

2015, GM Canyon SLE/ Colorado Z71 (Without Factory Flare) Mud Flap Set, 12", 5/8" Offset, Front Mounting Diagram & Instructions Powder Coated Black Kit# 759598

#### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

# **NO-DRILL SYSTEM**

### **TOOLS REQUIRED-**



Electric or Chargeable ½" or 3/8" Drill



1/4 " Drill Bit



7/16 & 5/16 & 3/8" Open End Wrench & Socket Wrench



T15 Screw Driver

#### SCREWS / FASTENERS / WASHERS / FLAPS - PARTS BAG # 759596

a) (1)Flap Assembly, Front, DS Part #759600



b) (1)Flap Assembly Front, PS Part #759601



c) (1) Mount Clip Front, DS Part #750582 (Pre-installed)



d) (1) Mount Clip Front, PS Part #750584 (Pre-installed)



e) (2) Screw, Machine #10 x 1", SS Part #012022



f) (4) Washer, Flat 0.203" x 1", SS Part #018031



g) (2) Washer, Lock #10, Helicoil, SS Part #024001



h) (2) Hex Nut #10, SS Part #025003



i) (2) Cap Screw 1/4 -20 x 1", SS Part #014007 (Pre-installed)



j) (2) Washer, Flat 0.281" x 1", SS Part #018028 (Pre-installed)



k) (6) Screw w/Logo M4.2 x 1 '', SS Part #016041

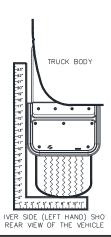


l) (6) Washer, Flat 0.188'' x 0.781'', SS Part #018018



## INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Precision Mud Flap, see the diagram and parts list for all necessary parts. Cut the protective plastic and peel away from the stainless steel. Start on the driver's side.
- 2. Remove (3) factory screws #6, #7 & #8 from the wheel well as shown in the Diagram and reinstall the (3) factory screws on bracket slots #2, #3 & #4, through the factory holes #6 to #8. Ensure the pre-installed mud flap clip (on hole #1) is behind the factory wheel well.

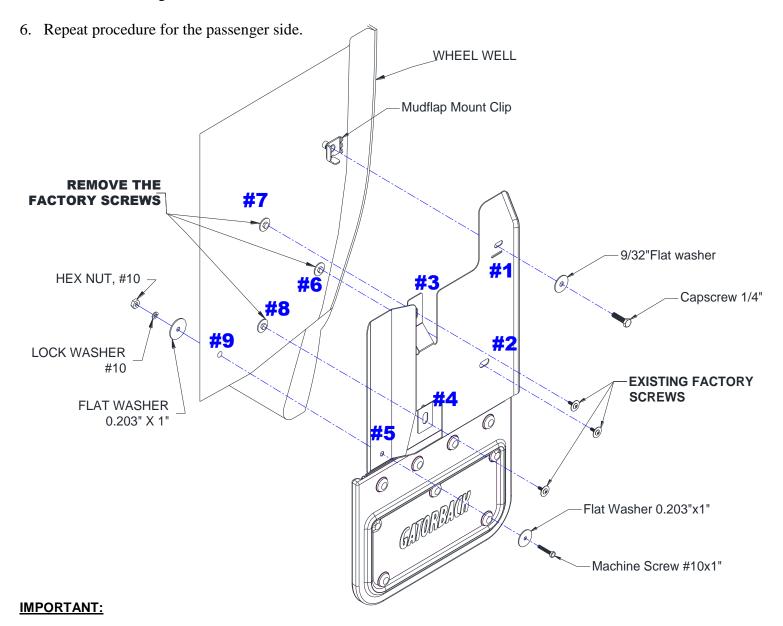






- 3. Square the flap with the tire while putting pressure against the wheel well, then tighten the (3) factory screws.
- 4. Now secure the flap to the wheel by sliding the pre-installed mud flap mount clip (on hole #1) to the wheel well until the clip's teeth are gripped behind the wheel well then tighten the screw.
- 5. Drill ¼" hole (1), from hole #5 through the factory plastic liner and secure that hole with (1) #10 machine screw #012022, (2) 0.203" flat washers #018031, (1) #10 lock washer #024001 and one (1) #10 hex nut #025003.

<u>Caution:</u> Insure that you have access from behind the factory plastic liner to install and tighten the washers and nuts before drilling.



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