



**2020, GM HD CREW CAB, LONG BOX, DUALY**  
**PART #760085**

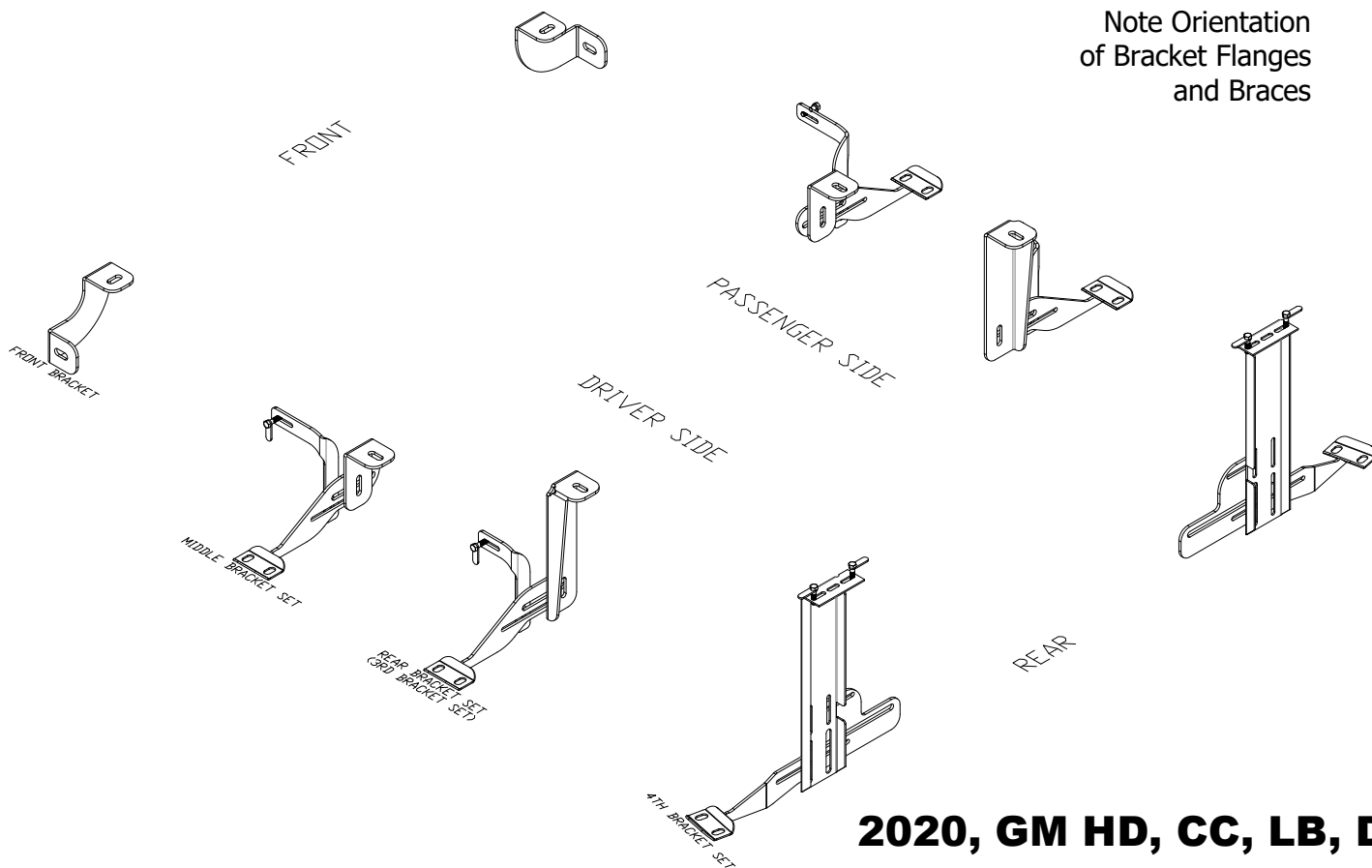
**KIT CONTAINS:**

Qty	Part #	Description
1	761010	Front Driver Side Bracket
1	761011	Front Passenger Side Bracket
1	Assembled	Middle Driver Side Bracket Set
1	Assembled	Middle Passenger Side Bracket Set
1	Assembled	Rear Driver Side Bracket Set
1	Assembled	Rear Passenger Side Bracket Set
1	Assembled	4 <sup>th</sup> Driver Side Bracket Set
1	Assembled	4 <sup>th</sup> Passenger Side Bracket Set
20	080407	Bulb Seal

**PARTS BAG #760561 CONTAINS:**

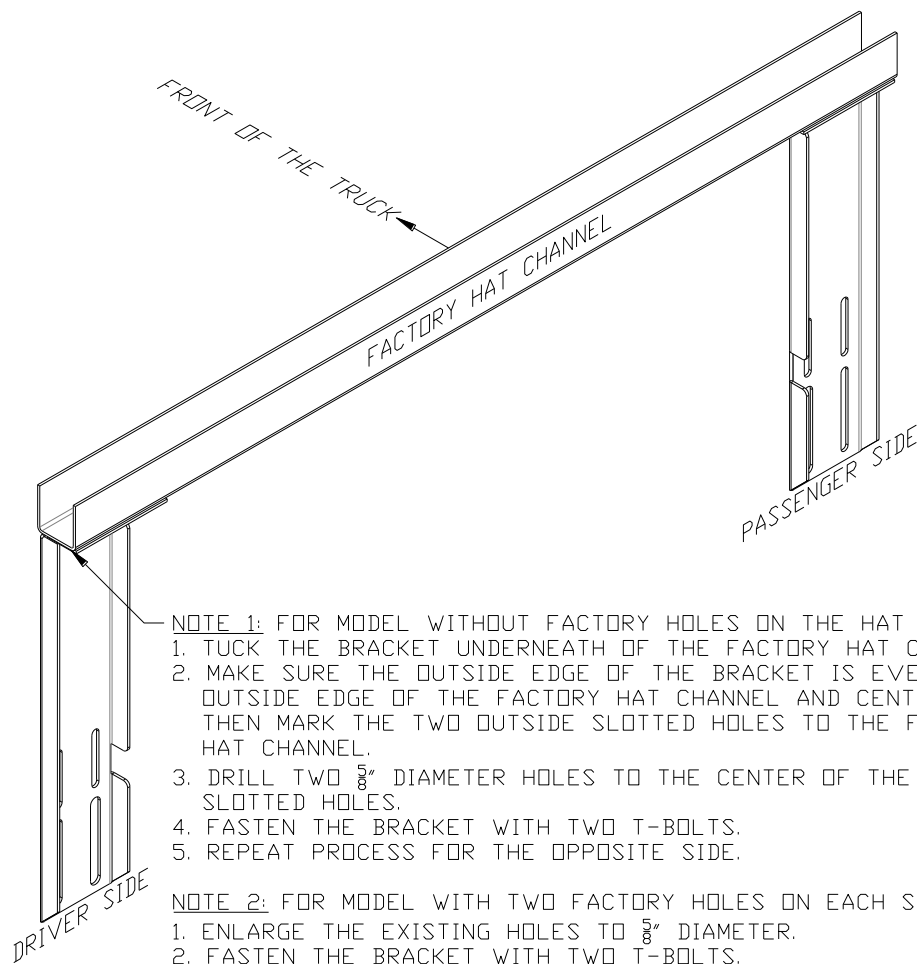
Qty	Part #	Description
12	014012	3/8"-16UNC x 1-1/2" Pltd Capscrew
2	014021	5/8"-11NC x 2" SS Capscrew
20	018046	3/8" Pltd Fat Washer
2	018045	5/8" Pltd Flat Washer
20	024006	3/8" Helicoil Pltd Lock Washer
2	024003	5/8" Helicoil SS Lock Washer
8	025015	Hex Nut, Plated, 3/8"-16UNC
8	762236	T-Bolt Welded Assembly, Universal

Note Orientation  
of Bracket Flanges  
and Braces



**2020, GM HD, CC, LB, DRW**  
**ADJUSTABLE MOUNTS**

- Step 1** Start on the driver's side.
- Step 2** Remove front cab mount bolt and install the front bracket loosely with the factory bolt. (See diagram for orientation).
- Step 3** Remove rear cab mount bolt and install preassembled rear bracket with the factory bolt. (See diagram for orientation). Set up the rear support strap using #762236 T-Bolt with #018046 3/8" flat washer, #024006 3/8" lock washer, and #025015 3/8" hex nut.
- Step 4** Lay pre-assembled board on the rear bracket and use a jack stand to support the front end of the board. Make sure the board is secure and will not fall. Line the board up with the front bracket and set up #014021 5/8" cap screw with #018045 flat washer and #024003 5/8" lock washer. Do not tighten bolts as you will need to level the board later.
- Step 5** Remove any plastic wrap around the bracket saddles.
- Step 6** Use #014012 3/8" cap screw with #018046 flat washer and #024006 lock washer to loosely install the board to the rear bracket saddle.
- Step 7** Remove the middle cab bolt and loosely install the pre-assembled middle bracket with the factory bolt (See diagram for orientation). Set up the middle bracket support strap using #762236 t-bolt with #018036 3/8" flat washer, #024006 3/8" lock washer, and #025015 3/8" hex nut. Install the board to the bracket saddle like you did with the rear bracket.
- Step 8** Install the 4<sup>th</sup> bracket; See diagram #2 for instruction.
- Step 9** Level the board to the cab and tighten up the 6 x #014012 cap screws. Secure all other bolts.
- Step 10** Repeat on the passenger side.



- NOTE 1:** FOR MODEL WITHOUT FACTORY HOLES ON THE HAT CHANNEL.
1. TUCK THE BRACKET UNDERNEATH OF THE FACTORY HAT CHANNEL.
  2. MAKE SURE THE OUTSIDE EDGE OF THE BRACKET IS EVEN TO THE OUTSIDE EDGE OF THE FACTORY HAT CHANNEL AND CENTERED. THEN MARK THE TWO OUTSIDE SLOTTED HOLES TO THE FACTORY HAT CHANNEL.
  3. DRILL TWO  $\frac{5}{8}$ " DIAMETER HOLES TO THE CENTER OF THE MARKED SLOTTED HOLES.
  4. FASTEN THE BRACKET WITH TWO T-BOLTS.
  5. REPEAT PROCESS FOR THE OPPOSITE SIDE.

- NOTE 2:** FOR MODEL WITH TWO FACTORY HOLES ON EACH SIDE OF THE HAT CHANNEL.
1. ENLARGE THE EXISTING HOLES TO  $\frac{5}{8}$ " DIAMETER.
  2. FASTEN THE BRACKET WITH TWO T-BOLTS.
  3. REPEAT PROCESS FOR THE OPPOSITE SIDE.

- NOTE 3:** FOR MODEL WITH ONE FACTORY HOLE ON EACH SIDE OF THE HAT CHANNEL.
1. TUCK THE BRACKET UNDERNEATH OF THE HAT CHANNEL.
  2. LINE- UP THE EXISTING HOLE TO THE SLOTTED HOLE ON THE BRACKET AND MARK THE SECOND HOLE ON THE HAT CHANNEL THEN DRILL TWO HOLES TO  $\frac{5}{8}$ " DIAMETER.
- NOTE:** MAKE SURE THE OUTSIDE EDGE OF THE BRACKET IS CLOSE TO THE OUTSIDE EDGE OF THE FACTORY HAT CHANNEL.
3. FASTEN THE BRACKET WITH TWO T-BOLTS.
  4. REPEAT PROCESS FOR THE OPPOSITE SIDE.