

2015-C, Ford F-150

Front Mount Bracket with Mud Flap Mounting Diagram & Instructions GCR47F

IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED:



7/16" open wrench and socket wrench



10mm open wrench and socket wrench



5/16" open wrench or socket wrench



Slotted Screw Driver



7/32" or 5.5mm open or socket wrench (truck w/o flare only)

BRACKETS AND FLAPS

(1) Brace Front, DS Part # 766222



(1) Brace Front, PS Part # 766223



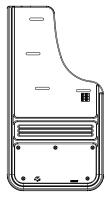
(2) Strip Washer Front, Part # 759846



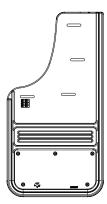
(2)Mount Bracket, Front Part #766224



(1) Flap Assembly Driver's Side Part #766227



(1) Flap Assembly Passenger Side Part #766228



PARTS BAG #766226

a) (2) Capscrew, SS '4" – 20UNC x 1" Part #014007



b) (8) Screw, Sheet Metal SS, #12 x 1" HWH Part # 010046



c) (8) Nut, Expansion Nylon, Natural #12 Part # 054059



d) (4) Washer, Flat Aluminum, 0.281" x 1" Part #018052



e) (8) Washer, Flat SS, 0.281" x 1" Part # 018028



f) (6) Washer, Nylon 1" OD x 0.318" ID Part # 054061



g) (2) Nut, Hex SS, 1-4"x 20UNC Part #025000



h) (4) Nut, Serrated Flange Plated, M6-1 Part # 025025



i) (2) Washer, Lock SS, ¼" Helicoil Spring Part # 024000



j) (1)Wrench Open, Finger Part #766225





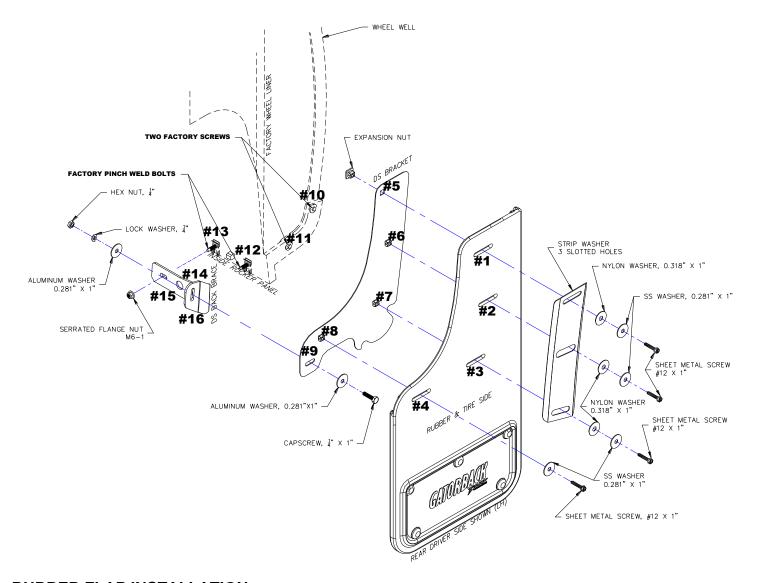


INSTALLATION OF BRACKET ON TRUCK WITHOUT FLARES ONLY:

For ease of installation, it is suggested that the wheel be removed.

Please note: It is <u>STRONGLY</u> suggested that your vehicle be supported on a lift or appropriate jack stand on the frame. The vehicle's jack should <u>NOT</u> be used for this installation. If one wheel is off the ground, the opposite wheel should be chocked.

- 1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Fasten the back brace holes #14 & #15 to the two factory pinch weld bolts #12 & #13 with two M6 serrated flange nuts (see Diagram). Loosely secure at this point
- 3. Install all four expansion nuts from the back of the mount bracket on holes #5 to #8. Make sure all nuts are seated properly.
- 4. Loosen the two factory screws on the wheel well #10 & #11 just enough to allow the outside edge of the bracket to slide in between the plastic fender liner and the metal edge of the fender (see Diagram). Make sure the outside edge of the bracket is seated against the metal fender wall. Now tighten the two factory screws #10 & #11.
- 5. From the other end of the bracket, hole #9 is bolted to the back brace hole #16 with a capscrew, two aluminum washers, a lock washer, and a hex nut (see Diagram). Now tighten the two M6 hex nuts on back brace holes #14 & #15.
- 6. Repeat for passenger side.



RUBBER FLAP INSTALLATION:

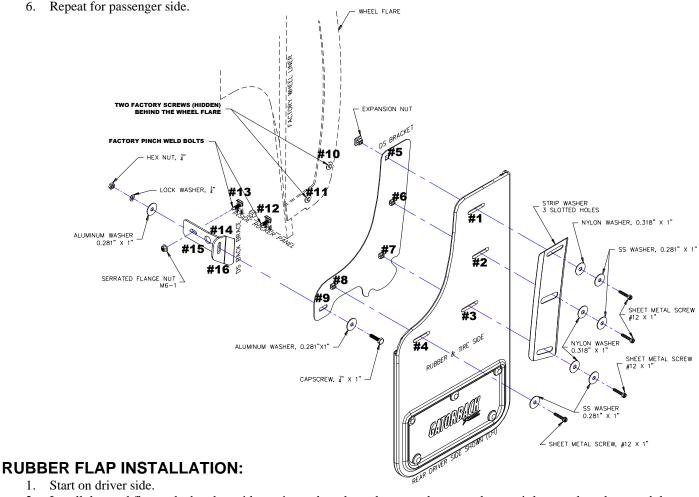
- 1. Start on driver side.
- 2. Install the mud flap to the bracket with a strip washer, three sheet metal screws, three stainless steel washers, and three nylon washers on holes #1 to #3, and a sheet metal screw and stainless steel washer on hole #4. Loosely secure at this point.
- 3. Square the flap with the tire while putting pressure against the wheel well and tighten all four sheet metal screws on the flap.
- 4. Repeat on passenger side.

INSTALLATION OF BRACKET ON TRUCK WITH FLARES ONLY:

For ease of installation, it is suggested that the wheel be removed.

Please note: It is <u>STRONGLY</u> suggested that your vehicle be supported on a lift or appropriate jack stand on the frame. The vehicle's jack should <u>NOT</u> be used for this installation. If one wheel is off the ground, the opposite wheel should be chocked.

- 1. Before you install your Mud Flap Bracket set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Fasten the back brace holes #14 & #15 to the two factory pinch weld bolts #12 & #13 with two M6 serrated flange nuts (see Diagram). Loosely secure at this point
- 3. Install all four expansion nuts from the back of the mount bracket on holes #5 to #8. Make sure all nuts are seated properly.
- 4. Use the supplied tool to loosen the two factory screws #10 & #11 behind the wheel flare just enough to allow the outside edge of the bracket to slide in between the plastic fender liner and the metal edge of the fender (see Diagram). Make sure the outside edge of the bracket is seated against the metal fender wall. Now tighten the two factory screws #10 & #11.
- 5. From the other end of the bracket, hole #9 is bolted to the back brace hole #16 with a capscrew, two aluminum washers, a lock washer, and a hex nut (see Diagram). Now tighten the two M6 hex nuts on back brace holes #14 & #15.



- 2. Install the mud flap to the bracket with a strip washer, three sheet metal screws, three stainless steel washers, and three nylon washers on holes #1 to #3, and a sheet metal screw and stainless steel washer on hole #4. Loosely secure at this point.
- 3. Square the flap with the tire while putting pressure against the wheel well and tighten all four sheet metal screws on the flap.
- 4. Repeat on passenger side.

** **NOTICE** **

These instructions and enclosed parts have been provided in response to the Ford 2015 F150 SVE Bulletin Q-222. Any deviation of the installation and /or hardware may result in premature corrosion. The manufacturer and/or Dealer Distributor are not responsible for negligent use or installation.