



**15-19, GM Denali/Tahoe
15-19, Cadillac Escalade
Mud Flap Set, 12", Straight, Front
Mounting Diagram & Instructions
Powder Coated Black Kit# 759608**

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-

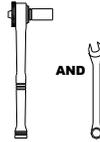
NO-DRILL SYSTEM



Electric or Chargeable
1/2" or 3/8" Drill



1/4 " Drill Bit



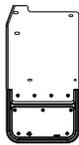
7/16 & 5/16 & 3/8" Open End
Wrench & Socket Wrench



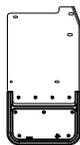
T15 Screw Driver

FLAPS -

(1) Flap Assembly,
Front, DS
Part #759176



(1) Flap Assembly
Front, PS
Part #759177



(1) Bracket Assembly
Front, DS
Part #759184



(1) Bracket Assembly
Front, PS
Part #759185



PARTS BAG # 759175

a) (2) Screw, Machine
#10 x 1", SS
Part #012022



b) (8) Washer, Flat
0.203" x 1", SS
Part #018031



c) (2) Washer, Lock
#10, Helicoil, SS
Part #024001



d) (4) Washer, Flat
0.203" x 0.781", SS
Part #018018



e) (4) Cap Screw
1/4 -20 x 5/8", SS
Part #014006



f) (4) Washer, Flat
0.281" x 1", SS
Part #018028



g) (2) Hex Nut
#10, SS
Part #025003

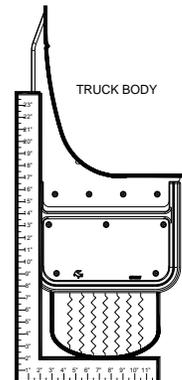


h) (8) Bolt, Hex, SS
M4.2 x 1"
Part #016041



INSTALLATION (For ease of installation it is suggested that the wheel be removed)

1. Before you install your Precision Mud Flap, see the diagram and parts list for all necessary parts. Cut the protective plastic and peel away from the stainless steel. Start on the driver's side.
2. Remove four (4) factory screws #6, #7, #8 & #9 from the wheel well as shown in the Diagram. Install bolts (016031) and washer (018018) on bracket slots #10 & #13, through the factory holes #6 & #7. Align the bracket with the wheel well edge, and secure the screws.



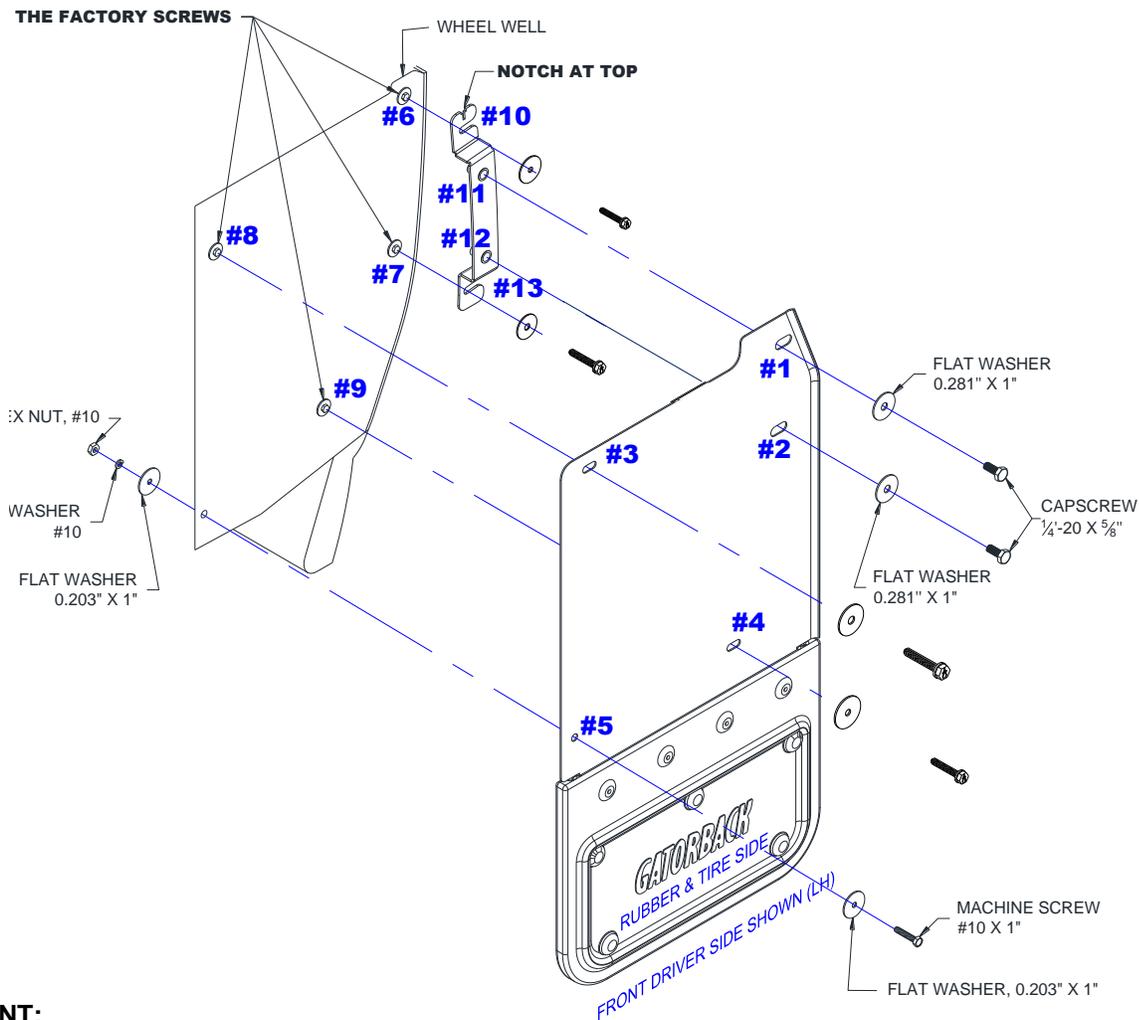
DRIVER SIDE (LEFT HAND) SHOWN
REAR VIEW OF THE VEHICLE



3. Install two (2) cap screw #014006 and two (2) flat washer #018028 on stainless steel panel holes #1 & #2, through bracket holes #11 & #12. Loosely secure at this point.
4. Install 2 bolts (016041) and two washers (018031) on stainless steel panel holes #3 & #4, through the factory holes #8 & #9. Loosely secure at this point.
5. Square the flap with the tire, while putting pressure against the wheel well, then tighten the two (2) factory screws on holes #3 & #4 and two (2) cap screws on holes #1 & #2.
6. Drill ¼” hole (1), from hole #5 through the factory plastic liner and secure that hole with one (1) machine screw #012022, two (2) flat washers #018031, one (1) lock washer #024001 and one (1) hex nut #025003.

Caution: Insure that you have access from behind the factory plastic liner to install and tighten the washers and nuts before drilling.

7. Repeat procedure for the passenger side.



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