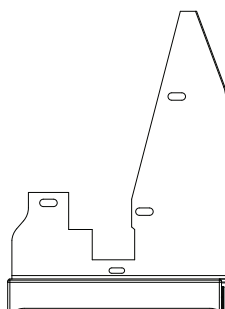


1/4", 5/16", 7/16", 3/8" Socket or
Open Wrench

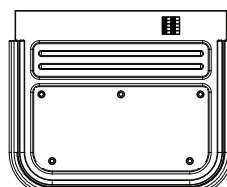
FLAPS:



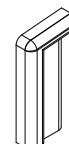
(1) Flap Assembly,
Upper Front, DS, Part#
771454



(1) Flap Assembly,
Upper Front, PS, Part#
771455



(2) Rubber Flap, Universal
12" x 8 3/4"



(2) Nylon Cap
Driver Side



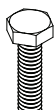
(2) Nylon Cap
Passenger Side

Please Note: There will be a plastic piece in the upper mount channel. Please remove and discard.

PARTS BAG #GCN771458



a) (2) Machine Screw
#10 - 24 x 1", SS, Blk Ox
Part #012050



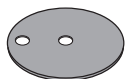
b) (2) Cap Screw
1/4"- 20 x 3/4", SS, Blk Ox.
Part #014070



c) (4) Sheet Metal Screw
1/4" Hex, #8 - 15 x 1.25"
SS, Blk Ox.
Part #016059



d) (4) Washer, Flat, 1"
SS, Blk Ox.
0.281" x 1",
Part #018069



e) (8) Offset Washer
0.203 x 1.5"
SS, Blk Ox.
Part #018080



f) (2) Lock Washer
#10, SS
Part #024001



g) (2) Hex Nut
#10 - 24, SS
Part #025003



h) (2) Serrated Flange Nut
1/4" - 20, SS
Part #025034

ASSEMBLY OF NYLON MUDFLAPS:

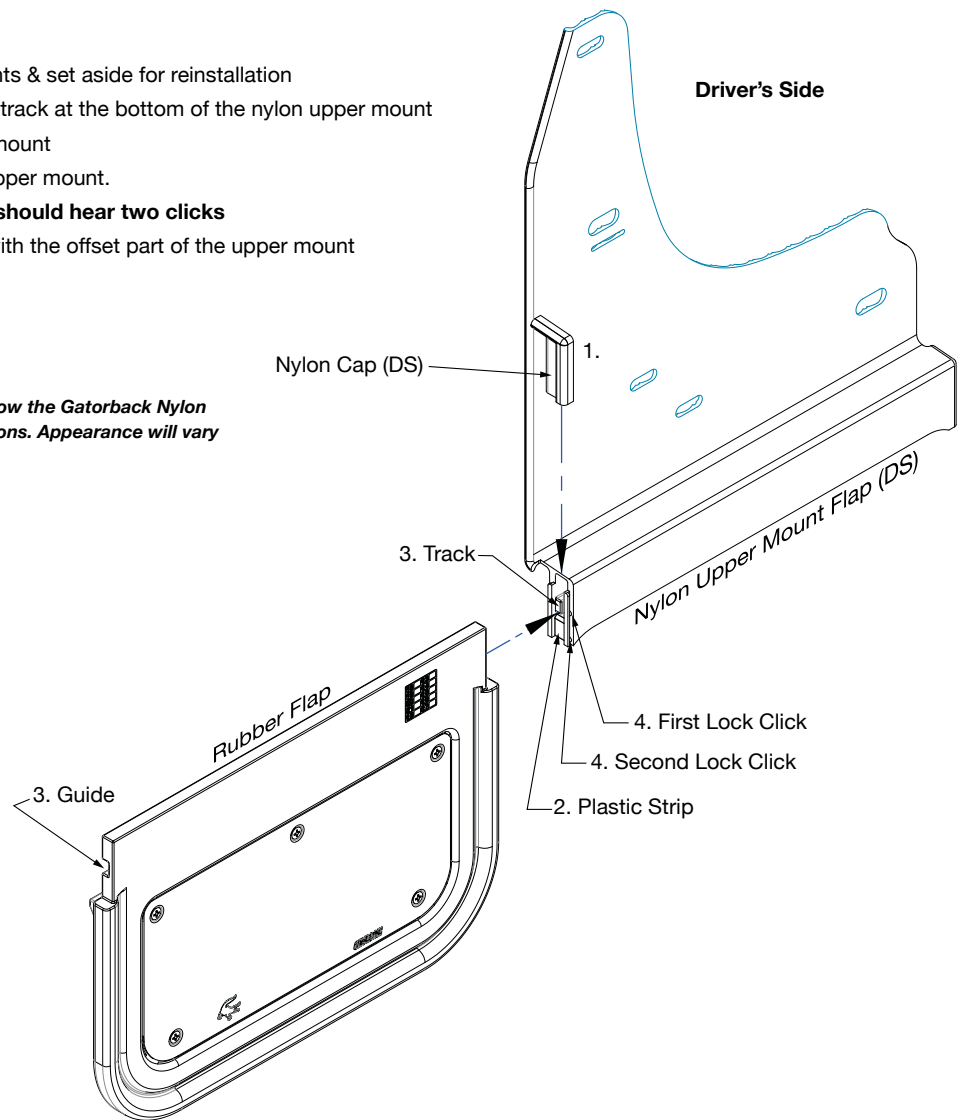
1. Remove locking caps from nylon upper mounts & set aside for reinstallation
2. Remove & discard the plastic strip inside the track at the bottom of the nylon upper mount
3. Slide rubber guide into track of nylon upper mount
4. Reinstall locking cap(s) on bottom of nylon upper mount.

Note: to fully lock this cap into place, you should hear two clicks

When the cap is fully locked, it will be even with the offset part of the upper mount

5. Repeat procedure for second mudflap

**Please note: this is a general representation of how the Gatorback Nylon mudflap with the removable rubber option functions. Appearance will vary based on application.*

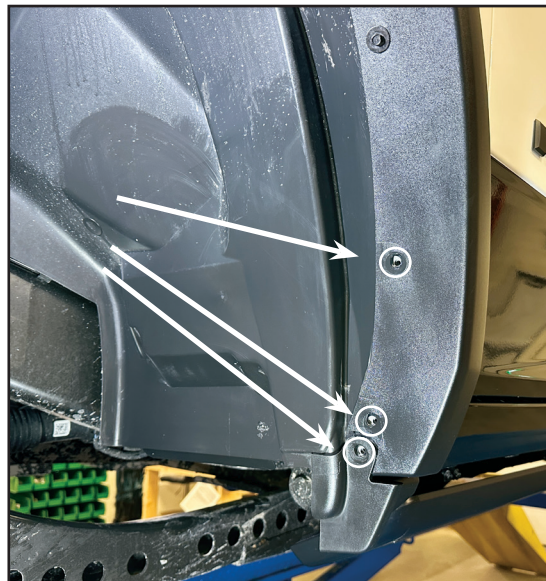


INSTALLATION INSTRUCTIONS (For ease of installation it is suggested that the wheel be removed)

Before you install your mudflap set, see the diagram & parts list to ensure you have all of the necessary parts.

***Please Note: We suggest tightening fasteners by hand to prevent stripping the fasteners.**

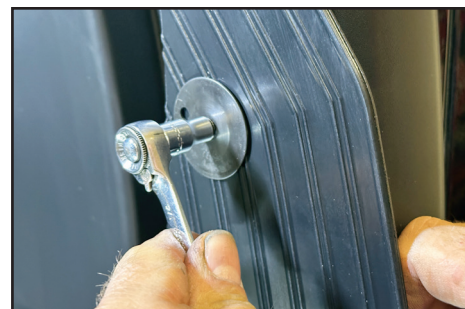
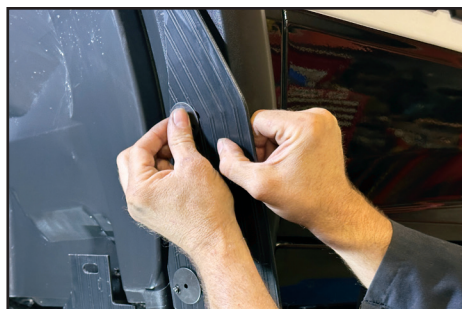
1. Remove 3 factory screws from the front fender as shown



2. Using Sheet Metal Screw (c) and 1.5" washer (e) loosely install into the hole shown here using offset hole of washer.



3. Using Sheet Metal Screw (c) and 1.5" washer (e) loosely install into the top hole using center hole of washer.



4. Remove plastic from the channel of the upper mount. Put the rubber in the channel & ensure the mudflap is level.



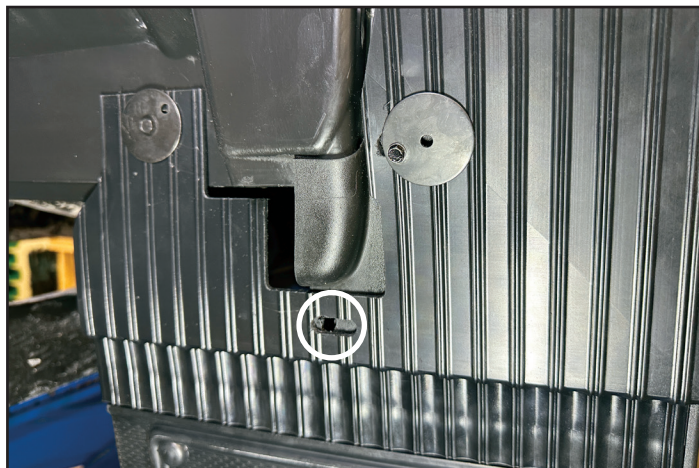
5. Ensure mudflap is lifted as far up as possible, sitting snug on the underside of the cladding protrusion. Hold mudflap tight to the liner & using a 1/4" drill bit, carefully drill a hole into the liner using innermost mudflap hole as a guide.



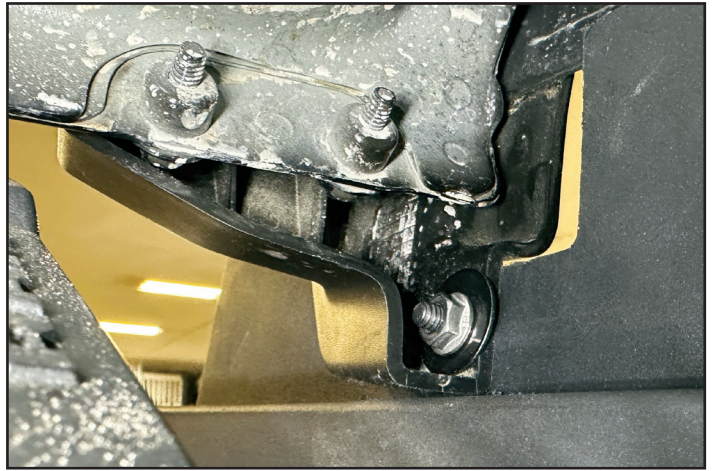
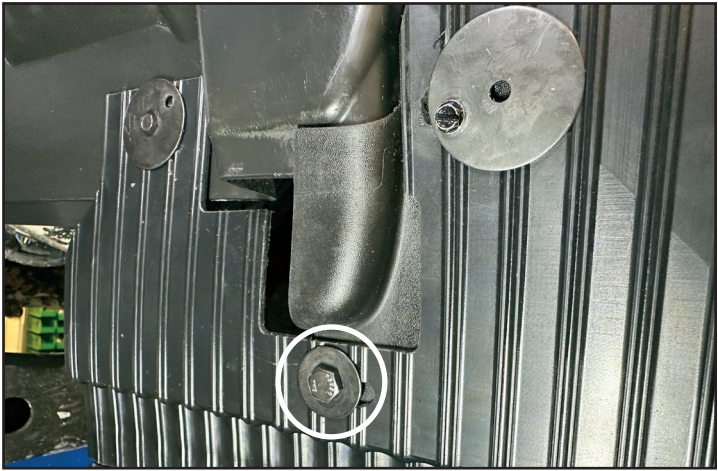
6. Install the Mudflap to the liner using cap screw (a), 1.5" washer (e) and secure using 1.5" washer (e), lock washer (f) and hex nut (g).



7. Now using the middle hole as a guide, use a 5/16" drill bit to drill into the plastic factory molding. You will want to be careful to only drill through the first layer of the plastic.



8. Loosely secure this mounting point using cap screw (b), 1" washer (d) and secure with 1" washer (d) and flange nut (h).



9. Check again that everything is level & hand tighten all fasteners





20-C Ram HD Rebel Nylon Mudflap Set, 5/8" Offset, Rear

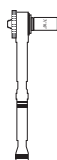
*Will fit 20-C Ram HD w/OE Flares

Mounting Diagram & Instructions GCN313R

IMPORTANT:

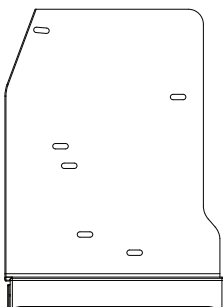
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TOOLS REQUIRED:

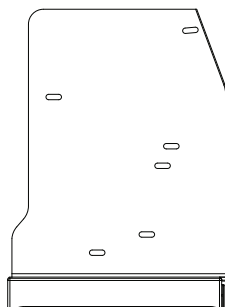


1/4", 5/16", 7/16", 3/8" Socket or
Open Wrench

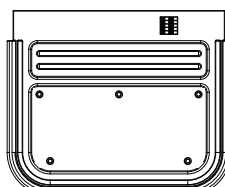
FLAPS:



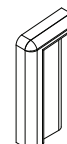
(1) Flap Assembly,
Upper Rear, DS,
Part# GCN771456



(1) Flap Assembly,
Upper Rear, PS,
Part# GCN771457



(2) Rubber Flap, Universal
12" x 8 3/4"



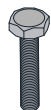
(2) Nylon Cap
Driver Side



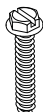
(2) Nylon Cap
Passenger Side

Please Note: There will be a plastic piece in the upper mount channel. Please remove and discard.

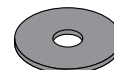
PARTS BAG #GCN771459



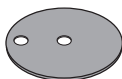
a) (6) Machine Screw
#10 - 24 x 1", SS, Blk Ox
Part #012050



b) (6) Sheet Metal Screw
#8 - 15 x 1.25" SS, Blk Ox.
Part #061059



c) (6) Washer, Flat,
0.203" x 1", SS, Blk Ox.
Part #018070



d) (12) Offset Washer
0.203 x 1.5"
SS, Blk Ox.
Part #018080



e) (6) Lock Washer
#10 - 18, SS
Part #024001



f) (6) Hex Nut
#10 - 24, SS
Part #025003

ASSEMBLY OF NYLON MUDFLAPS:

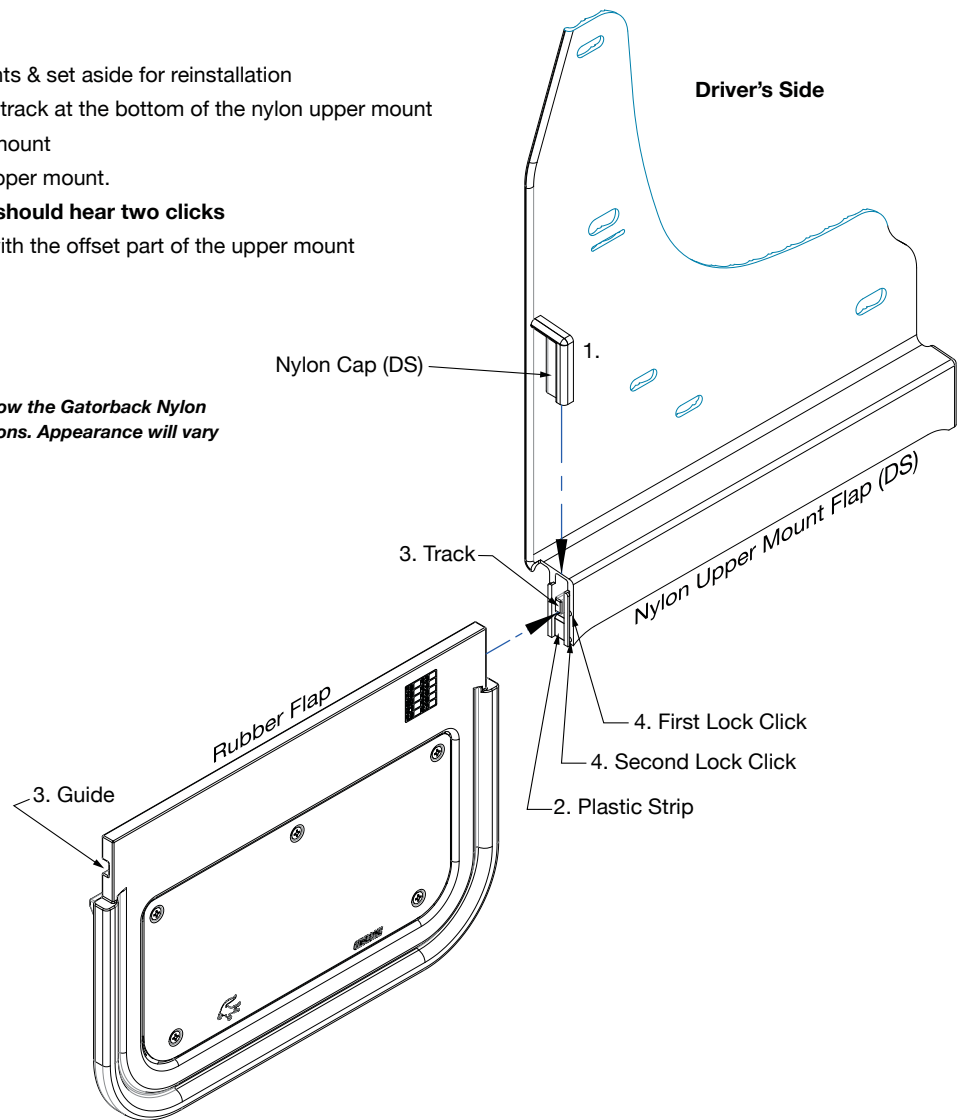
1. Remove locking caps from nylon upper mounts & set aside for reinstallation
2. Remove & discard the plastic strip inside the track at the bottom of the nylon upper mount
3. Slide rubber guide into track of nylon upper mount
4. Reinstall locking cap(s) on bottom of nylon upper mount.

Note: to fully lock this cap into place, you should hear two clicks

When the cap is fully locked, it will be even with the offset part of the upper mount

5. Repeat procedure for second mudflap

**Please note: this is a general representation of how the Gatorback Nylon mudflap with the removable rubber option functions. Appearance will vary based on application.*

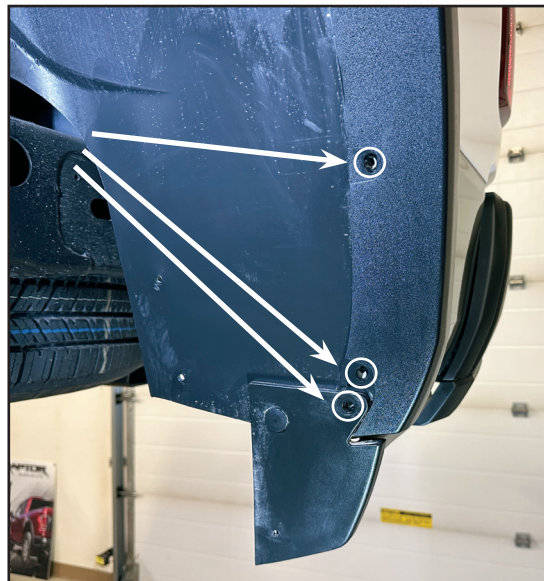


INSTALLATION INSTRUCTIONS (For ease of installation it is suggested that the wheel be removed)

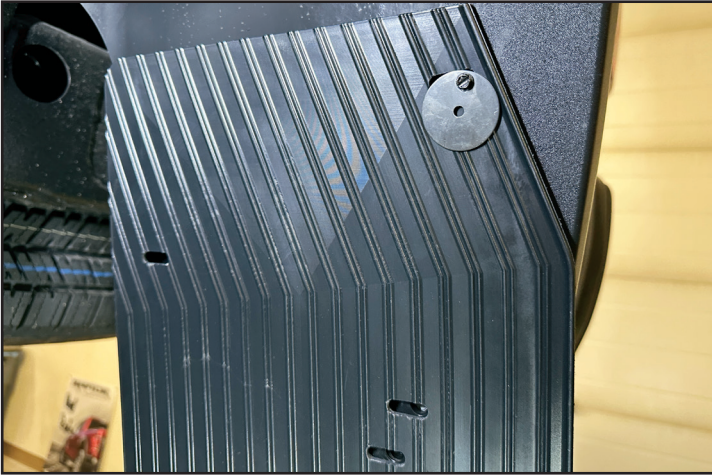
Before you install your mudflap set, see the diagram & parts list to ensure you have all of the necessary parts.

***Please Note: We suggest tightening fasteners by hand to prevent stripping the fasteners.**

1. Remove 3 factory screws from the front fender as shown



2. Start at the top and loosely install the mudflaps using sheet metal screw (b) and 1.5" washer (d) using offset hole of washer.



3. Using Sheet Metal Screw (b) and 1.5" washer (d) loosely install into the 2nd hole from the top using the offset hole of washer.



4. Move to the next hole and loosely install using sheet metal screw (b) and 1" washer (c)



5. Install rubber on lower portion of the flap so that you can ensure that it is level.



6. While holding the mudflap tight to the liner, using the 3 remaining holes as guides, with a 1/4" drill bit, drill holes into the plastic liner.

1.



2.



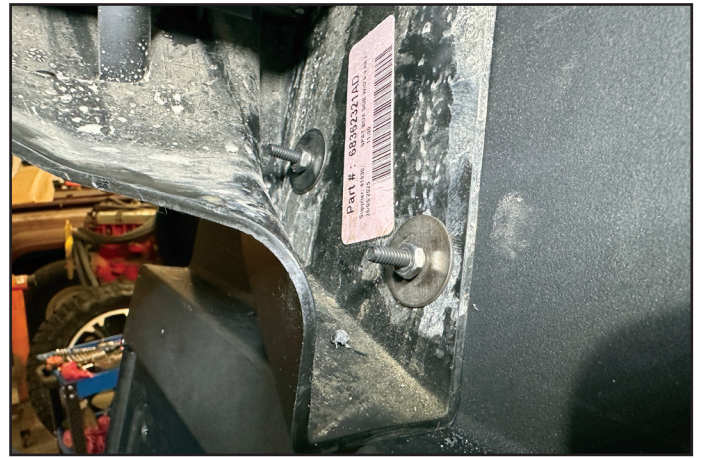
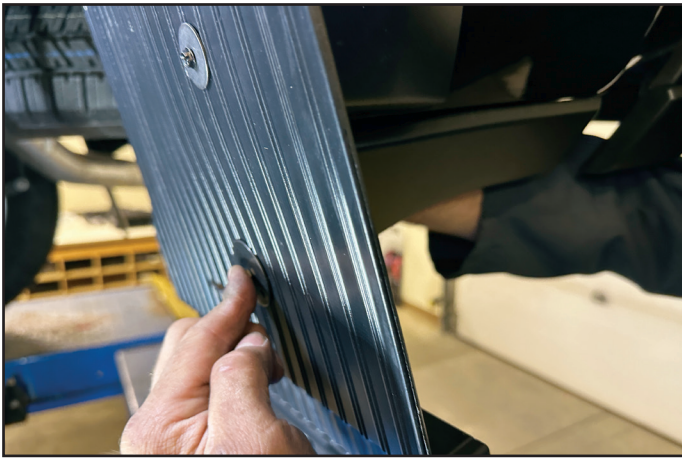
3.



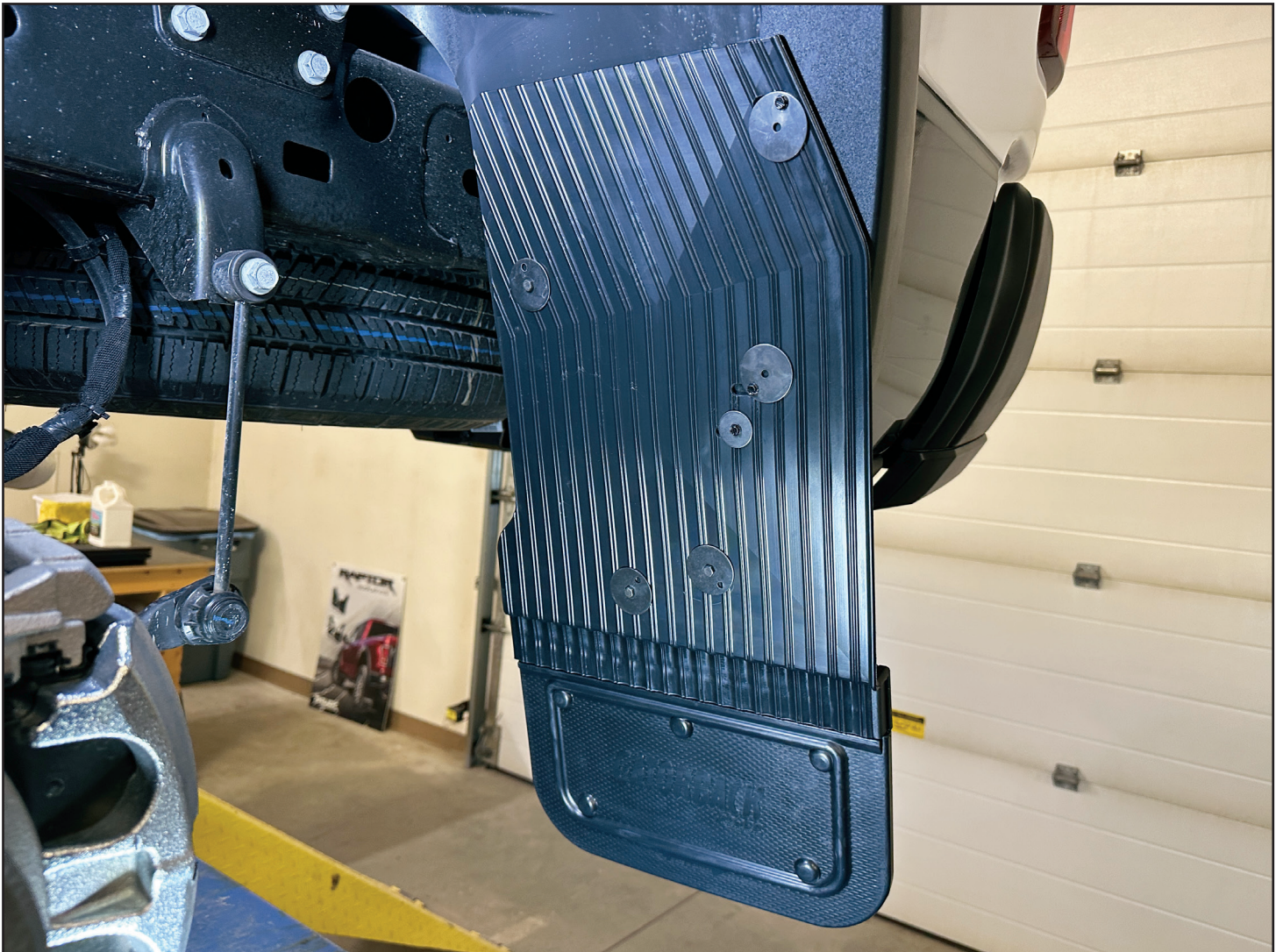
7. Start at the top hole and install the flap to the liner using machine screw (a) and 1.5" washer (d) using the center hole and secure on the other side using 1.5" washer (d) using the center hole, lock washer (e) and hex nut (f).



8. Move to the next hole and install using machine screw (a), 1.5" washer (d) using the center hole, and secure on the back side using 1" washer (c), lock washer (e) and hex nut (f).



9. Finally move to the next hole and install using machine screw (a), 1.5" washer (d), and secure on the back side using 1" washer (c), lock washer (e) and hex nut (f).



10. Ensure mudflap is level and tighten all fasteners.