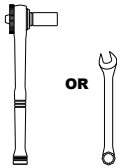


### IMPORTANT:

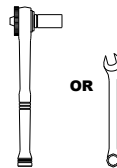
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

### TOOLS REQUIRED-



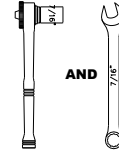
OR

7mm Open Wrench or  
Socket Wrench



OR

1/4" Open Wrench or  
Socket Wrench



AND

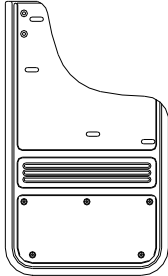
7/16" Open Wrench and  
Socket Wrench



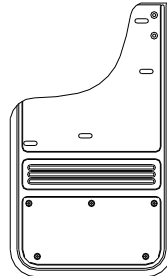
Push Pin  
Removal Tool

### FLAPS & BRACKETS

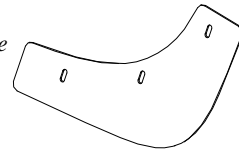
(1) Flap Assembly,  
Front, DS



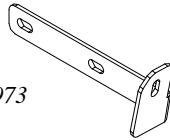
(1) Flap Assembly  
Front, PS



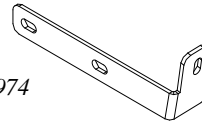
(2) Washer Plate  
Front,  
Part #759979



Brace, DS  
Front  
Part #759973



Brace, PS  
Front  
Part #759974



### PARTS BAG # 770597

a) (2) Cap Screw, SS Blk Ox.  
1/4-20UNC x 3/8"  
Part #014069



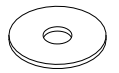
b) (2) Cap Screw, SS Blk Ox.  
1/4-20UNC x 1.5"  
Part #014074



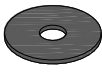
c) (4) Sheet Mtl Screw  
#8-18 x 1.5" SS Blk. Ox.  
Part #016063



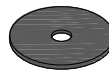
d) (2) Washer, Flat  
0.281" x 1" SS  
Part #018068



e) (4) Washer, Flat  
0.281" x 1" SS Blk Ox.  
Part #018069



f) (4) Washer, Flat  
0.203" x 1" SS Blk Ox.  
Part #018070



g) (2) Washer, Lock  
1/4" Helicoil, SS  
Part #024000



h) (2) Nut, Hex  
1/4-20, SS  
Part # 025000



i) (4) Serrated Flange Nut  
M6 - 1, Plated  
Part # 025025



j) (2) Spring Nut, SS  
1/4"-20UNC, 27/32" Reach  
Part #028011



k) (2) Washer, White Nylon  
0.318" x 1" x 0.04"  
Part #054061

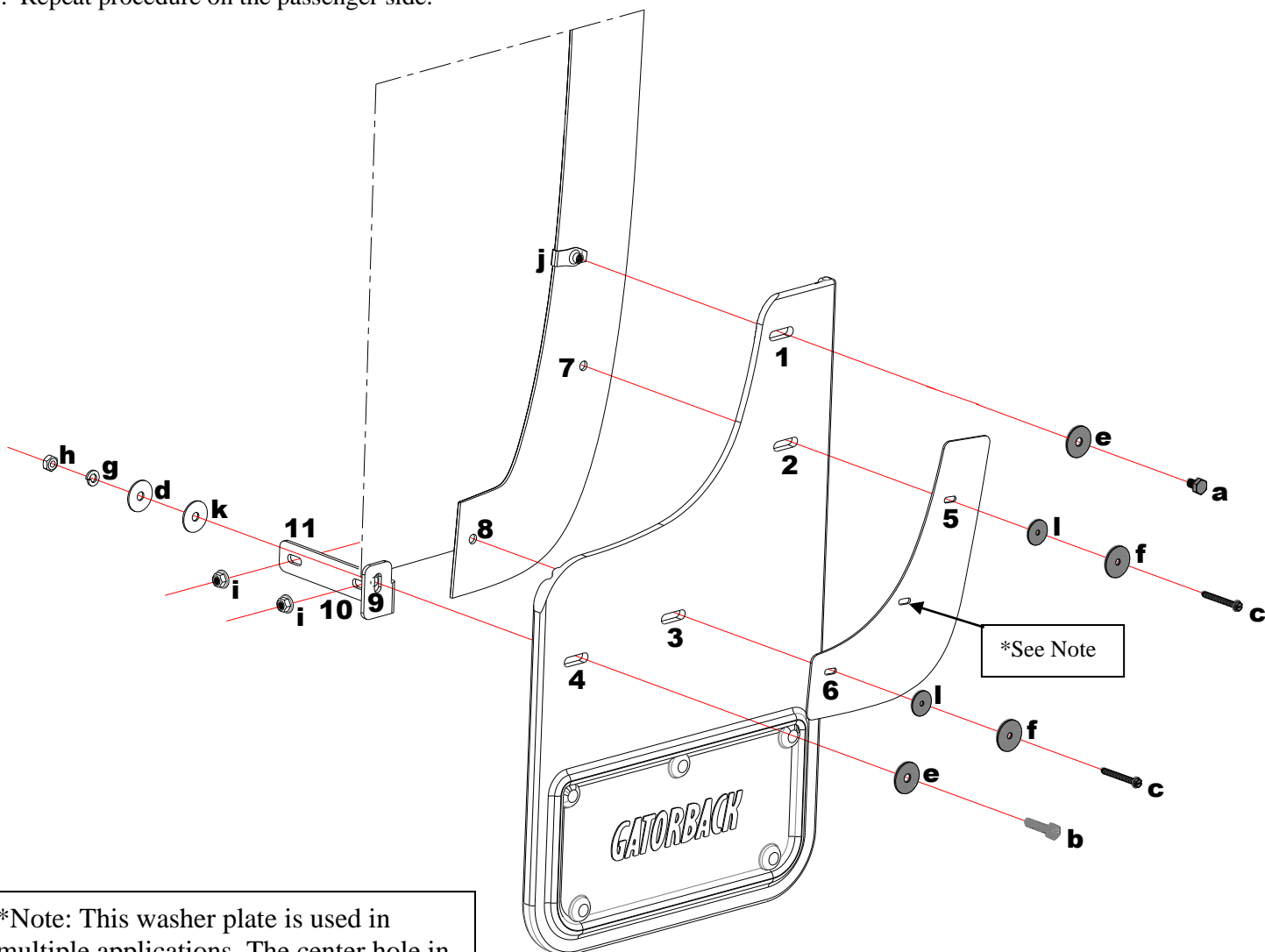


l) (4) Washer, Black Nylon  
0.203" x 0.885" x 0.062"  
Part #054080



## INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
2. Place mud flap holes #2 and #3 over factory screws on holes #7 & #8 and mark flare through mud flap hole #1 to indicate placement of spring nut (j). Remove mud flap.
3. Install spring nut (j) on flare over mark made in step 2.
4. Remove the (2) factory screws from factory holes #7 & #8 on the inside of the fender.
5. Loosely install brace holes #10 and #11 to the existing factory lower fender bolts using serrated flange nuts (i).
6. Loosely secure washer plate hole #5 through mud flap hole #2 to factory hole #7, and mud washer plate hole #6 through mud flap hole #3 to factory hole #8 using sheet metal screw (c), flat washer (f), and nylon washer (l).
7. Loosely secure mud flap hole #1 to spring nut (j) using cap screw (a), and flat washer (e).
8. Loosely install mud flap hole #4 to bracket hole #9 using cap screw (b) and flat washer (e) and secure using a nylon washer (k), flat washer (d), lock washer (g), and hex nut (h).
9. Using a square or other leveling tool, ensure mud flap is level and tighten all fasteners.
10. Repeat procedure on the passenger side.



\*Note: This washer plate is used in multiple applications. The center hole in the washer plate is **not** utilized for installation of the GCR410F Mud Flap



Please check out our YouTube channel and see the “Nylon Raptor” install video for similar instructions





# GATORBACK

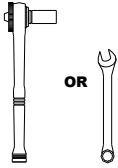
## MUDFLAPS

## 21-C Ford F150 Raptor Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR410R

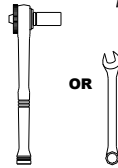
### IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

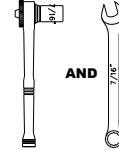
### TOOLS REQUIRED-



7mm Open Wrench or  
Socket Wrench



1/4" Open Wrench or  
Socket Wrench



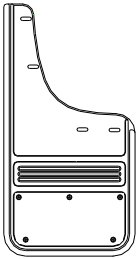
7/16" Open Wrench and  
Socket Wrench



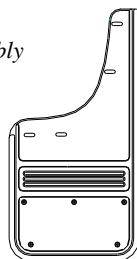
Push Pin  
Removal Tool

### FLAPS & BRACKETS

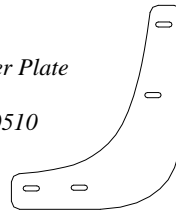
(1) Flap Assembly,  
Rear, DS



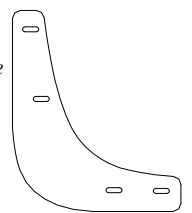
(1) Flap Assembly  
Rear, PS



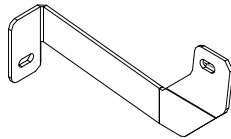
(1) Washer Plate  
Rear, DS  
Part #770510



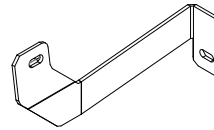
(1) Washer Plate  
Rear, PS  
Part #770511



Brace, DS  
Rear  
Part #759977



Brace, PS  
Rear  
Part #759978



### PARTS BAG # 770598

a) (2) Cap Screw, SS Blk Ox.  
1/4-20UNC x 3/8"  
Part #014069



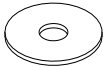
b) (4) Cap Screw, SS Blk Ox.  
1/4-20UNC x 1"  
Part #014073



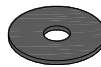
c) (4) Sheet Mtl Screw  
#8-18 x 1.5" SS Blk Ox.  
Part #016063



d) (4) Washer, Flat  
0.281" x 1" SS  
Part #018068



e) (6) Washer, Flat  
0.281" x 1" SS Blk Ox.  
Part #018069



f) (4) Washer, Flat  
0.203" x 1" SS Blk Ox.  
Part #018070



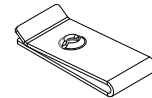
g) (4) Washer, Lock  
1/4" Helicoil, SS  
Part #024000



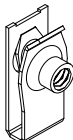
h) (4) Nut, Hex  
1/4-20, SS  
Part # 025000



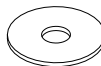
i) (2) Spring Nut, SS  
#8, 9/16" Reach  
Part # 028004



j) (2) Spring Nut, SS  
1/4"-20UNC, 27/32" Reach  
Part #028011

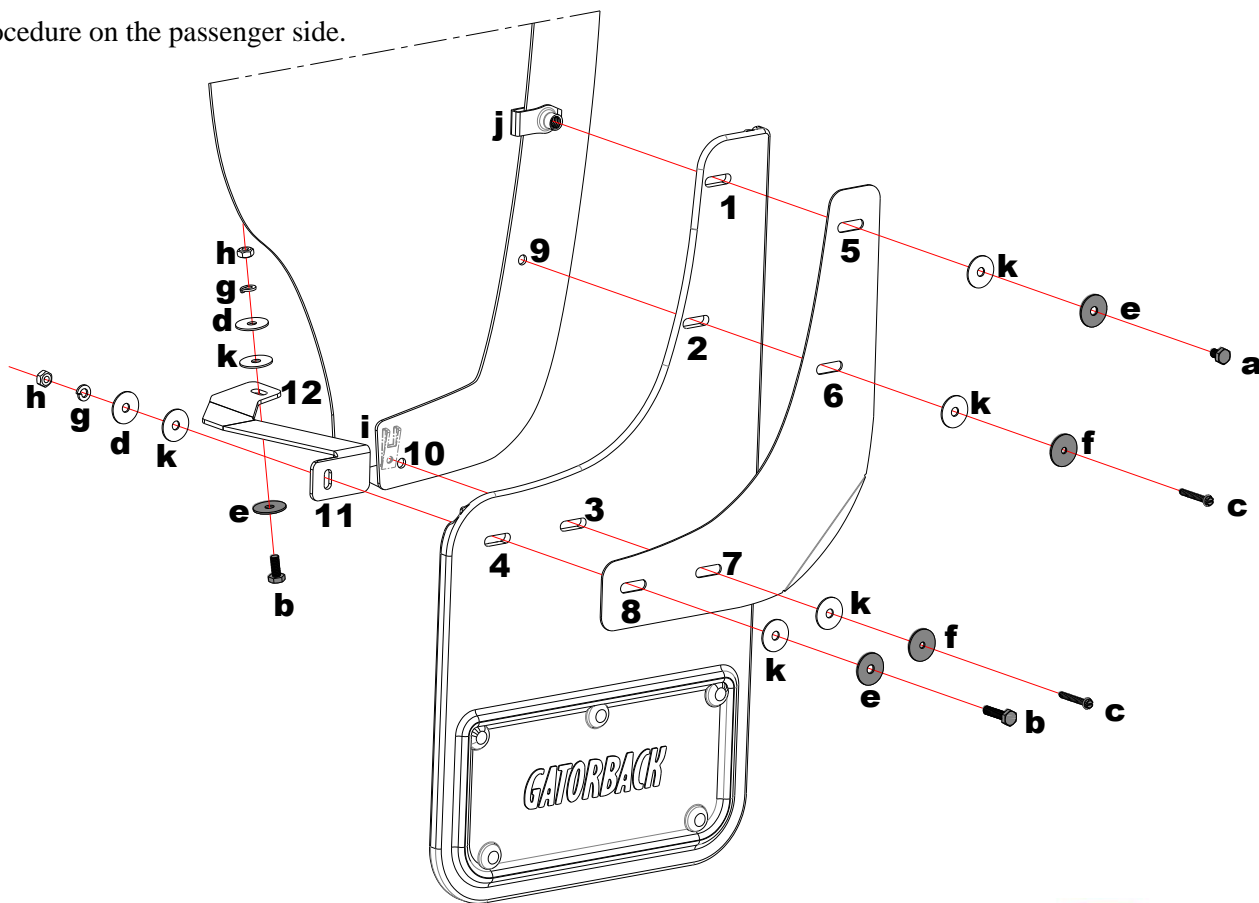


k) (12) Washer, Nylon  
0.318" x 1" x 0.04"  
Part #054061



## INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

3. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
2. Remove the (2) factory screws on factory holes #9 & #10 on the inside of the fender flare. On factory hole #10, also remove the factory plastic nutsert
3. Install spring nut (i) on factory hole #10 on fender where nutsert was removed.
4. Remove the factory push pin closest to the wheel well from the underside of the fender.
5. Loosely install brace hole #12 to the factory hole on the underside of the fender using a cap screw (b), and flat washer (e), and secure using a nylon washer (k), flat washer (d), lock washer (g) and hex nut (h).
6. Loosely secure washer plate hole #7 through mud flap hole #3 to spring nut (i) on factory hole #10 using sheet metal screw (c), flat washer (f), and nylon washer (k).
7. Mark the fender through mud flap hole #1.
8. Install spring nut (j) over mark on fender made in step 7.
9. Loosely secure washer plate hole #6 through mud flap hole #2 to factory hole #9 using sheet metal screw (c), flat washer (f), and nylon washer (k).
10. Loosely install backing plate hole #5 through mud flap hole #1 to spring nut (j) using cap screw (a), flat washer (e), and nylon washer (k).
11. Install washer plate hole #8 through mud flap hole #4 to bracket hole #11 using cap screw (b), flat washer (e), and nylon washer (k), and secure using a nylon washer (k), flat washer (d), lock washer (g) and hex nut (h).
12. Using a square or other leveling tool, ensure mud flap is level and tighten all fasteners.
13. Repeat procedure on the passenger side.



Please check out our YouTube channel and see the “Nylon Raptor” install video for similar instructions.

