



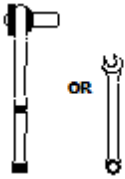
2020-C GMC Sierra HD
2" Offset Mud Flap Set, Front
Mounting Diagram & Instructions
Kit# GCAA200F

IMPORTANT:

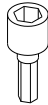
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



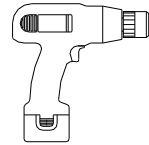
7/16" Open Wrench or
Socket Wrench



1/4" Socket Driver
Bit



T15 Torx



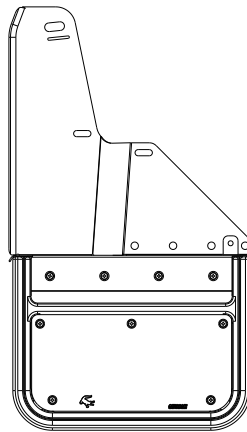
Electric or Rechargeable
Drill



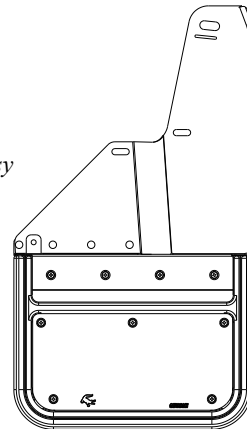
Note These flaps are meant for use with the Factory Protector Only. They are **NOT** meant for use with the Factory Splash Guard.

FLAPS

(1) Flap Assy
Front, DS

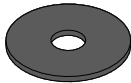


(1) Flap Assy
Front, PS



PARTS BAG # 769056

a) (2) Washer, Flat
0.281" x 1", 18g, Ox,
Part #018069



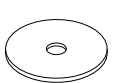
b) (4) Washer, Flat
0.203" x 1", 18g, Ox,
Part #018070



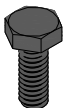
c) (2) Washer, Flat
0.437" x 1", Nylon
Part #054091



d) (4) Washer, Nylon
0.203" x 0.885"
Part #054080



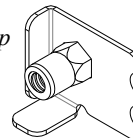
e) (2) Cap Screw, Ox.
1/4"-20UNC x 5/8"
Part #014071



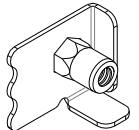
f) (4) Screw, Sheet Metal, Ox.
1/4" Hex Washer Head, #8-18x1"
Part # 016055



g) (1) Mud Flap Clip
Driver Side
Part # 769312

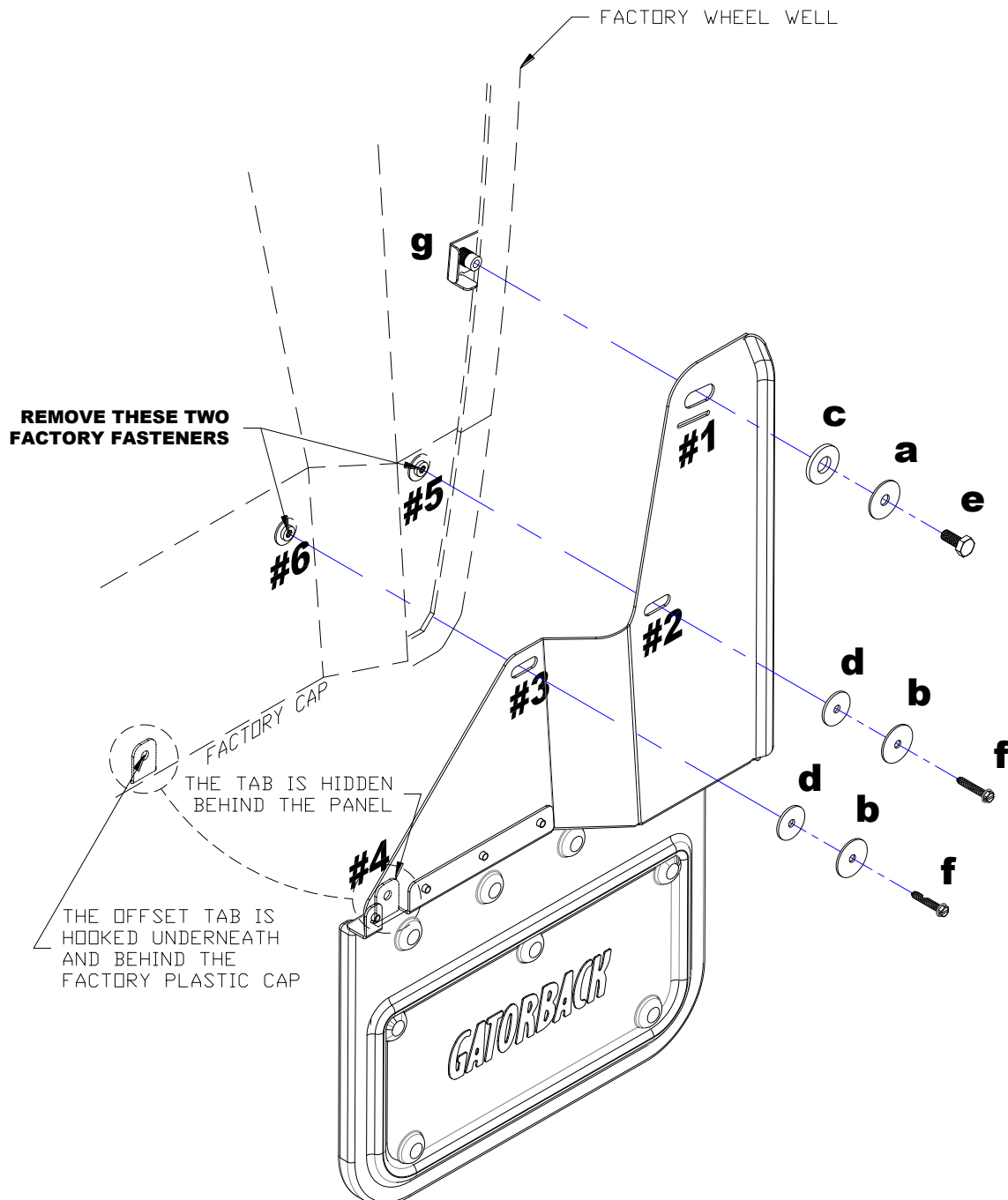


h) (1) Mud Flap Clip
Passenger Side
Part #769313



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove factory screw from wheel well holes #5 & #6.
3. Loosely install mount clip (g) on mud flap hole #1 using a cap screw (e), black oxidized washer (a), & nylon washer (c).
4. Tuck the offset tab #4 underneath the factory plastic cap until the tab is fully engaged inside the factory plastic cap
5. Loosely secure mud flap through hole #2 into factory hole #5 using supplied sheet metal screw (f), oxidized washer (b) & nylon washer (d)
6. Install mount clip (g) on hole #1 behind the fender lip.
7. Loosely secure mud flap through hole #3 into hole #6 using supplied sheet metal screw (f), oxidized washer (b) & nylon washer (d)
8. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.
9. Repeat procedure for passenger side.





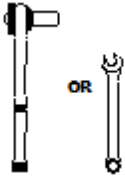
2020-C GMC Sierra HD
2" Offset Mud Flap Set, Rear
Mounting Diagram & Instructions
Kit# GCAA200R

IMPORTANT:

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TOOLS REQUIRED-



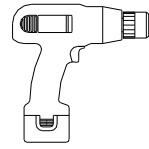
7/16" Open Wrench or
Socket Wrench



1/4" Socket Driver
Bit



T15 Torx



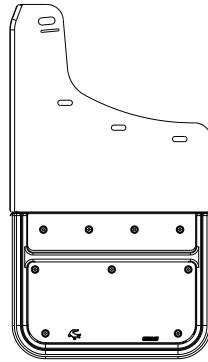
Electric or Rechargeable
Drill



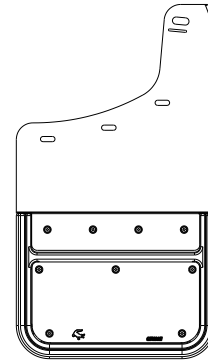
Note These flaps are meant for use with the Factory Protector Only. They are **NOT** meant for use with the Factory Splash Guard.

FLAPS

(1) Flap Assy
Rear, DS

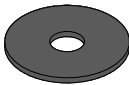


(1) Flap Assy
Rear, PS

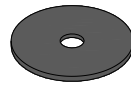


PARTS BAG # 769057

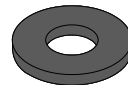
a) (2) Washer, Flat
0.281" x 1", 18g, Ox,
Part #018069



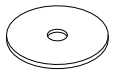
b) (6) Washer, Flat
0.203" x 1", 18g, Ox,
Part #018070



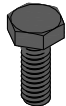
c) (2) Washer, Flat
0.437" x 1", Nylon
Part #054091



d) (4) Washer, Nylon
0.203" x 0.885"
Part #054080



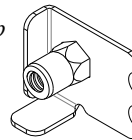
e) (2) Cap Screw, Ox
1/4"-20UNC x 5/8"
Part #014071



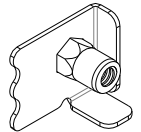
f) (6) Screw, Sheet Metal, Ox.
1/4" Hex Washer Head, #8-18x1"
Part # 016055



g) (1) Mud Flap Clip
Driver Side
Part # 769312



h) (1) Mud Flap Clip
Passenger Side
Part #769313



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove factory screw from wheel well holes #5 to #7.
3. Loosely install mount clip (g) on mud flap hole #1 using a cap screw (e), oxidized washer (a), and nylon washer (c).
4. Loosely secure mud flap through hole #2 into factory hole #5 using supplied sheet metal screw (f), oxidized washer (b) and nylon washer (d)
5. Install mount clip (g) on hole #1 behind the fender lip.
6. Loosely secure mud flap through hole #3 into hole #6 and through hole #4 into hole #7 using supplied sheet metal screws (f), oxidized washers (b), and nylon washers (d).
7. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.
8. Repeat procedure for passenger side.

