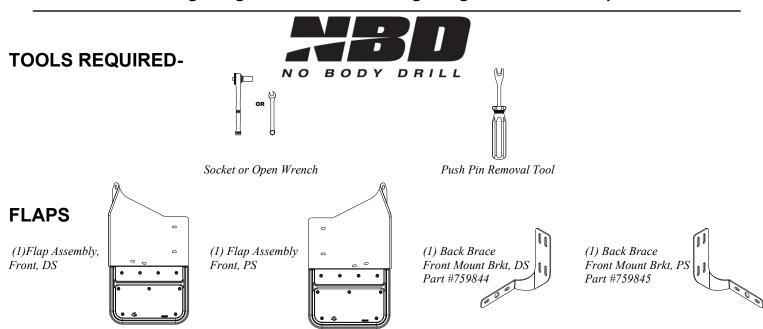


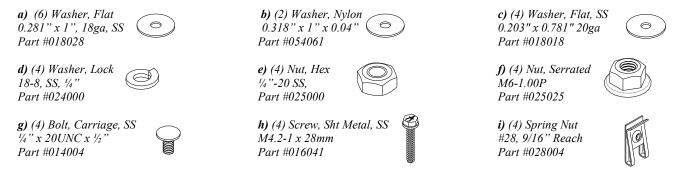
## 18-C Ford Expedition/Navigator Mud Flap Set, Front Mounting Diagram & Instructions Anodized

## **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



## **PARTS BAG #766350**



## **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
- 2. Peel the protective frisket away from the upper panel to allow room to install the bracket. Using the outer holes of the bracket (#13 & #14), loosely install the bracket through holes #4 & #5 using (2) carriage bolts #014004, (2) stainless steel washers #018028, (2) lock washers #024000, and (2) hex nuts #025000.
- 3. Remove the factory screw (#6) and push pins located on the inner fender (#7 & #8). Pull out a portion of the fabric liner so it rests on the outside of the fender. Leave it outside to act as a protective barrier from the mud flap.



- 4. Lift the fabric liner to expose the two bottom holes that contained the plastic push pins (#7 & #8) and carefully install a spring nut #028004 onto each hole.
- 5. Finish removing the protective frisket from the upper panel of the mud flap and move it into place to be installed. Tightly install the bracket to the inner factory bolts #9 & #10 through holes #11 & #12, using (2) serrated flange Nuts #025025. \*Note\* We recommend pushing the flap and bracket as far back as possible to provide the best clearance.
- 6. Loosely attach the mud flap to the fender through holes #2 & #3 into the sprint nuts #7 & #8 using (2) sheet metal screws #016041 and (2) flat washers #018018.
- 7. Loosely reinstall the upper factory screw through hole #1 using (1) flat washer #018028 and (1) nylon washer #054061.
- 8. Using a bubble level or square, ensure that the mud flap is level. Viewing the truck from the back, the outer edge of the mud flap should appear parallel to the tires.
- 9. Carefully tighten all screws, including the inner bracket machine carriage bolts. Double check that the mud flap is still level.

